# FRONT AXLE & FRONT SUSPENSION



## CONTENTS

FRONT AXLE AND FRONT SUSPENSION	•	FA- 2
FRONT AXLE – Wheel Hub		FA-3
FRONT SUSPENSION		FA- 6
FRONT SUSPENSION – Spring and Strut Assembly	•	FA- 7
TENSION ROD AND STABILIZER BAR		FA-11
TRANSVERSE LINK AND LOWER BALL JOINT		FA-12
SUSPENSION CROSSMEMBER	•	FA-14
ADJUSTABLE SHOCK ABSORBER	• • •	FA-15
SERVICE DATA AND SPECIFICATIONS (SDS)		FA-22
SPECIAL SERVICE TOOLS	•	FA-24

\_



### FRONT AXLE AND FRONT SUSPENSION

Wheel alignment

- Camber, caster and kingpin inclination are preset at factory and cannot be adjusted
- The vehicle requires only toe-in adjustments 1 - 3 mm (0 04 - 0 12 in)

Refer to section MA for Checking Wheel Alignment





#### Removal\_\_\_\_

1 Remove brake caliper assembly

Brake hose must not be disconnected from brake caliper assembly



2 Remove wheel hub with disc brake rotor and wheel bearing from spindle



Be careful not to drop outer bearing.

3 If it is necessary to replace bearing outer race, drive it out from hub with a brass drift and mallet



### \_Inspection\_\_\_\_\_

#### WHEEL BEARING

Check wheel bearing to see that it rolls freely and is free from noise, crack, pitting, or wear

#### WHEEL HUB

Check wheel hub for crack by means of a magnetic exploration or dyeing test, and replace if cracked

### \_\_\_\_Installation\_\_\_\_\_

 Pack hub and hub cap with recommended multi-purpose grease up to shaded portions



 Coat each bearing cone with recommended multi-purpose grease.



### FRONT AXLE — Wheel Hub

### \_Preload Adjustment\_

After wheel bearing has been replaced or front axle has been reassembled be sure to adjust wheel bearing preload as described below

- 1. Before adjustment, thoroughly clean all parts to prevent dirt entry.
- 2 Apply recommended multi-purpose grease sparingly to the following parts
- Threaded portion of spindle
- Contact surface between lock washer and outer wheel bearing
- Hub cap and O-ring
- Grease seal lip



SMA203A

3 Tighten wheel bearing lock nut.



- 4. Turn wheel hub several times in both directions to seat wheel bearing correctly
- 5. Again tighten wheel bearing nut
- 6. Turn back wheel bearing lock nut within 60°.

7. Fit adjusting cap and new cotter pin.



SMA120

8 Measure wheel bearing preload and axial play



Repeat above procedures until correct starting torque is obtained

9. Spread cotter pin



SRA417

10 Install hub cap with new O-ring.



### FRONT SUSPENSION

FA-6

#### Removal and Installation

 Remove tension rod nuts and knuckle arm fixing bolts



Make sure brake hose is secure and not twisted.

Disassembly \_\_\_\_

#### Avoid dirt and dust getting inside strut.

 Compress spring so as to permit turning of strut mounting insulator by hand



 Remove piston rod lock nut so as not to damage piston rod



 Remove gland packing with Tool Retract piston rod by pushing it down until it bottoms.



 Slowly withdraw piston rod from cylinder together with piston guide.

#### Inspection\_

- Wash all parts, except for nonmetallic parts, clean with suitable solvent and dry with compressed air.
- Blow dirt and dust off of nonmetallic parts using compressed air
- a. Oil oozing out around gland packing does not call for strut replacement.

If oil leakage is evident on spring seat, check piston rod and gland packing to correct the cause of problem.

If oil leakage occurs on welded portion of outer strut casing, replace strut assembly.

b. If shock absorber itself is malfunctioning, replace as shock absorber kit (including piston rod, cylinder, bottom valve and guide bushing).

#### INNER CYLINDER AND OUTER CASING

 Inspect inner cylinder and outer casing for cracks, deformation or other damage. For inner cylinder damage, replace shock absorber. For outer casing damage, replace strut assembly

#### Inner diameter:

Inner cylinder

```
32 0 - 32 1 mm (1.260 - 1 264 in)
```



Maximum runout. Inner cylinder Less than 0.2 mm (0.008 in)



SFA137

#### PISTON ROD

- Inspect piston rod for cracks, deformation or other damage Replace shock absorber, if necessary
- Inspect threads for cracks or other damage Replace shock absorber, if necessary.

#### Rod diameter:

#### 21.78 - 21.94 mm (0.8575 - 0.8638 in)

Maximum runout Less than 0.1 mm (0.004 in)



#### STRUT MOUNTING INSULATOR

Replace if cemented rubber-to-metal portion are melted or cracked. Rubber parts should also be replaced, if deteriorated.

#### STRUT MOUNTING BEARING

Replace if inspection reveals abnormal noise or excessive rattle in axial direction





After placing spring in position between upper and lower spring seats, release compressor gradually.



### **TENSION ROD AND STABILIZER BAR**



• Install tension rod as shown below.



SFA289

• Final tightening should be carried out at curb weight with tires on ground.

### TRANSVERSE LINK AND LOWER BALL JOINT

#### \_Removal and Installation\_

• Separate knuckle arm from tie-rod using Tool.



SFA575

• Separate knuckle arm from strut. Remove stabilizer, tension rod and transverse link

![](_page_11_Picture_6.jpeg)

SFA576

 Separate ball joint from knuckle arm using press

![](_page_11_Picture_9.jpeg)

- To install transverse link, first temporarily tighten nuts securing transverse link spindle which connects transverse link to suspension cross member.
- Final tightening should be carried out at curb weight with tires on ground.
- Make sure mating surface of bushing is clean and free from oil and grease.

### TRANSVERSE LINK AND LOWER BALL JOINT

#### \_Inspection\_

 Check ball joint for play. If ball stud is worn, play in axial direction is excessive or joint is hard to swing, replace transverse link assembly.

![](_page_12_Picture_3.jpeg)

 Check rubber bushing for damage, cracks and deformation, replace transverse link if necessary

- Check transverse link for damage, cracks, deformation; replace transverse link if necessary.
- To lubricate, remove plug and install grease nipple in its place
   Pump grease slowly until old grease is completely forced out. After greasing, reinstall plug

When a high-pressure grease gun is used, operate the grease gun carefully so that grease is injected slowly and new grease does not come out from the clamp portion.

### SUSPENSION CROSSMEMBER

Removal and Installation	Inspection
Precaution Support engine weight to remove load from engine mounting.	Check suspension crossmember for deformation or cracking. Replace if necessary.

![](_page_14_Figure_1.jpeg)

#### Removal and Installation.

#### CAUTION:

Keep water and dust away from connector.

Disconnect connector gripping on both sides of sub-harness connector.

![](_page_14_Picture_6.jpeg)

 Remove tension rod nuts and knuckle arm fixing bolts.

![](_page_14_Picture_8.jpeg)

Make sure brake hose is secure and not twisted.

### \_\_Removal and Installation(Cont'd)\_\_\_\_

 Connect sub-harness to connector within piston rod using guide Be careful not to damage connector.

![](_page_15_Picture_3.jpeg)

\_\_Disassembly \_\_\_\_\_

Avoid dirt and dust getting inside strut

- Remove coil spring Refer to Front Suspension (Spring and Strut Assembly)
- Remove gland packing Refer to Front Suspension (Spring and Strut Assembly)

#### \_Inspection\_\_\_

Refer to Front Suspension (Spring and Strut Assembly)

### \_\_\_\_\_ Assembly \_\_\_\_\_

• Carefully insert the shock absorber cartridge into the outer strut tube.

#### CAUTION:

Do not drop the shock absorber or otherwise mishandle it.

![](_page_15_Picture_14.jpeg)

SFA165

- After the shock absorber has been inserted into the outer tube, gently shake the strut assembly right and left so that the shock absorber is centered.
- Install gland packing and tighten the gland packing with the Gland Packing Wrench and a torque wrench

Refer to Spring and Strut Assembly for assembly

Be careful not to damage the piston rod during tightening.

![](_page_15_Figure_20.jpeg)

 Further steps are the same procedure as the conventional strut assembly Refer to Spring and Strut Assembly for assembly

\_Harness Description\_

![](_page_16_Picture_2.jpeg)

SF A 590

Electrical Circuit.

![](_page_16_Figure_5.jpeg)

When ignition switch is ON, each voltage is as follows

[	11 5	FIRM 7 5 V SOFT NORMAL 0 V
RH	11-6	SOFT 7 5 V FIRM NORMAL 0 V
	11-4	0 V
	11-7	FIRM 7 5 V SOFT NORMAL 0 V
Front L H	118	SOFT 7 5 V FIRM NORMAL 0 V
	11-4	0 V
	11 15	FIRM 7 5 V SOFT NORMAL 0 V
Rear R H	11 16	SOFT 7.5 V FIRM, NORMAL 0 V
	11-4	0 V
	11-17	FIRM 7 5 V SOFT, NORMAL 0 V
Rear LH	11-18	SOFT 7 5 V FIRM, NORMAL 0 V
	11-4	0 V

SFA582

#### SCHEMATIC

\_Electrical Circuit (Cont'd).

![](_page_17_Figure_2.jpeg)

\_

### \_\_\_\_\_Trouble Diagnoses \_\_\_\_\_

	Phenomenon		Checking meth		
NO	on switch	Possible cause	Checking procedure	Result	Corrective action
1	3 lamps all off	<ul> <li>Lamp burnt out</li> <li>Fuse blown</li> </ul>	(1) Operate switch and check lamp for lighting	One lamp on	Replace burnt out lamp
		<ul> <li>Harness wire broken</li> </ul>	condition (2) Check fuse (3) Check power and grounding harnesses for broken wires	3 lamps all off	<ol> <li>(1) Replace fuse</li> <li>(2) Replace 3 lamps</li> <li>(3) Repair harness</li> </ol>
2	2 lamps off	Switch side harness	Operate switch and check	One lamp on	Repair harness
		shorted <ul> <li>Switch out of order</li> </ul>	lamp for proper lighting con- dition	2 lamps always on	<ol> <li>(1) Replace switch</li> <li>(2) Replace harness</li> </ol>
3	3 lamps	• Switch side harness	Operate switch, check lamp	One lamp off	(1) Replace harness
	all on	<ul> <li>Switch out of order</li> <li>Controller out of order</li> </ul>	for proper lighting condition	3 lamps on	(3) Replace controller
4	One lamp on and 2 lamps on and off	<ul> <li>Harness wire broken (Selected signal wire broken)</li> </ul>	Operate switch while lamp is going on and off Do this with key on.	Selected On Other On and off	Repair harness
	Motor harness     wire broken, or     shorted     Shorted		Selected On 2 others . On and off	Repair harness	
			proper lighting condition (2) Check dummy actuators for normal operation in 4 places (Front-Right, Front-Left, Rear-Right, Rear-Left)	Any dummy actuator not operating	
		<ul> <li>Position switch harness wire broken or shorted</li> </ul>	Connect dummy actuators in 4 places, and operate switches (for F, N, S), check lamps for	Selected On 2 others On and off	Repair harness
			proper lighting condition Further, check 4 places for any actuator operating longer than 4 seconds	Any place where any actuator is operating more than the specified time after lamp starts to go on and off	

\_

\_\_\_\_Trouble Diagnoses (Cont'd)\_\_\_\_\_

	Phenomenon	Perceble	Checking met		
INO	on switch	Possible cause	Checking procedure	Result	Corrective action
4	One lamp on 2 lamps on and off (continued)	<ul> <li>Wire broken or shorted in motor harness of shock absorber</li> </ul>	<ol> <li>Changing the connection combinations of the 3 dummy actuators, check 4 shock absorbers one by one using the operation described in (2) below</li> <li>Turn switch to F, N, S and check lamp for proper lighting condition</li> </ol>	Selected On 2 others On and off (When connected to shock absorber out of order)	Replace shock absorber
		<ul> <li>Wire broken or shorted in position switch harness of shock absorber</li> </ul>	Same as above	Same as above	Same as above
		Motor completely locked	Same as above	Same as above	Same as above
		<ul> <li>Motor overloaded (Temporary overload)</li> </ul>	(1) Turn key off to stop the lamp from going on and off, then turn key on again and check lamp for proper lighting condition	Selected . On 2 others Off	Normal If it is frequent, take action as described in (3) below
			(2) Check power voltage	Below 9 V	Repair power system (Charge battery)
			<ul> <li>(3)-1 Changing the connection combinations of the 4 actuators, check each of the 4 shock absorbers in one place described in (3)-2 below</li> <li>(3)-2 Turn switch to F, N, S, and check lamp for proper lighting condi- tion.</li> </ul>	Selected On 2 others On and off (when connected to overloaded shock absorber)	Repiace shock absorber
		<ul> <li>Controller out of order</li> </ul>	Replace with normal control- ler, and operate switch, check lamp for proper lighting con- dition	Selected On 2 others . On and off (Returned to normal state)	Replace controller

-

### \_\_\_\_\_Trouble Diagnoses (Cont'd)\_\_\_\_\_

	Phenomenon		Checking method		
on switch		Possible cause	Checking procedure	Result	
5	3 lamps on and off	<ul> <li>Switch malfunction</li> </ul>	Turn key off to stop the lamp from going on and off, then turn key on again and check lamp for proper lighting con- dition	Selected On 2 others . Off	Replace switch
		<ul> <li>Switch contact out of order</li> </ul>	(1) Operate switch, check lamp for proper lighting condition	Selected On 2 others Off	Replace switch
			(2) Turn switch to original position, and check lamp for occurrence of on and off condition	3 lamps . On and off	
		Harness disconnected	Turn key off to stop the lamp from going on and off, then turn key on again and check lamp for prope- lighting condition	3 lamps On and off	Repair harness

### SERVICE DATA AND SPECIFICATIONS (S.D.S.)

\_\_\_\_\_General Specifications \_\_\_\_\_

		1				1			
	Engine		VG30	El			VG30E		
	/ehicle model	2 seater		:	2+2 seater	2 se	ater	2+2 seater	
Item	Grade		GL GL	-·L		SF GL	SF GL GL-L GL GL GL-I		
Suspension		Strut with coil spring				<u> </u>			
Coil spring Wire diameter	mm (in)		13 5 (0 531)						
Coil diameter	mm (in)				170	(6 69)			
Free length	mm (in)	293 5 (11	56)	30	0 0 (11 81)	293 5 (11 56)	300 0 (11 81)	306 0 (12 05)	
Spring constant N/mm {k	kg/mm, lb/in)				23 83 (2	43, 136 1)	• <u> </u>		
Identification color		Red x 1, White x	1	Y	ellow x 1, /hite x 1	Red x 1, White x 1	Yellow x 1, White x 1	White x 1, White x 1	
Strut Type		Gas-filled double acting hydraulic			Double acting hydraulic				
	:	Adjustable			Non-adjustable				
Innter cylinder Inner diameter	mm (m)	35 0	- 35 1 (1 3	78 - 1	382)	32 0	- 32 1 (1 260 - 1	264)	
Maximum runout	mm (in)	Le	ess than 0 2	? (0 00	8)	Le	ess than 0 2 (0 00	(800	
Piston rod Rod diameter	mm (m)	25 (0 98)			22 (0 87)				
Maximum runout	m <del>m</del> (in)	Le	ess than 0 1	(0 00	4)	Le	ess than 0 1 (0 00	4)	
Stroke Maximum/Minimum	mm (in)			<u> </u>	191 8 (7 551	)/31 8 (1 252)			
Damping force [at 0 3 m	(1 0 ft)/sec ]	Firm	Norma	al	Soft				
Expansion	N (kg, lb)	1,510 (154, 340)	1,226 (125, 27	3 76)	530 (54, 119)		981 (100, 221)		
Compression	N (kg, lb)	785 (80, 176)	637 (65, 14	3)	255 (26, 57) 441 (45, 99)				
Stabilizer bar diameter	mm (in)			,	22 (	0 87)			
Tension rod diameter	mm (in)	18 (0 71)			0 71)				

### SERVICE DATA AND SPECIFICATIONS (S.D.S.)

#### \_\_\_\_Inspection and Adjustment \_\_\_\_\_

#### WHEEL ALIGNMENT (Unladen\*1)

degree	-35' to 55'
degree	5° 50' to 7° 20'
៣៣ (m)	1 to 3 (0 04 to 0 12)
degree*2	6' to 17'
degree	12°15' to 13°45'
angle e degree	22°30′/20°
e degree	35° to 39°/27° to 31°
	degree degree mm (in) degree*2 degree angle e degree

\*1 Tankful of fuel, radiator coolant and engine oil full Spare tire, jack, hand tools, mats in designed position

\*2 On both sides

#### WHEEL BEARING

Wheel bearing axial play mm (in)	0 (0)		
Wheel bearing lock nut Tightening torque N m (kg-m, ft-lb)	25 - 29 (2 5 - 3 0, 18 22)		
Return angle degree	60°		
Wheel bearing starting torque N m (kg-cm, in-lb) With new grease seal	0 39 - 0 83 (4 0 - 8 5, 3 5 - 7 4)		
With used grease seal	0 10 - 0 44 (1 0 - 4 5, 0 87 - 3 91)		
At wheel hub bolt N (kg, lb) With new grease seal	6 86 - 14 61 (0 70 - 1 49, 1 54 - 3 29)		
With used grease seal	1 67 - 7 75 {0 17 - 0 79, 0 37 - 1 74}		

#### LOWER BALL JOINT

Stud end play	mm (m)	0 1 - 0 9 (0 004 - 0 035)
Turning torque	ka-cm in-lb)	
New part	kg-citi, ill-l07	1 5 - 4 9 (15 - 50, 13 - 43)
Used part		More than 1 0 (10, 8 7)

#### \_Tightening Torque\_ ft-lb Item Nm kg-m Wheel hub Wheel bearing lock nut 25 - 29 25-30 18 - 22 36 - 51 Wheel hub to disc rotor 49 - 69 50-70 58 - 72 Wheel nut 78 - 98 80-100 Knuckle arm and knuckle spindle Knuckle arm to side rod 54 - 98 55-100 40 - 72 53 - 72 Knuckle arm to 72 - 97 73-99 knuckle spindle Torque member fixing 72 - 97 73-99 53 - 72 bolt 033-044 24-32 Knuckle spindle to 32-43 baffle plate Side rod lock nut 78 - 98 8 - 10 58 - 72 Ball joint Lower ball joint to 96 - 120 98-122 71 - 88 knuckle arm Strut assembly Strut to knuckle arm 71 - 97 72-99 52 - 72 23 - 31 31 - 42 32-43 Strut mounting insulator fixing bolt 7 - 9 51 - 65 Piston rod lock nut 69 88 Gland packing 98 - 118 10 - 12 72 - 87 Transverse link Transverse link to 93 113 9.5 - 11 5 69 - 83 suspension member Tension rod Tension rod to 44 - 54 45-55 33 - 40 tension rod bracket 29 13

Tension rod bracket to body	o <b>29</b> 39	3 - 4	22 - 2 <del>9</del>
Tension rod to transverse link	42 - 59	43-60	31 - 43
Stabilizer bar Stabilizer bar clamp to body (tension rod bracket)	29 - 39	3 - 4	22 - 29
Stabilizer bar to transverse link	16 - 22	16-22	12 - 16
Suspension member Suspension member to body	69 - 88	7 - 9	51 - 65

### SPECIAL SERVICE TOOLS

- -----

Tool number (Kent-Moore No )	Too! name	_
ST35490000 (J26083)	Gland packing wrench	
ST35652000 ( ~ )	Clamp	
HT72520000 (J25730-A)	Ball joint remover	