AUTOMATIC TRANSMISSION



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MODIFICATION NOTICE:

The A/T model (RE4R01A) has been added.

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Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

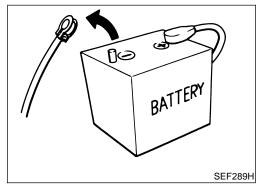
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The SRS system composition which is available to NISSAN MODEL D22 is as follows (The composition varies according to the destination and optional equipment.):

Driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioner, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

Information necessary to service the system safely is included in the RS section of this Service Manual.

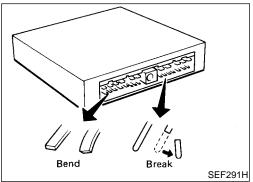
WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral Cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation either just before the harness connectors or for the complete harness are related to the SRS.



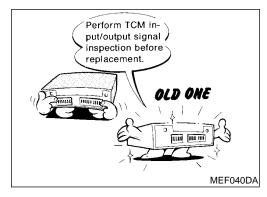
Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch "OFF" and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-81.)

- Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign mat-
 - Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

Service Notice or Precautions

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration. When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF or A/T CHECK indicator lamp

blinks for about 8 seconds. (For "SELF-DIAGNOSTIC PROCEDURE (Without CONSULT)", refer to AT-34.) Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key "OFF" for 5 seconds, then "ON".

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PRECAUTIONS

Service Notice or Precautions (Cont'd)

The blinking of the O/D OFF or A/T CHECK indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "WORK FLOW" (Refer to AT-47).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

NEAT0004S04

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

Wiring Diagrams and Trouble Diagnosis

NEAT0005

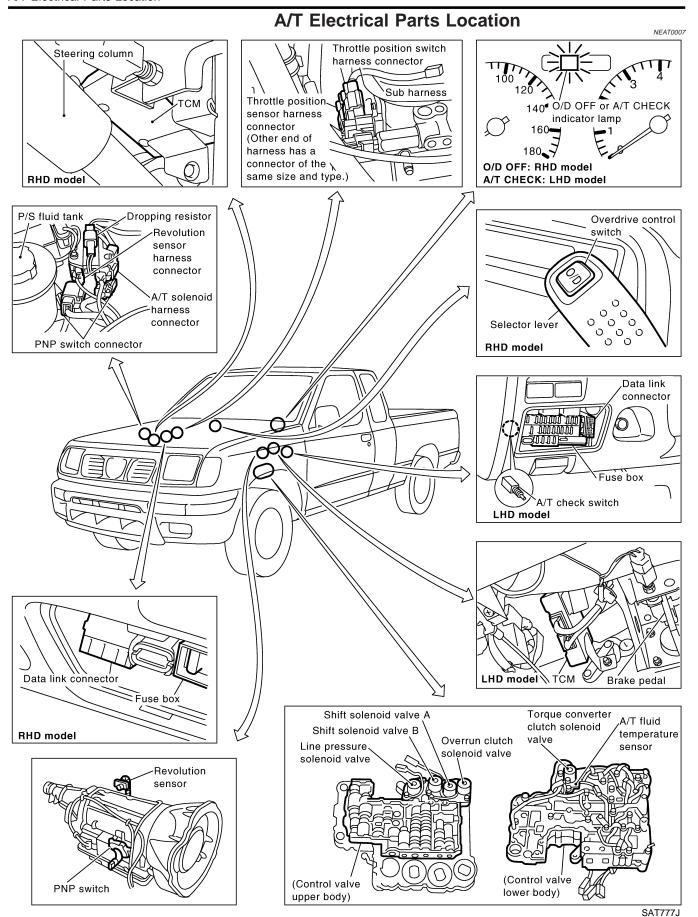
When you read wiring diagrams, refer to the followings:

- "HOW TO READ WIRING DIAGRAMS" in GI section
- "POWER SUPPLY ROUTING" for power distribution circuit in EL section

When you perform trouble diagnosis, refer to the followings:

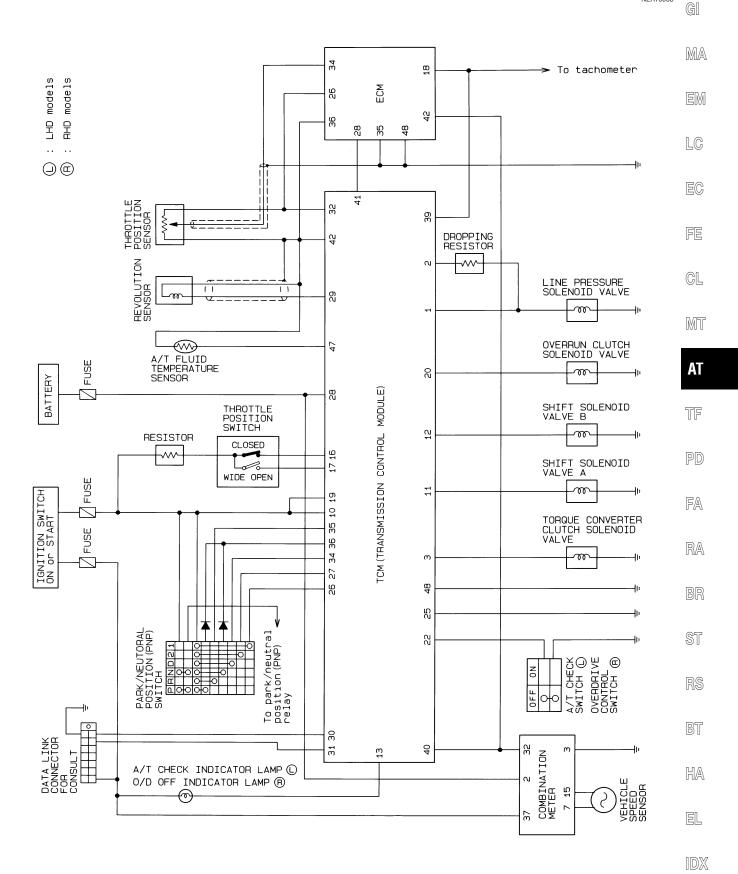
- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS" in GI section
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" in GI section

	Special Service	Tools	
Tool number Tool name	Description		(
ST2505S001 Oil pressure gauge set 1 ST25051001 Oil pressure gauge 2 ST25052000 Hose		Measuring line pressure	[
3 ST25053000 Joint pipe 4 ST25054000 Adapter 5 ST25055000 Adapter	NT097 2 NT097		[
ST07870000 Transmission case stand	a c	Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)	(
(V31102100 Forque converter one- vay clutch check tool	NT421	Checking one-way clutch in torque converter	
ST25850000 Sliding hammer	NT098	Removing oil pump assembly a: 179 mm (7.05 in)	
		b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P	
(V31102400 Clutch spring compres- sor	NT422	Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)	
	NT423		
ST33200000 Drift	a b	Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	
	NT091		



Circuit Diagram

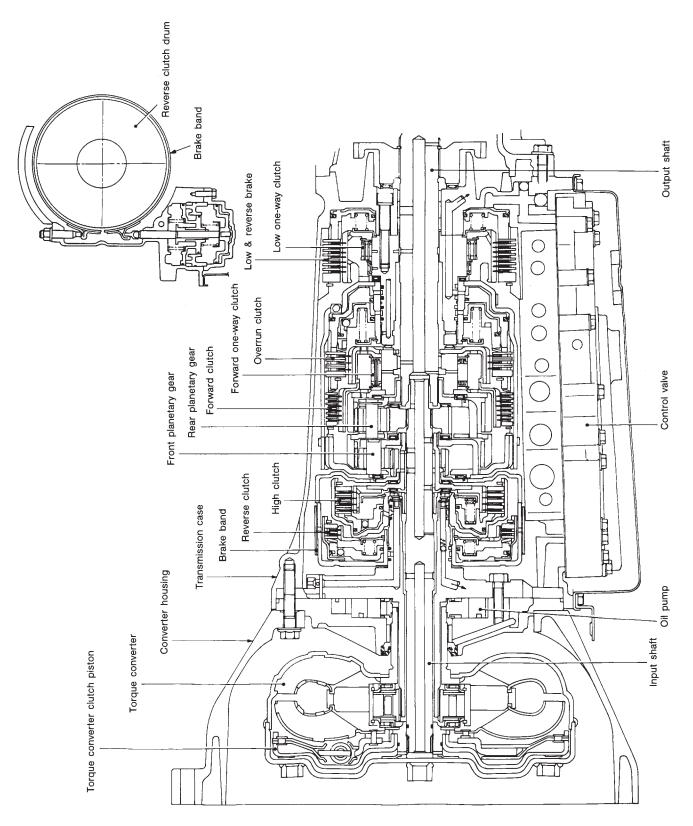
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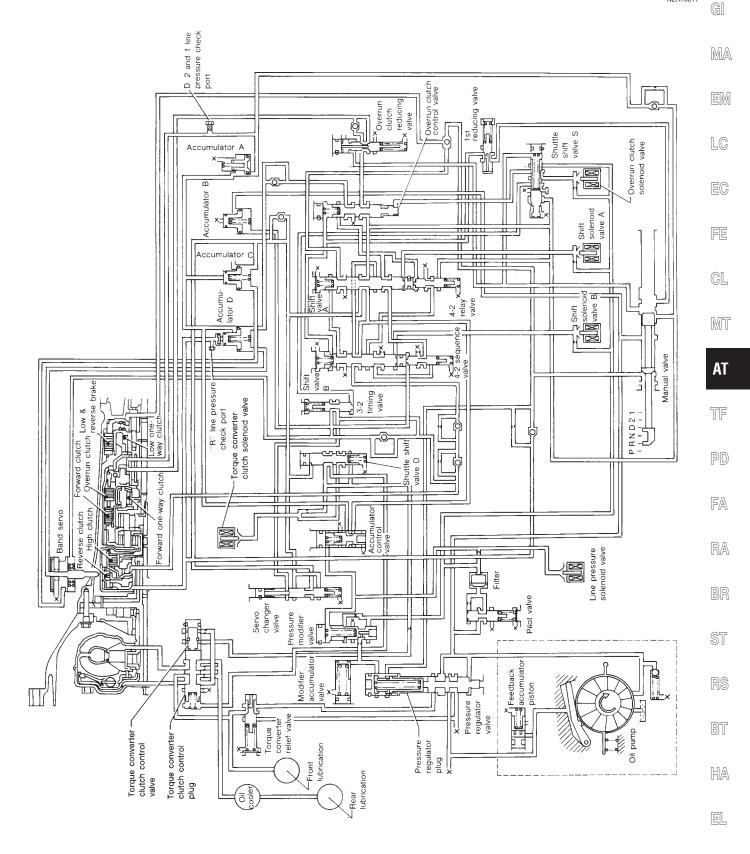
Cross-sectional View

NEAT0010



Hydraulic Control Circuit

NEAT0011



SAT624GA

[DX

Shift Mechanism

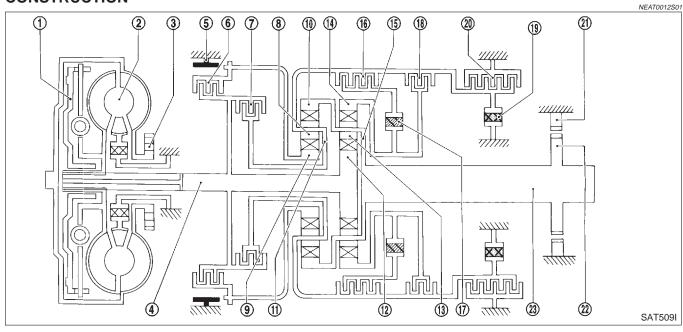
VEATOO1

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



- 1. Torque converter clutch piston
- 2. Torque converter
- 3. Oil pump
- 4. Input shaft
- 5. Brake band
- 6. Reverse clutch
- 7. High clutch
- 8. Front pinion gear

- 9. Front sun gear
- 10. Front internal gear
- 11. Front planetary carrier
- 12. Rear sun gear
- 13. Rear pinion gear
- 14. Rear internal gear
- 15. Rear planetary carrier
- 16. Forward clutch

- 17. Forward one-way clutch
- 18. Overrun clutch
- 19. Low one-way clutch
- 20. Low & reverse brake
- 21. Parking pawl
- 22. Parking gear
- 23. Output shaft

FUNCTION OF CLUTCH AND BRAKE

NEAT0012S02

		NEA10012502
Clutch and brake components	Abbr.	Function
Reverse clutch 6	R/C	To transmit input power to front sun gear 9.
High clutch 7	H/C	To transmit input power to front planetary carrier 11.
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17.
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14.
Brake band 5	B/B	To lock front sun gear 9.
Forward one-way clutch 17	F/O.C	When forward clutch 16 is engaged, to stop rear internal gear 14 from rotating in opposite direction against engine revolution.
Low one-way clutch 19	L/O.C	To stop front planetary carrier 11 from rotating in opposite direction against engine revolution.
Low & reverse brake 20	L & R/B	To lock front planetary carrier 11.

CLUTCH AND BAND CHART

NEAT0012S03

Shift	nosi.	Reverse	For High		Over-	E	Band serv	0	For- ward	Low one-	Low &		
Shift posi- tion		clutch	High ward clutch	run clutch	2nd apply	3rd release	4th apply	one -way clutch	way clutch	reverse brake	Lock-up	Remarks	
F	>												PARK POSITION
F	3	0									0		REVERSE POSITION
١	٧												NEUTRAL POSITION
	1st			0	*1D				В	В			
D*4	2nd			0	*1A	0			В				Automatic shift
D 4	3rd		0	0	*1A	*2C	С		В			*5○	1 ⇔ 2 ⇔ 3 ⇔ 4
	4th		0	С		*3C	С	0				0	
2	1st			0	0				В	В			Automatic
2	2nd			0	0	0			В				shift 1 ⇔ 2
1	1st			0	0				В	В	0		Locks (held stationary) in
	2nd			0	0	0			В				1st speed $1 \Leftarrow 2$

^{*1:} Operates when overdrive control switch is being set in "OFF" position.

- *3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.
- *4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.
- *5: Operates when overdrive control switch is "OFF".
- : Operates.
- A: Operates when throttle opening is less than 3/16, activating engine brake.
- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

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^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

POWER TRANSMISSION

"N" and "P" Positions

=NEAT0012S04

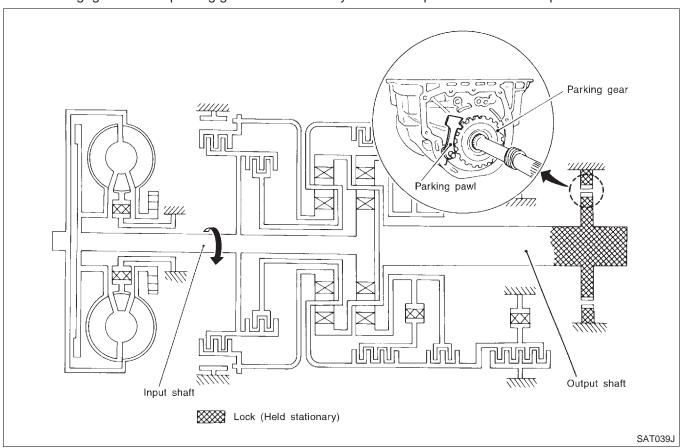
NEAT0012S0401

• "N" position

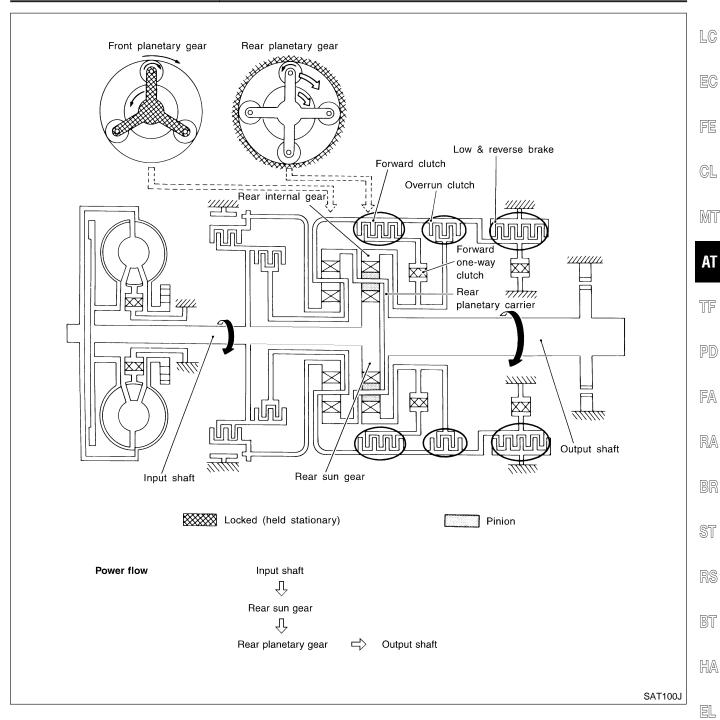
No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.

"P" position

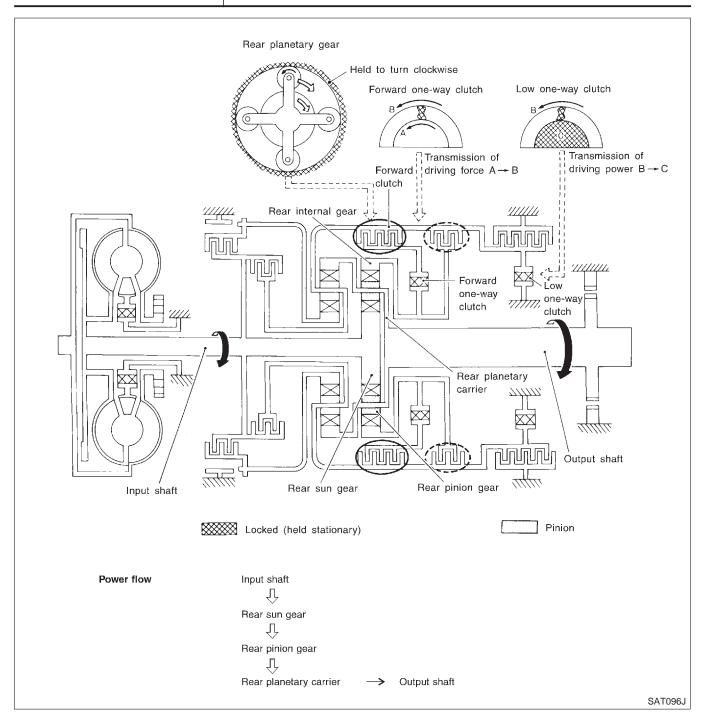
Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the power train is locked.



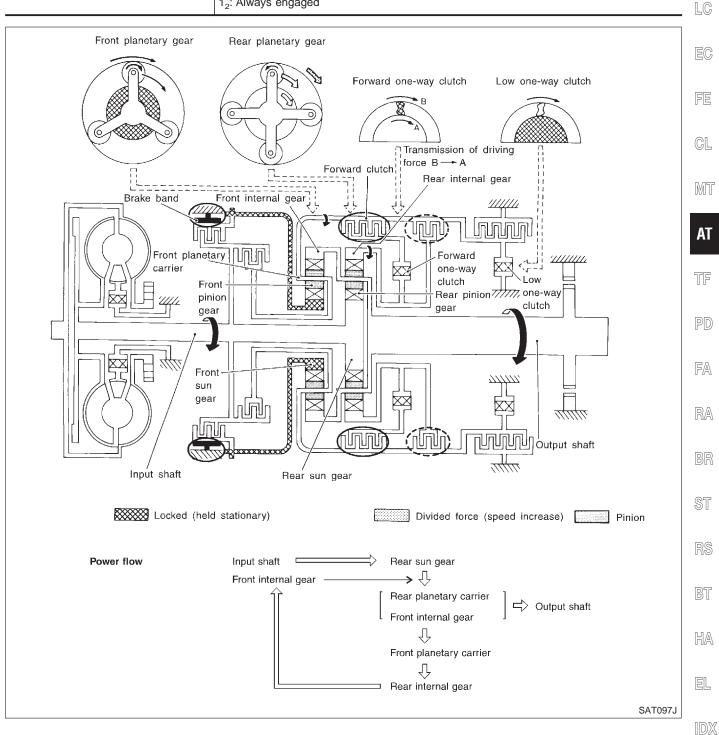
"1 ₁ " Position			
Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and D_2 .	GI MA	
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.	EM	



"D₁" and "2₁" Positions Forward one-way clutch Forward clutch Low one-way clutch Overrun clutch engagement conditions (Engine brake) Personal "2₁" Positions Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. (Start-up at D₁) D₁: Overdrive control switch in "OFF" Throttle opening less than 3/16 2₁: Throttle opening less than 3/16 At D₁ and 2₁ positions, engine brake is not activated due to free turning of low one-way clutch.

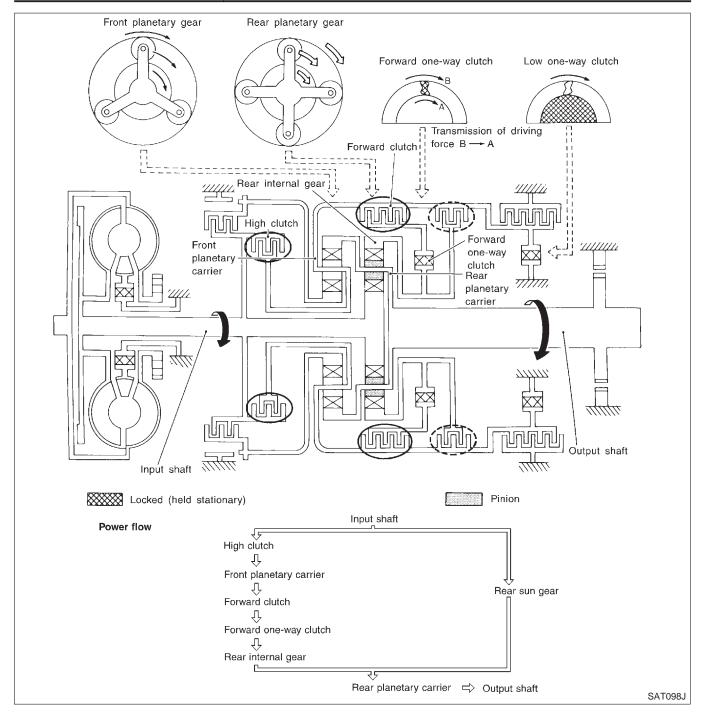


"D ₂ ", "2 ₂ " and "1 ₂ " Positions				
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.	' GI MA		
Overrun clutch engagement conditions	D ₂ : Overdrive control switch in "OFF" Throttle opening less than 3/16 2 ₂ : Throttle opening less than 3/16 1 ₂ : Always engaged	EM		

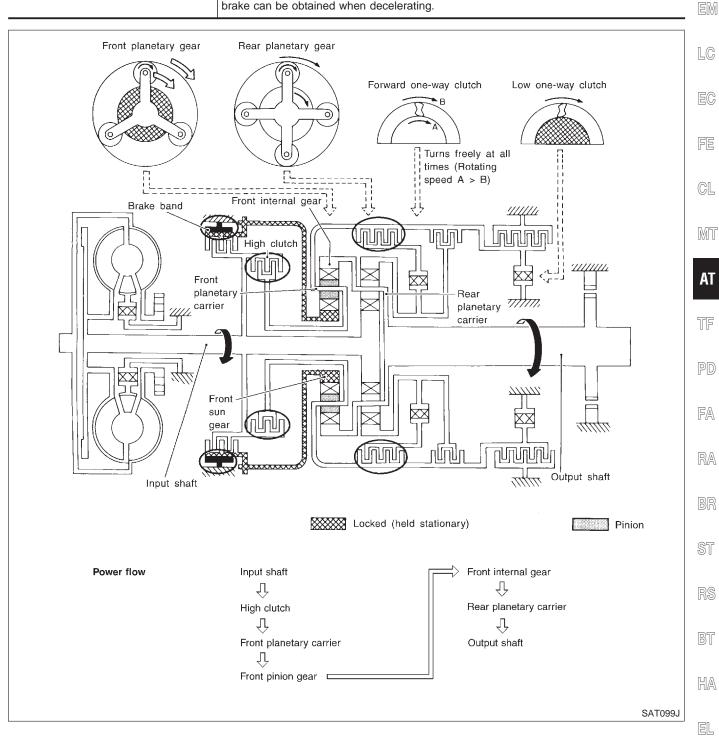


"D₃" Position

High clutch Forward clutch Forward one-way clutch	Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch. This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.
Overrun clutch engagement conditions	D ₃ : Overdrive control switch in "OFF" Throttle opening less than 3/16

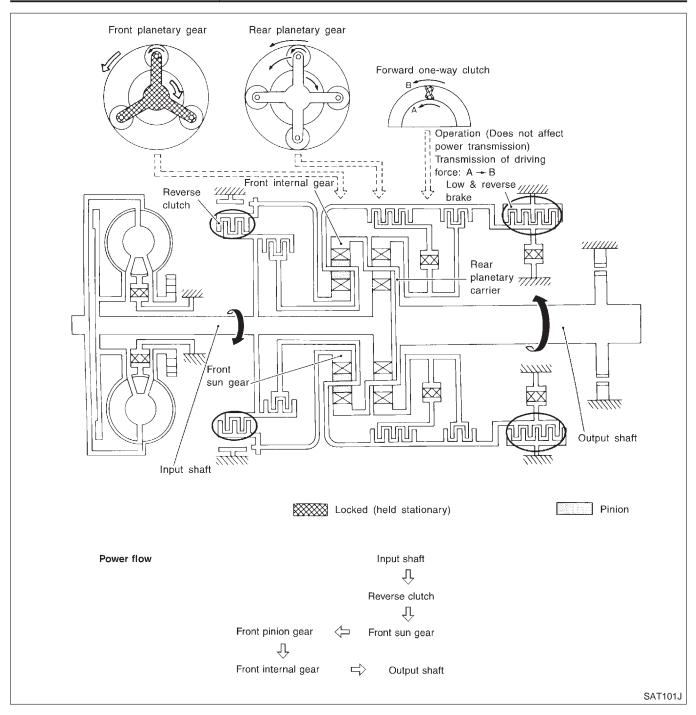


"D ₄ " (OD) Position				
High clutch Brake band Forward clutch (Does not affect power transmission)	Input power is transmitted to front carrier through high clutch. This front planetary carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.	GI MA		
Engine brake	At D ₄ position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.	EM		



"R" Position

	=NEATUUT230407
Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



Control System

OUTLINE

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The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

the optimum shift position and		manig and reen up encenter			- MA
SENSORS		TCM		ACTUATORS	- ⊓∆⊓7─7
PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch (RHD model) A/T check switch (LHD model)	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT communication line Duet-EU control	•	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp (RHD model) A/T CHECK indicator lamp (LHD model)	EM LC EC

CONTROL SYSTEM

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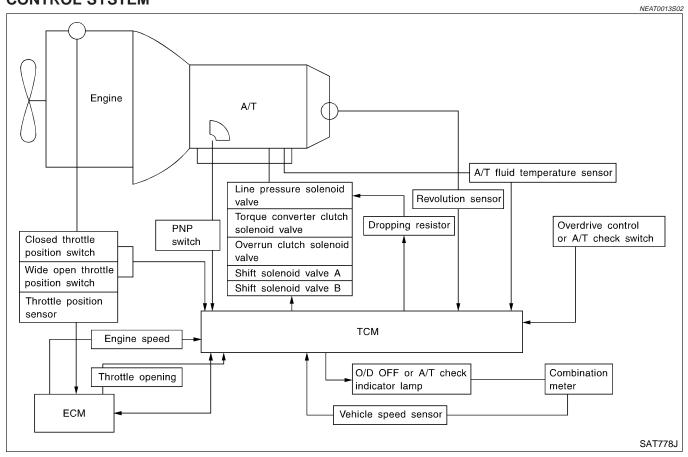
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TCM FUNCTION

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- The function of the TCM is to:
- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

NEAT0013S04

	Sensors and solenoid valves	Function
	PNP switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.
Input	Engine speed signal	From ECM.
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	Overdrive control switch A/T check switch	Sends a signal, which prohibits a shift to " $\mathrm{D_4}$ " (overdrive) position, to the TCM.
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	O/D OFF or A/T CHECK indicator lamp	Shows TCM faults, when A/T control components malfunction.

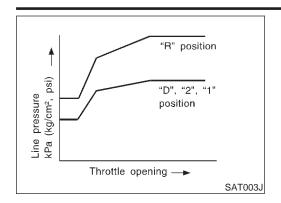
Control Mechanism LINE PRESSURE CONTROL

NEAT0180

TCM has the various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



or "1" position

Vehicle speed -

No shifting

When shifting

(1→ 2 shift)

Throttle opening -

'2" or "1"

position

SAT004J

SAT005J

(kg/cm², psi)

pressure

Line kPa (

(kg/cm², psi)

pressure

Line K KPa (

Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



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If the selector lever is shifted to "2" position while driving in D_4 (OD) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



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During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.



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At Low Fluid Temperature

NEAT0180S0104

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



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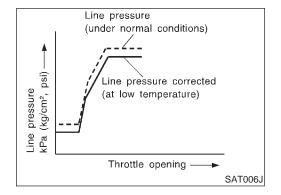
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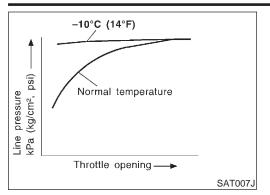
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The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

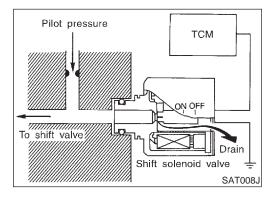


 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F).
 This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

SHIFT CONTROL

NEATO180S02

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.



Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

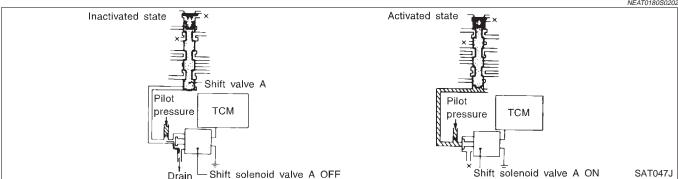
The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.

[Relation between shift solenoid valves A and B and gear positions]

Shift solenoid valve	Gear position							
Shirt solenoid valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (OD)	N-P			
А	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)			
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)			

Control of Shift Valves A and B

NEAT0180S0202



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.



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Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	"D" po	osition	
Gear position	D_4	D_3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than s	set opening	
Closed throttle position switch	Ol	FF	
A/T fluid temperature sensor	More than 4	·0°C (104°F)	



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Torque Converter Clutch Solenoid Valve Control



The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

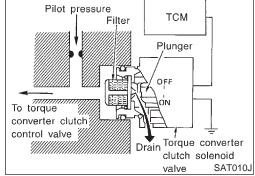
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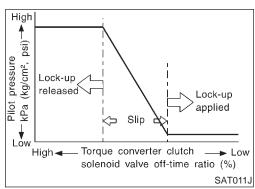




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OFF-time INCREASING Amount of drain DECREASING Pilot pressure HIGH

Lock-up RELEASING

Torque Converter Clutch Control Valve Operation Lock-up applied Lock-up released Torque converter-Torque converterclutch piston clutch piston Oil pump Oil pump Torque converter Chamber B Chamber A ·Torque converter Converter Chamber B oil pressure oil pressure Pilot pressure Pilot pressure Torque converter clutch Torque converter clutch TCM TCM control plug control plug Torque converter Drain Torque converter To oil cooler To oil cooler clutch solenoid valve clutch solenoid Drain valve SAT048J Drain

Lock-up Released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up Applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

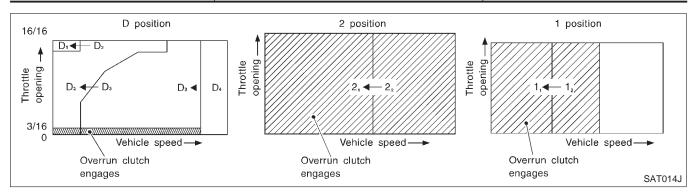
Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

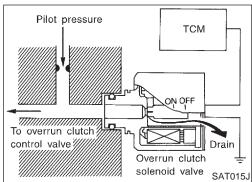
The overrun clutch operates when the engine brake is needed.

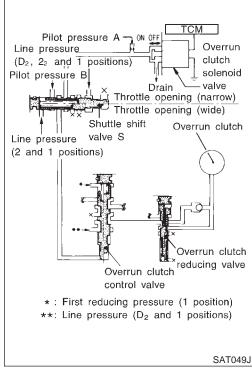
Overrun Clutch Operating Conditions

NEAT0180S0401

	Gear position	Throttle opening	
"D" position	D ₁ , D ₂ , D ₃ gear position	Less than 3/16	
"2" position	2 ₁ , 2 ₂ gear position	Less than 3/10	
"1" position	1 ₁ , 1 ₂ gear position	At any position	







Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON" pilot pressure is applied to the end face of the overrun clutch control valve.

Overrun Clutch Control Valve Operation

When the solenoid valve is "ON", pilot pressure A is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the "1" position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVE

NEAT0181S01 Valve name **Function** Pressure regulator valve Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions. Pressure regulator plug Pressure regulator sleeve plug Pressure modifier valve Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions. Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pul-Modifier accumulator piston Pilot valve Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting. Accumulator control valve Regulate accumulator backpressure to pressure suited to driving conditions. Accumulator control sleeve Manual valve Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.

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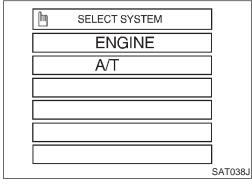
Valve name	Function				
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.				
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.				
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in 4th gear when the throttle is wide open.				
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in 4th gear. (Interlocking occurs if the overrun clutch engages during D_4 gear operation.)				
4-2 relay valve	Memorizes that the transmission is in 4th gear. Prevents the transmission from down-shifting from 4th gear to 3rd and then to 2nd in combination with 4-2 sequence valve and shift valves A and B when downshifting from 4th to 2nd gear.				
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshift from 4th to 2nd gear.				
Servo charger valve	An accumulator and a one-way orifice are used in the 2nd gear band servo oil circuit to dampen shifting shock when shifting from 1st to 2nd gear. To maintain adequate flowrate when downshifting from 4th or 3rd gear to 2nd gear, the servo charger valve directs 2nd gear band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from 3rd or a higher gear.				
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from "D" to "1" or "2" position while driving in D_3 .				
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the "1" position 2nd gear to 1st gear.				
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.				
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.				
Torque converter clutch control valve, torque converter clutch control plug and torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.				
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch sole noid valve acts on the lock-up valve in the "D" position of 2nd, 3rd and 4th gears. (In the "D" position 1st gear, lock-up is inhibited.) • Lock-up control is not affected in "D" position 2nd, 3rd or 4th gears, unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the control unit.				

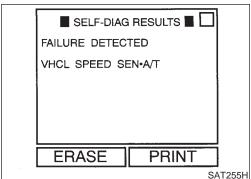
CONSULT

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CON-SULT)" (AT-29), place check marks for results on the "DIAGNOS-TIC WORKSHEET", AT-45. Reference pages are provided following the items.

NOTICE:

- 1) The CONSULT electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid). Check for time difference between actual shift timing and the CONSULT display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic proce-
- 2) Shift schedule (which implies gear position) displayed on CONSULT and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance.
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4) Additional CONSULT information can be found in the Operation Manual supplied with the CONSULT unit.





SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT)

1. Turn on CONSULT and touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-81. If result is NG, refer to EL section ("POWER SUPPLY ROUTING").

Touch "SELF-DIAG RESULTS".

Display shows malfunction experienced since the last erasing operation.

CONSULT performs REAL-TIME SELF-DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

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		SELF-	DIAGNO	STIC RESULT TEST	MODE	NEAT0184S
Detected items (Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode)			Malfunctio	n is detected when	Rer	marks
Item	Display					
No failure (NO SELF DIAGNOSTI FURTHER TESTING M	1	re has been	detected.			
Initial start				ction message (Whenever sh		
INITIAL START	_		a power sup s on the scre	ply to the TCM, this message en.)	•	
Revolution sensor	VHCL SPEED SEN-A/T	TCM do the sens		ve the proper voltage signal f	rom	
Vehicle speed sensor (Meter)	VHCL SPEED SEN-MTR	TCM do the sens		ve the proper voltage signal f	rom	
Throttle position sensor Throttle position switch	THROTTLE POSI SEN		ceives an exercise sensor.	ccessively low or high voltage		
Shift solenoid valve A	SHIFT SOLENOID/V A		etects an impate the soler	proper voltage drop when it tri noid valve.	es	
Shift solenoid valve B	SHIFT SOLENOID/V B		TCM detects an improper voltage drop when it tries to operate the solenoid valve.			
Overrun clutch sole- noid valve	OVERRUN CLUTCH S/V		etects an impate the soler	proper voltage drop when it tri noid valve.	es	
T/C clutch solenoid valve	T/C CLUTCH SOL/V		TCM detects an improper voltage drop when it tries to operate the solenoid valve.		es	
A/T fluid temperature sensor	BATT/FLUID TEMP SEN		from the sensor.		case of ab	
Engine speed signal	ENGINE SPEED SIG	TCM do the ECN		ve the proper voltage signal f	rom	
Line pressure solenoid valve	LINE PRESSURE S/V		etects an impate the soler	proper voltage drop when it tri noid valve.	es	
TCM (RAM)	CONTROL UNIT (RAM)	• TCM me	emory (RAM	l) is malfunctioning.		
TCM (ROM)	CONTROL UNIT (ROM)	• TCM me	emory (ROM	1) is malfunctioning.		
TCM (EEP ROM)	CONT UNIT (EEP ROM)	• TCM me	TCM memory (EEP ROM) is malfunctioning.			
		DATA	MONITO	R MODE (A/T)	•	NEAT0184S0
		Monito	or item			
Item	Display	ECU input signals	Main sig- nals	Description	Rema	rks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	X	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing er or "P" position v stationary, CON may not indicate mph).	with vehicle ISULT data

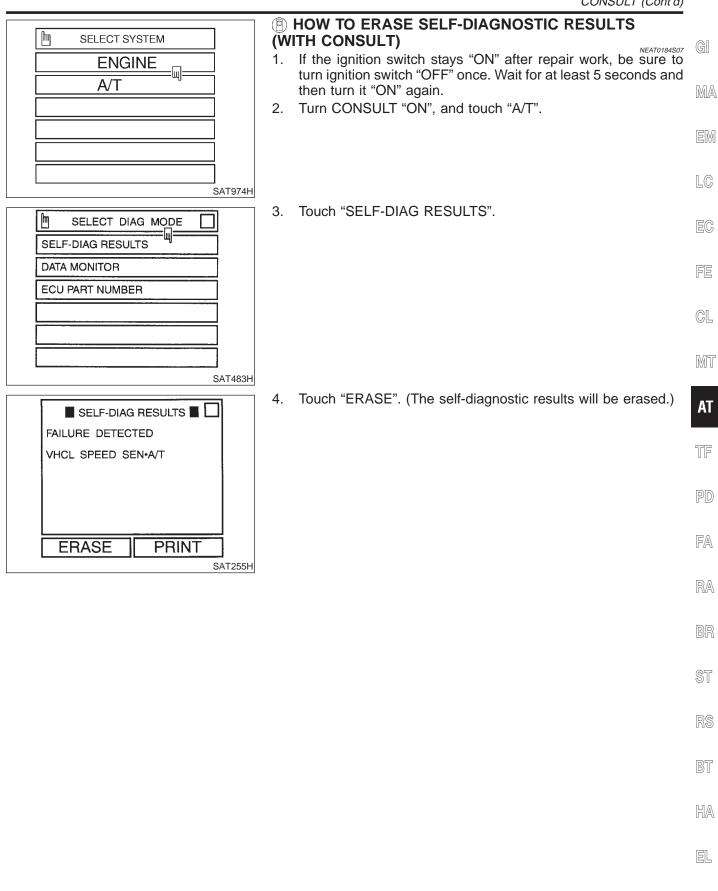
		Monito	or item		
Item	Display	ECU input signals	Main sig- nals	Description	Remarks
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	х	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	х	_	Throttle position sensor signal voltage is displayed.	
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	Х	_	Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	x	х	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	Х	_	ON/OFF state computed from signal of overdrive control SW is displayed.	
P/N position switch	P/N POSI SW [ON/OFF]	Х	_	ON/OFF state computed from signal of P/N position SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of D position SW is displayed.	
2 position switch	2 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 1 position SW, is displayed.	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD OD CUT [ON/OFF]	х	_	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.

		Monito	or item			
ltem	Display	ECU input signals	Main sig- nals	Description	Remarks	
Kickdown switch	KICKDOWN SW [ON/OFF]	X	_	ON/OFF status, computed from signal of kick-down SW, is displayed.	This is displayed even when no kickdown switch is equipped.	
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of closed throttle position SW, is displayed.		
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.		
Gear position	GEAR	_	Х	Gear position data used for computation by TCM, is displayed.		
Selector lever position	SLCT LVR POSI	_	Х	Selector lever position data, used for computa- tion by TCM, is dis- played.	A specific value used for control is displayed if fail- safe is activated due to error.	
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	X	Vehicle speed data, used for computation by TCM, is displayed.		
Throttle position	THROTTLE POSI [/8]	_	Х	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail- safe is activated due to error.	
Line pressure duty	LINE PRES DTY [%]	_	х	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.		
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	x	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.		
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	Х	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis-	
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	Х	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed.		
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	Х	Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played.		
Self-diagnosis display lamp (O/D OFF or A/T CHECK indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D OFF or A/T CHECK indicator lamp is displayed.		

X: Applicable

—: Not applicable

CONSULT (Cont'd)



Diagnostic Procedure Without CONSULT

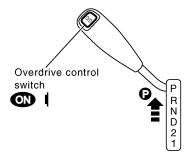
Diagnostic Procedure Without CONSULT SELF-DIAGNOSTIC PROCEDURE (WITHOUT CONSULT) For RHD Model

NEAT0206

NEAT0206S03 NEAT0206S0302

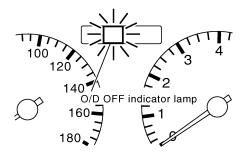
CHECK O/D OFF INDICATOR LAMP

- 1. Start the engine with selector lever in "P" position. Warm engine to normal operating temperature.
- 2. Turn ignition switch to "OFF" position.
- 3. Wait 5 seconds.



SAT779J

- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?



SAT780J

Yes or No

Yes ▶	GO TO 2.
No •	Go to "1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On", AT-145.

Diagnostic Procedure Without CONSULT (Cont'd)

G[

MA

EM

LC

EC

FE

GL

MT

ΑT

TF

PD

FA

RA

BR

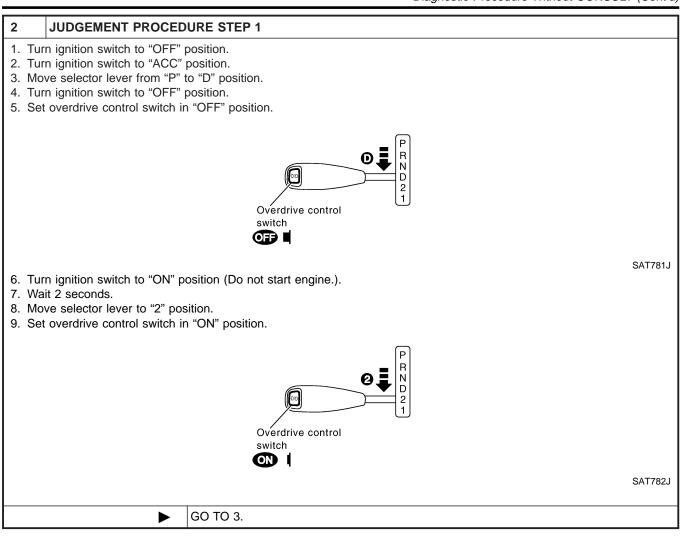
ST

RS

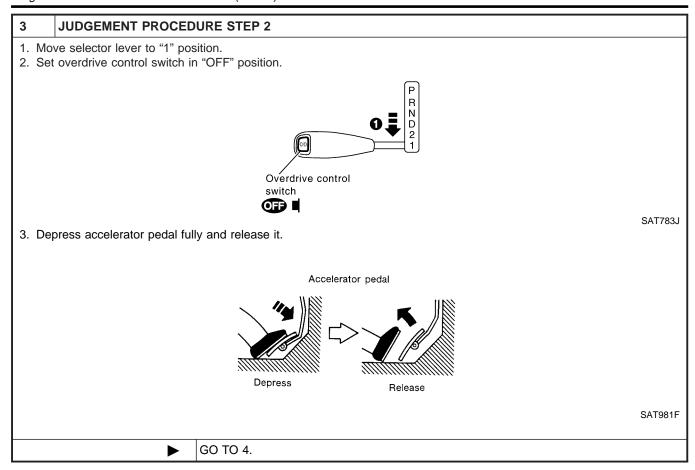
BT

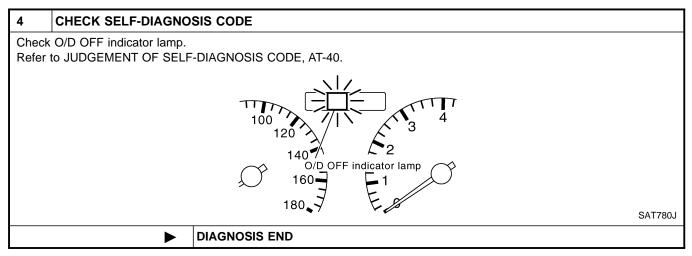
HA

EL

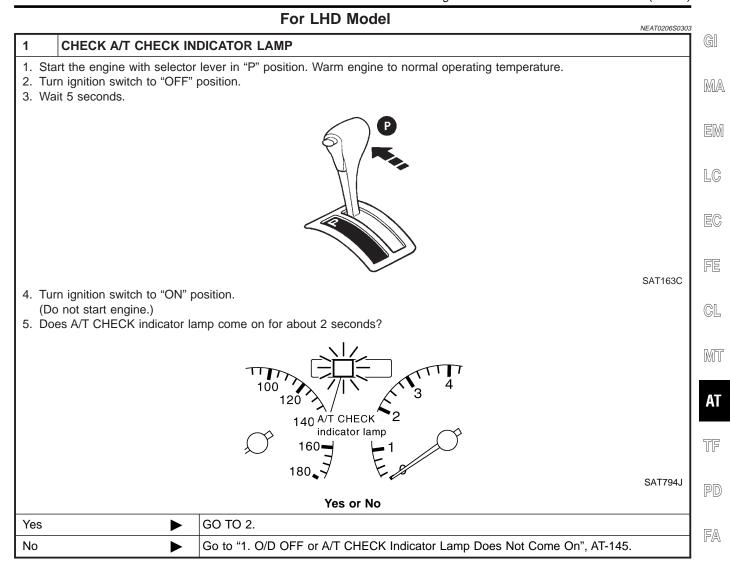


Diagnostic Procedure Without CONSULT (Cont'd)





Diagnostic Procedure Without CONSULT (Cont'd)



IDX

RA

BR

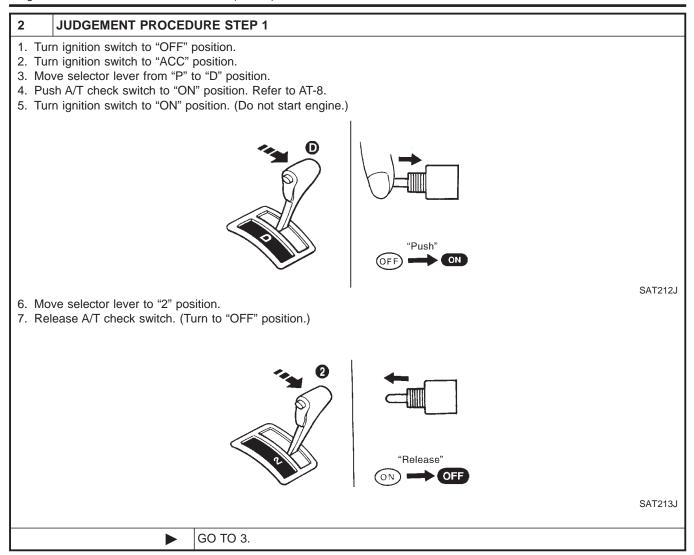
ST

RS

BT

HA

Diagnostic Procedure Without CONSULT (Cont'd)



Diagnostic Procedure Without CONSULT (Cont'd)

FA

RA

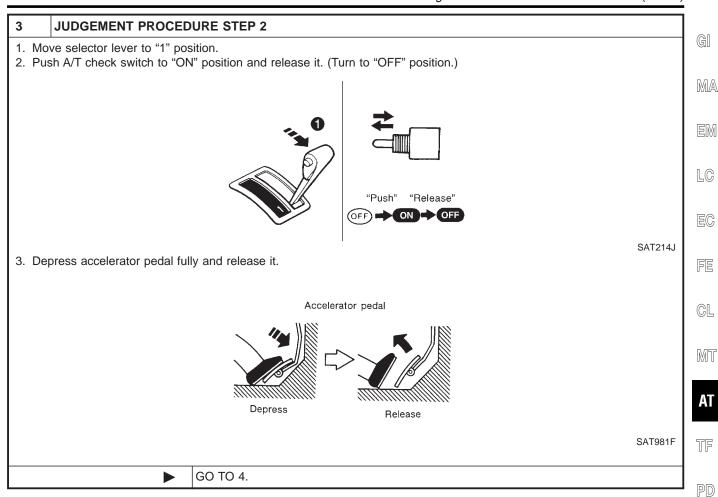
ST

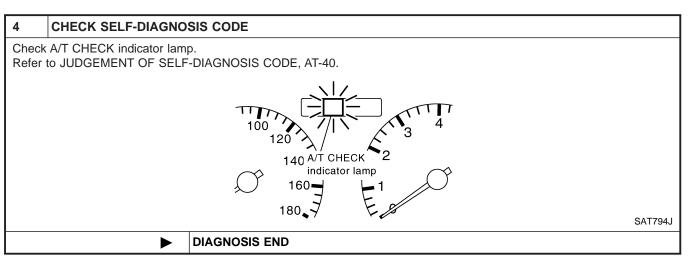
RS

BT

HA

EL





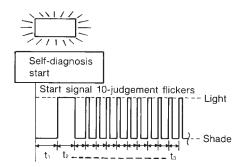
Diagnostic Procedure Without CONSULT (Cont'd)

JUDGEMENT OF SELF-DIAGNOSIS CODE

NFAT0206S04

O/D OFF or A/T CHECK indicator lamp:

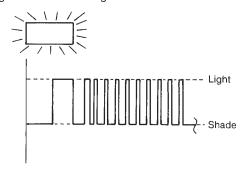
All judgement flickers are same.



SAT819H

All circuits that can be confirmed by self-diagnosis are OK.

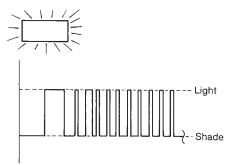
1st judgement flicker is longer than others.



SAT794H

Revolution sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR), AT-88.

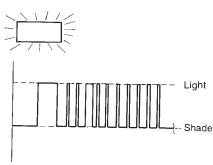
2nd judgement flicker is longer than others.



SAT795H

Vehicle speed sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-MTR, AT-92.

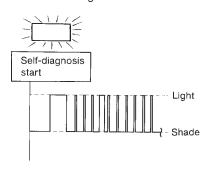
3rd judgement flicker is longer than others.



SAT796H

Throttle position sensor circuit is short-circuited or disconnected. ⇒ Go to THROTTLE POSITION SENSOR, AT-95.

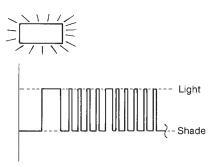
4th judgement flicker is longer than others.



SAT797H

Shift solenoid valve A circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE A, AT-104.

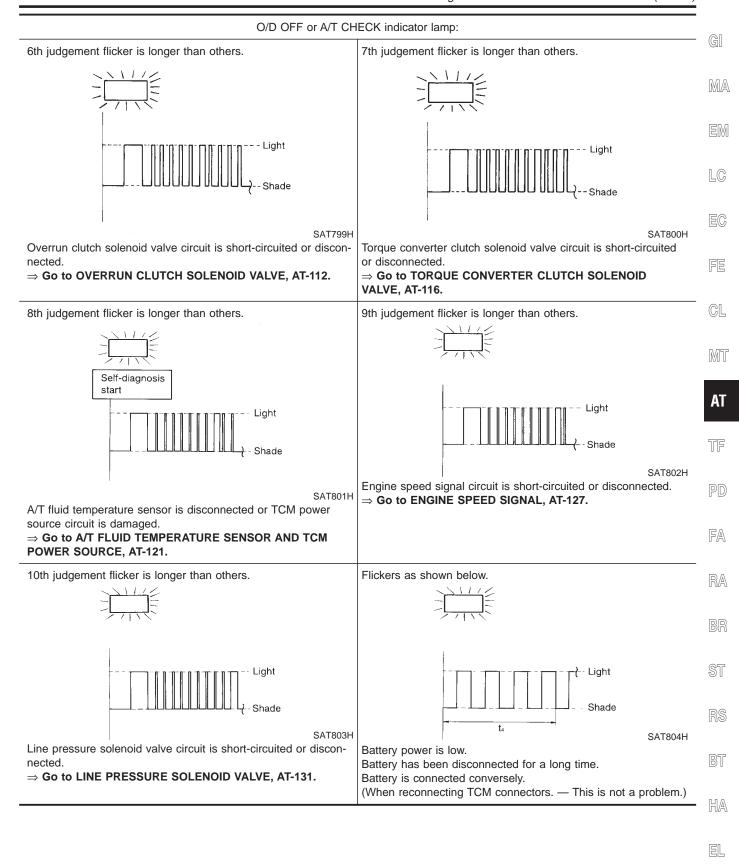
5th judgement flicker is longer than others.



SAT798H

Shift solenoid valve B circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE B, AT-108.

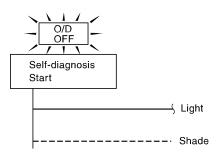
Diagnostic Procedure Without CONSULT (Cont'd)



Diagnostic Procedure Without CONSULT (Cont'd)

O/D OFF or A/T CHECK indicator lamp:

Lamp comes on.



SAT736J

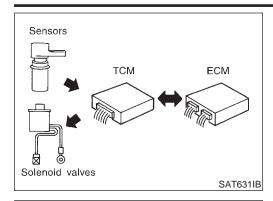
PNP switch, overdrive control switch, A/T check switch or throttle position switch circuit is disconnected or TCM is dam-

⇒ Go to 22. TCM Self-diagnosis Does Not Activate (PNP, OVERDRIVE CONTROL, A/T CHECK AND THROTTLE POSI-TION SWITCHES), AT-183.

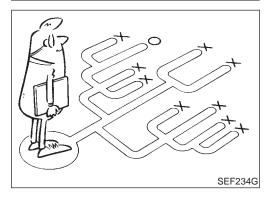
 $t_1 = 2.5$ seconds $t_2 = 2.0$ seconds $t_3 = 1.0$ second $t_4 = 1.0$ second

NOTE: NO INCOME TO BE A SELF-DIAGNOSTIC RESULTS (WITHOUT CONSULT)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait for at least 5 seconds and then turn it "ON" again.
- 2. Perform "SELF-DIAGNOSTIC PROCEDURE (Without CON-SULT)". Refer to AT-34.
- 3. Turn ignition switch "OFF". (The self-diagnostic results will be erased.)







Introduction

The TCM receives a signal from the vehicle-speed sensor, throttle (accelerator) position sensor or inhibitor switch and provides shift control or lock-up control via solenoid valves.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

MA

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-47.

LC

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-45) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

MT

Also check related Service bulletins.

AT

FA

RA

HA

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

DIAGNOSTIC WORKSHEET Information From Customer KEY POINTS

=NEAT0019S01 NEAT0019S0101

WHAT Vehicle & A/T model WHEN..... Date, Frequencies WHERE..... Road conditions

HOW..... Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN	
Trans. model	Engine	Mileage	
Incident Date	Manuf. Date	In Service Date	
Frequency	□ Continuous □ Intermittent (t	times a day)	
Symptoms	☐ Vehicle does not move. (☐ An	y position Particular position)	
	\square No up-shift (\square 1st \rightarrow 2nd \square 2nd \rightarrow 3rd \square 3rd \rightarrow O/D)		
	\square No down-shift (\square O/D \rightarrow 3rd	\square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)	
	☐ Lockup malfunction		
	☐ Shift point too high or too low.		
	\square Shift shock or slip (\square N \rightarrow D \square Lockup \square Any drive position)		
	☐ Noise or vibration		
	□ No kickdown		
	☐ No pattern select		
	□ Others	,	
	()	
O/D OFF or A/T CHECK indica-	Blinks for about 8 seconds.		
tor lamp	□ Continuously lit	□ Not lit	
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit	

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

BT

HA

EL

	Diagnostic Worksheet	=NEAT0019S0102	
1.	☐ Read the Fail-safe and listen to customer complaints.	AT-5	GI
2.	□ A/T FLUID CHECK □ Leakage (Follow specified procedure) □ Fluid condition □ Fluid level	AT-49	MA
3.	□ Perform STALL TEST and LINE PRESSURE TEST.	AT-49, AT-52	EM
	☐ Stall test — Mark possible damaged components/others.		LC
	□ Torque converter one-way clutch □ Reverse clutch □ Forward clutch □ Overrun clutch □ Forward one-way clutch □ Forward one-way clutch □ Clutches and brakes except high clutch and brake band are OK		EC FE
	☐ Line pressure test — Suspected parts:		
4.	□ Perform all ROAD TEST and mark required procedures.	AT-53	CL
	4-1. Check before engine is started.	AT-54	
	□ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.		MT
	 □ Vehicle speed sensor·A/T (Revolution sensor), AT-88. □ Vehicle speed sensor·MTR, AT-92. □ Throttle position sensor, AT-95. □ Shift solenoid valve A, AT-104. □ Shift solenoid valve B, AT-108. □ Overrun clutch solenoid valve, AT-112. 		AT TF
	□ Torque converter clutch solenoid valve, AT-116. □ A/T fluid temperature sensor and TCM power source, AT-121. □ Engine speed signal, AT-127. □ Line pressure solenoid valve, AT-131. □ Control unit (RAM), control unit (ROM), AT-137. □ Control unit (EEP ROM), AT-139.		PD FA
	□ PNP, overdrive control, A/T check and throttle (accelerator) position switches, AT-145. □ Battery □ Others		ra RA
	4-2. Check at idle	AT-56	
	☐ 1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On, AT-145. ☐ 2. Engine Cannot Be Started In "P" And "N" Position, AT-147. ☐ 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed, AT-148.		BR
	 □ 4. In "N" Position, Vehicle Moves, AT-149. □ 5. Large Shock. "N" → "R" Position, AT-151. □ 6. Vehicle Does Not Creep Backward In "R" Position, AT-153. □ 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position, AT-156. 		ST RS

4.	4-3.	Cruise test	AT-57,
		Part-1	AT-61
		□ 8. Vehicle Cannot Be Started From D_1 , AT-159. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-162. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-165. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-168. □ 12. A/T Does Not Perform Lock-up, AT-171. □ 13. A/T Does Not Hold Lock-up Condition, AT-173. □ 14. Lock-up Is Not Released, AT-175. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-176.	
		Part-2	AT-65
		□ 16. Vehicle Does Not Start From D ₁ , AT-178. □ 9. A/T Does Not Shift: D ₁ \rightarrow D ₂ Or Does Not Kickdown: D ₄ \rightarrow D ₂ , AT-162. □ 10. A/T Does Not Shift: D ₂ \rightarrow D ₃ , AT-165. □ 11. A/T Does Not Shift: D ₃ \rightarrow D ₄ , AT-168.	
		Part-3	AT-67
		□ 17. A/T Does Not Shift: $D_2 \rightarrow D_1$ When Depressing Accelerator Pedal, AT-179. □ 18. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch "ON" \rightarrow "OFF", AT-180. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D_3), AT-176. □ 19. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position, AT-181. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D_2), AT-176. □ 20. A/T Does Not Shift: $D_3 \rightarrow D_1$, When Selector Lever "2" $D_1 \rightarrow D_2$ "1" Position, AT-182. □ 21. Vehicle Does Not Decelerate By Engine Brake, AT-183. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	
		 Vehicle speed sensor·A/T (Revolution sensor), AT-88. Vehicle speed sensor·MTR, AT-92. □ Throttle (accelerator) position sensor, AT-95. □ Shift solenoid valve A, AT-104. □ Shift solenoid valve B, AT-108. □ Overrun clutch solenoid valve, AT-112. □ Torque converter clutch solenoid valve, AT-116. □ A/T fluid temperature sensor and TCM power source, AT-121. □ Engine speed signal, AT-127. □ Line pressure solenoid valve, AT-131. □ Control unit (RAM), control unit (ROM), AT-137. □ Control unit (EEP ROM), AT-139. □ PNP, overdrive control, A/T check and throttle (accelerator) position switches, AT-145. □ Battery □ Others 	
5.	□ F	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-30
6.	□Р	erform all ROAD TEST and re-mark required procedures.	AT-53
7.	parts Refe	erform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged s. In to the Symptom Chart when you perform the procedures. (The chart also shows some other possible botoms and the component inspection orders.)	AT-81 AT-70
8.	□Е	rase self-diagnosis code from TCM memories.	AT-33, AT-42

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

=NEAT0020

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

плл

GI

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-44) and "DIAGNOSTIC WORKSHEET" (AT-45), to perform the best troubleshooting possible.

MA

EM

LC

EG

FE

GL

MT

AT

TF

PD

FA

RA

BR

ST

RS

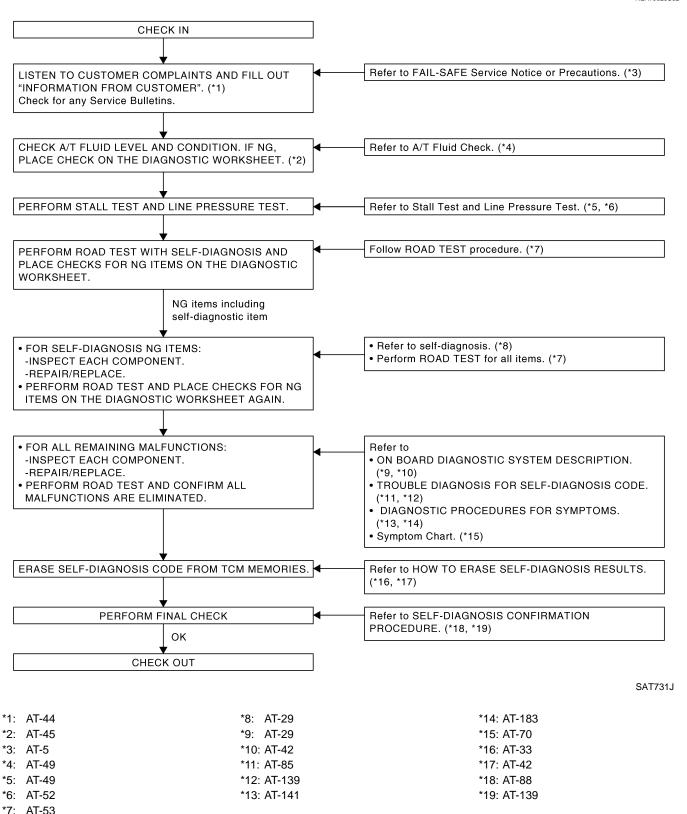
BT

HA

EL

WORK FLOW CHART

=NFAT0020S02



A/T Fluid Check **FLUID LEAKAGE CHECK**

NEAT0021 NFAT0021S01



- 1. Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in "D" posi-
- MA

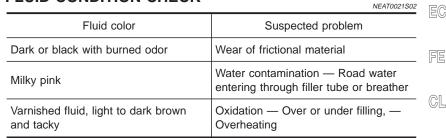
- Stop engine.
- 4. Check for fresh leakage.

tion and wait a few minutes.











MT

FLUID LEVEL CHECK

SAT638A

Refer to MA section ("Checking A/T Fluid", "CHASSIS AND BODY MAINTENANCE").

AT

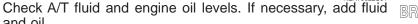




RA

Stall Test STALL TEST PROCEDURE

and oil.



Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

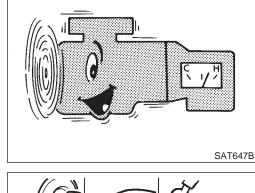
ATF operating temperature:

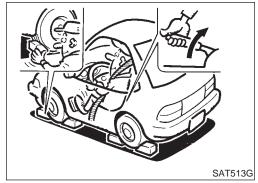
50 - 80°C (122 - 176°F)

RS

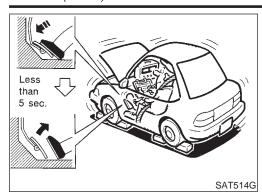
- Set parking brake and block wheels.
- Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine rpm on indicator.

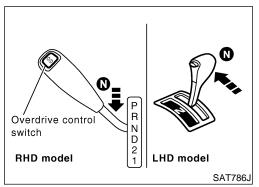






Stall Test (Cont'd)





- 5. Start engine, apply foot brake, and place selector lever in "D" position.
- Accelerate to wide open throttle gradually while applying foot brake
- Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for less than 5 seconds.

Stall revolution: 2,090 - 2,290 rpm

- 8. Move selector lever to "N" position.
- Cool off ATF.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R" positions.

JUDGEMENT OF STALL TEST

NEAT0022S02

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the WORK FLOW shown in AT-47.

NOTE:

Stall revolution is too high in "D" or "2" position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears.
 Low one-way clutch slippage
- Slippage occurs at the following gears:
 And the search 2nd are are in "D" are itime.

1st through 3rd gears in "D" position and engine brake functions.

1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in "R" position:

- Engine brake does not function in "1" position. Low & reverse brake slippage
- Engine brake functions in "1" position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

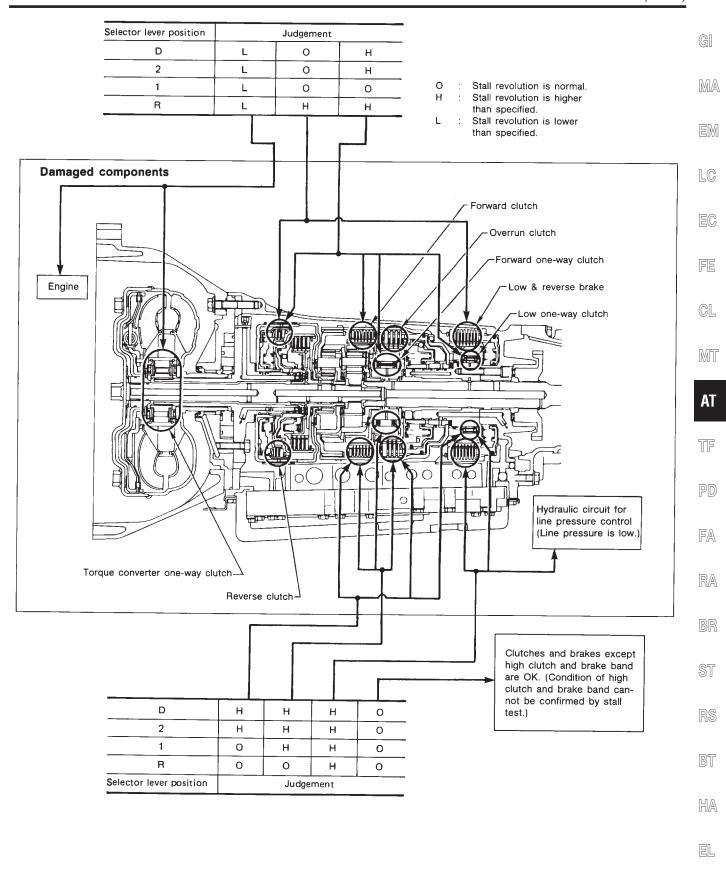
Be careful since automatic fluid temperature increases abnormally.

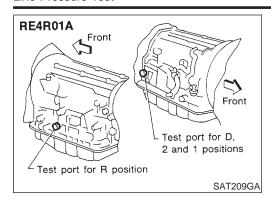
- Slippage occurs in 3rd and 4th gears in "D" position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in "D" position. Brake band slippage

Stall revolution less than specifications:

 Poor acceleration during starts. One-way clutch seizure in torque converter

SAT392H

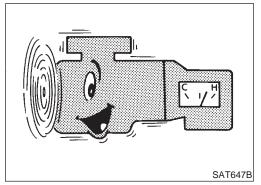




Line Pressure Test

NEAT0023

- Location of line pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.

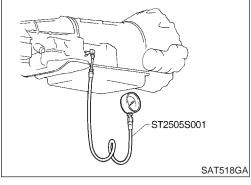


LINE PRESSURE TEST PROCEDURE

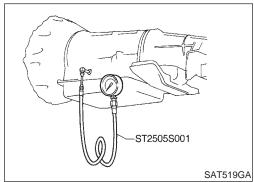
NEAT0023S

- Check A/T fluid and engine oil levels. If necessary, add fluid and oil
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

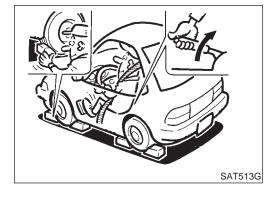
ATF operating temperature: 50 - 80°C (122 - 176°F)



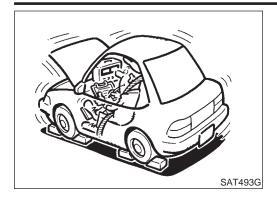
3. Install pressure gauge to corresponding line pressure port.



- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



Line Pressure Test (Cont'd)



- . Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure:

Refer to SDS, AT-282.



MA EM

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JUDGEMENT OF LINE PRESSURE TEST

	NEAT0023S02	5
Judgement	Suspected parts	
Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer 	F
Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Then, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-13. 	
Line pressure is high.	 Mal-adjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit 	T
Line pressure is low.	 Mal-adjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking 	
	Line pressure is low in all positions. Line pressure is low in particular position. Line pressure is high.	Line pressure is low in all positions. Line pressure is low in all positions. Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer Line pressure is low in particular position. Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "P" and "1" positions, but Normal in "D" and "2" positions. Then, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-13. Line pressure is high. Mal-adjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit Mal-adjustment of throttle position sensor Line pressure is low. Mal-adjustment of throttle position sensor Line pressure solenoid valve circuit Short circuit of line pressure solenoid valve circuit

1. Check before engine is started. 2. Check at idle. 3. Cruise test.

Road Test DESCRIPTION

NEAT0024

NEAT0024S01

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test

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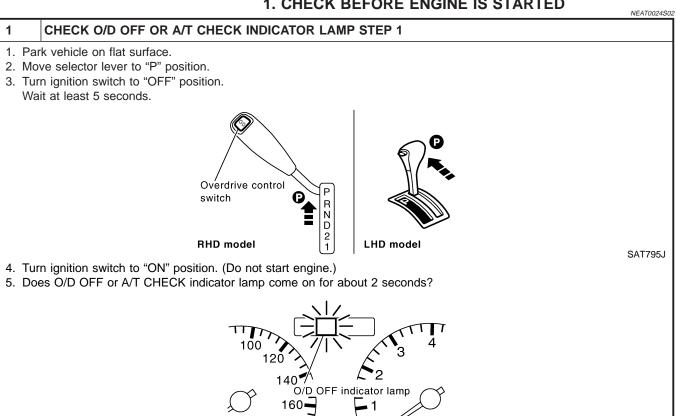
Road Test (Cont'd)



- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-TION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-29 - AT-42 and AT-141 - AT-183.

SAT796J

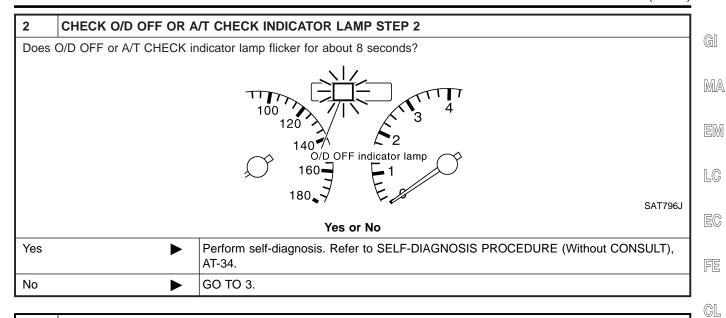
1. CHECK BEFORE ENGINE IS STARTED



Yes or N	10
----------	----

Yes	>	GO TO 2.
No		Go to "1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On", AT-145.

Road Test (Cont'd)



3	CHECK NG ITEM	
1. Tur	rn ignition switch to "OFF" p	position.
	rform self-diagnosis and no fer to SELF-DIAGNOSIS P	nte NG items. ROCEDURE (Without CONSULT), AT-34.
	•	Go to "2. Check at idle", AT-56.

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2. CHECK AT IDLE

=NFAT0024S03

1	CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Turn ignition switch to "OFF" position.
- 3. Move selector lever to "P" or "N" position.
- 4. Turn ignition switch to start position.
- 5. Is engine started?

Yes or No

Yes	GO TO 2.
No	Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-147.

2 CHECK ENGINE START 1. Turn ignition switch to "OFF" position. 2. Move selector lever to "D", "1", "2" or "R" position. 3. Turn ignition switch to start position. 4. Is engine started? Yes or No Yes Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-147.

3 CHECK VEHICLE MOVE

- 1. Turn ignition switch to "OFF" position.
- 2. Move selector lever to "P" position.
- 3. Release parking brake.

No

- 4. Push vehicle forward or backward.
- 5. Does vehicle move when it is pushed forward or backward?

GO TO 3.



SAT796A

Yes or No

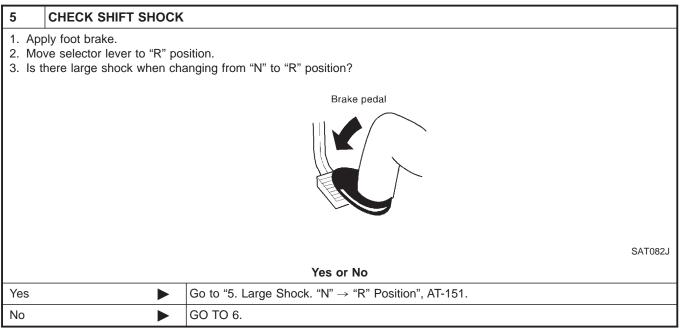
Yes	Go to "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed", AT-148.
No •	GO TO 4.

4 CHECK VEHICLE MOVE

- 1. Apply parking brake.
- 2. Move selector lever to "N" position.
- 3. Turn ignition switch to "START" position and start engine.
- 4. Release parking brake.
- 5. Does vehicle move forward or backward?

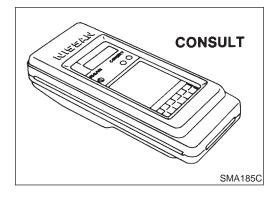
Yes or No

Yes	Go to "4. In "N" Position, Vehicle Moves", AT-149.
No •	GO TO 5.



6	CHECK VEHICLE MOV	E
	ease foot brake for severa es vehicle creep backward	I seconds. when foot brake is released? Yes or No
	100 50 110	
Yes	•	GO TO 7.
No	•	Go to "6. Vehicle Does Not Creep Backward In "R" Position", AT-153.

7	CHECK VEHICLE MOVE					
	 Move selector lever to "D", "2" and "1" position and check if vehicle creeps forward. Does vehicle creep forward in all three positions? 					
Yes or No						
Yes	Yes					
No	>	Go to "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-156.				



3. CRUISE TEST

Check all items listed in Parts 1 through 3.

With CONSULT

Using CONSULT, conduct a cruise test and record the result.

Print the result and ensure that shifts and lock-ups take place as per "Shift Schedule".

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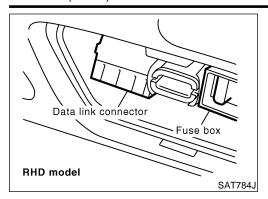
RS

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NEAT0024S04

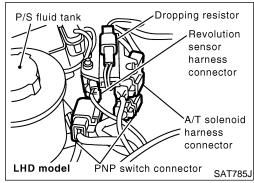
NEAT0024S0401



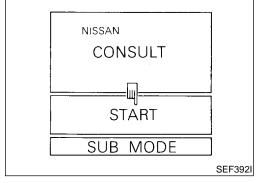
CONSULT Setting Procedure

NEAT0024S0402

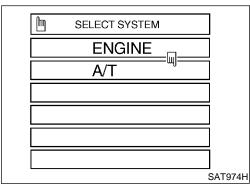
- 1. Turn ignition switch "OFF".
- 2. Connect "CONSULT" to Data link connector which is located in instrument lower panel on driver side.



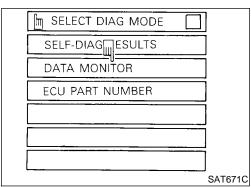
- 3. Turn ignition switch "ON".
- 4. Touch "START".



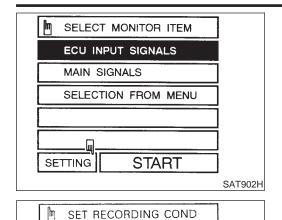
5. Touch "A/T".



6. Touch "DATA MONITOR".



Road Test (Cont'd)



MANU

LONG TIME

RIG

AUTO TRIG

HI SPEED

SETTING

7. Touch "SETTING" to set recording condition.



MA

LC

Touch "LONG TIME" and "ENTER" key.

EC

FE

GL

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MT

SELECT MONITOR ITEM

9. Go back to SELECT MONITOR ITEM and touch "MAIN SIGNALS".

10. Touch "START".

SELECTION FROM MENU

SAT297C

SAT903H

AT

TF

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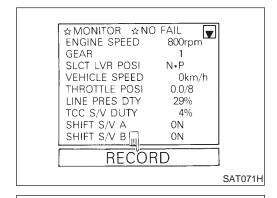
RR

9T

RS

HA

EL

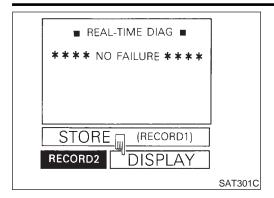


START

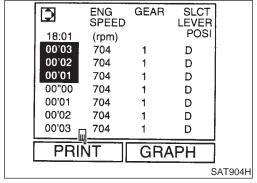
★RECORD 4/8 ☆NO FAIL F ENGINE SPEED 768rpm **GEAR** SLCT LVR POSI N•P VEHICLE SPEED 0km/h THROTTLE POSI 0.0/8 LINE PRES DTY 29% TCC S/V DUTY 4% SHIFT S/V A ON SHIFT S/V B ON STÓP SAT072H 11. When performing cruise test, touch "RECORD".

12. After finishing cruise test part 1, touch "STOP".

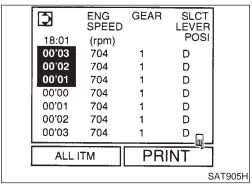
Road Test (Cont'd)



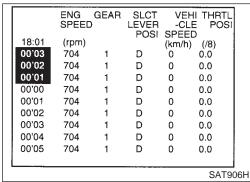
13. Touch "DISPLAY".



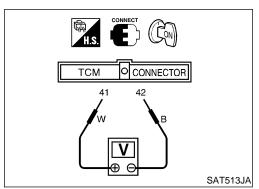
14. Touch "PRINT".



15. Touch "PRINT" again.



- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.



⋈ Without CONSULT

NEAT0024S0403

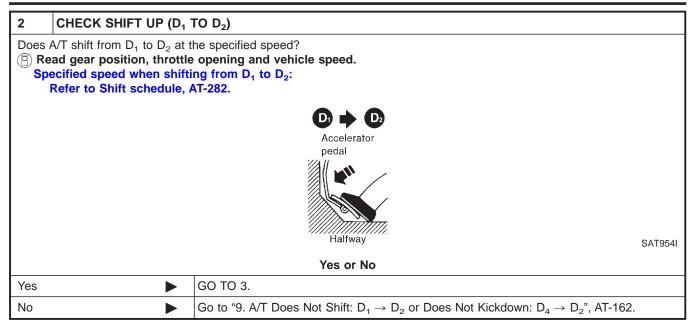
• Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.

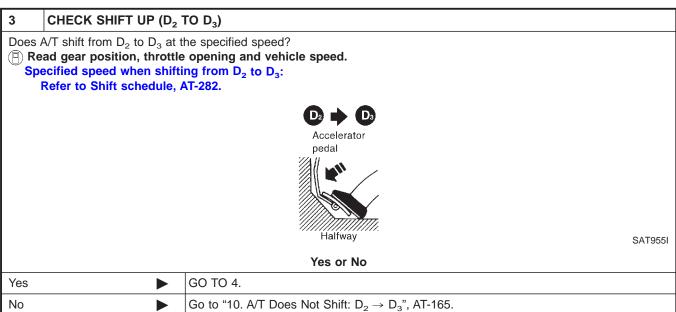
HA

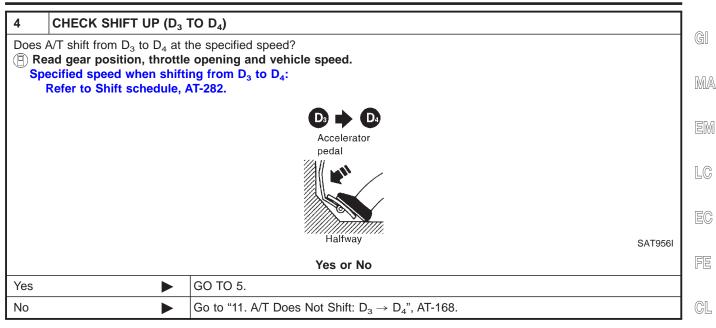
EL

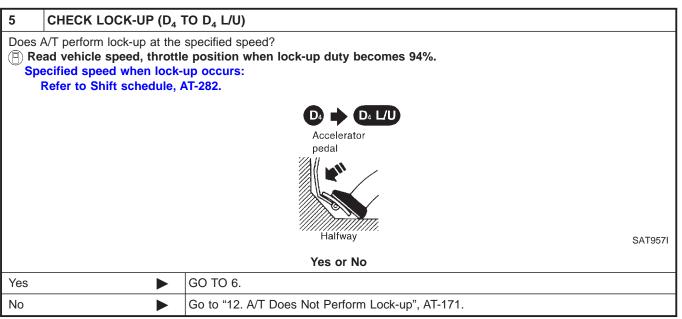
Cruise Test — Part 1 =NEAT0024S0404 G[1 CHECK STARTING GEAR (D1) POSITION 1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature. **ATF** operating temperature: MA 50 - 80°C (122 - 176°F) 2. Park vehicle on flat surface. 3. Set overdrive control switch to "ON" position. (Except for LHD model) 4. Move selector lever to "P" position. LC Overdrive control switch R N D 2 FE RHD model LHD model GL SAT797J 5. Start engine. 6. Move selector lever to "D" position. MT P R N D 2 1 TF Overdrive control switch RHD model LHD model SAT787J 7. Accelerate vehicle by constantly depressing accelerator pedal halfway. FA RA Accelerator pedal Halfway SAT953I 8. Does vehicle start from D₁? (P) Read gear position. RS Yes or No Yes GO TO 2. BT No Go to "8. Vehicle Cannot Be Started From D₁", AT-159.

Road Test (Cont'd)









6	CHECK HOLD LOCK-UP					
Does /	A/T hold lock-up condition	for more than 30 seconds?				
	Yes or No					
Yes	>	GO TO 7.				
No	•	Go to "13. A/T Does Not Hold Lock-up Condition", AT-173.				

HA

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AT

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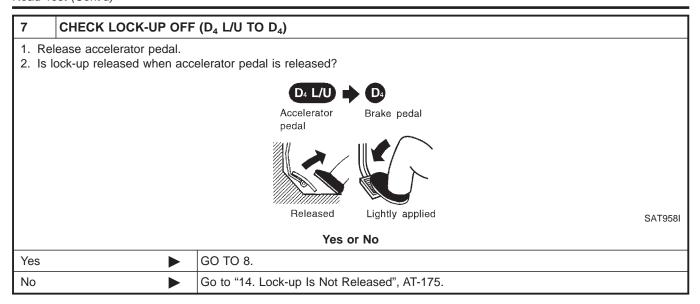
PD

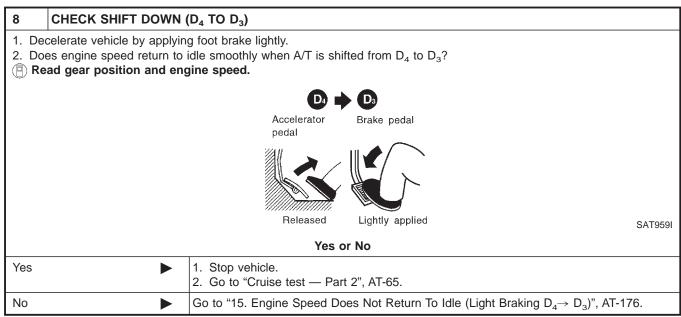
FA

RA

EL

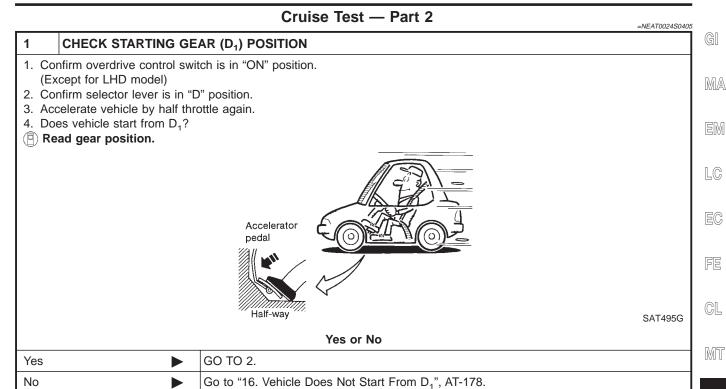
Road Test (Cont'd)

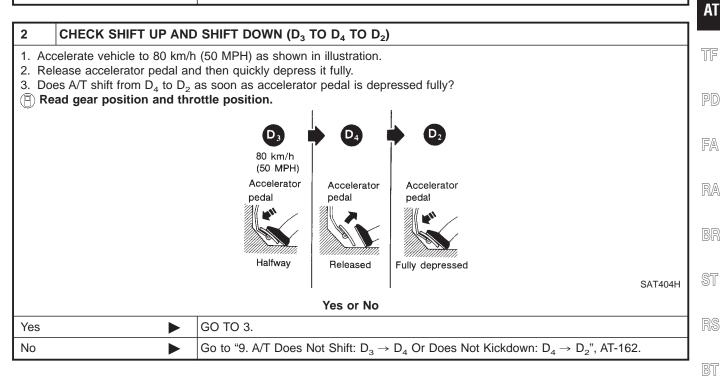




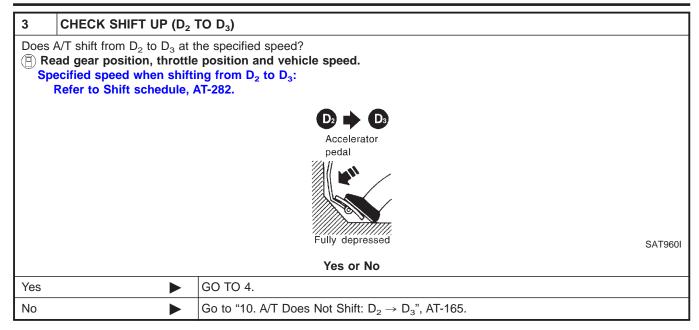
AT

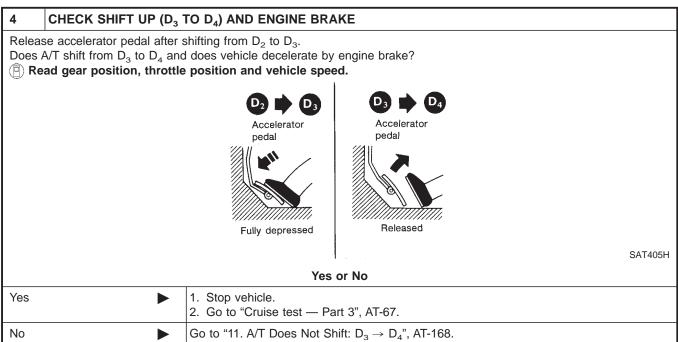
HA



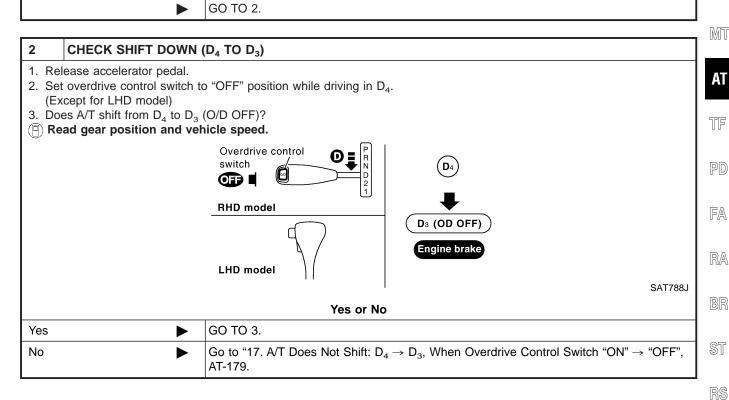


Road Test (Cont'd)



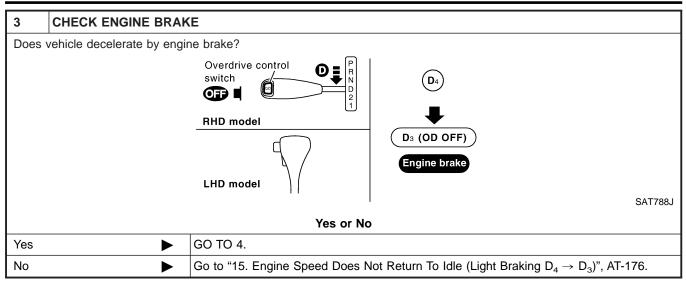


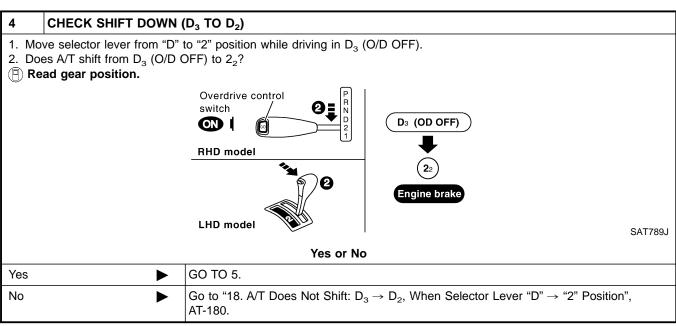
Touise Test — Part 3 In VEHICLE SPEED D₄ POSITION In Confirm overdrive control switch is in "ON" position. (Except for LHD model) In Confirm selector lever is in "D" position. In Confirm overdrive control switch is in "ON" position. In Con

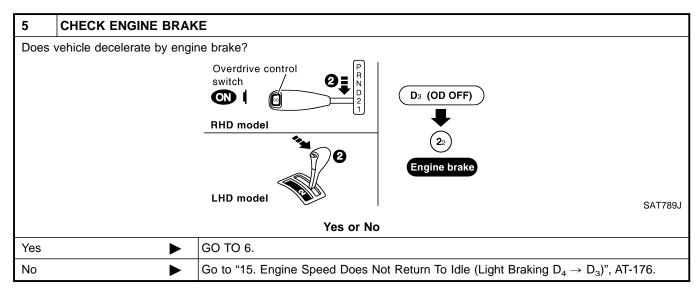


BT

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Road Test (Cont'd)

GI

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LC

FE

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PD

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BR

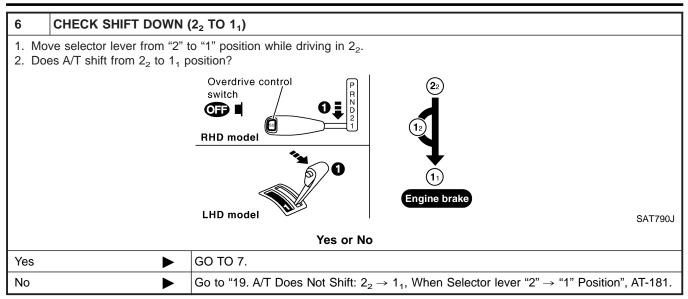
ST

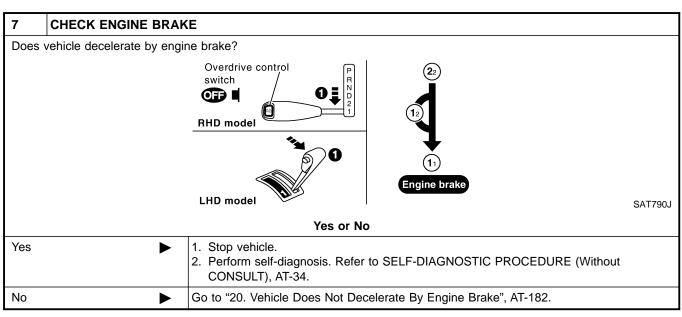
RS

BT

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EL





Symptom Chart

Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up.

NEAT0026

Symptom	Condition	Diagnostic Item	Reference Page
Engine does not start in "N", "P" posi-	ON vehicle	1. Ignition switch and starter	EL and EM section
tions.		2. Control linkage	AT-202
AT-147		3. PNP switch	AT-202
Engine starts in position other than "N"		1. Control linkage	AT-202
and "P" positions. AT-147	ON vehicle	2. PNP switch	AT-202
	ON vehicle	1. Fluid level	AT-49
		2. Line pressure	AT-52
		3. Throttle position sensor (Adjustment)	EC section
Transmission noise in "P" and "N" positions.		Revolution sensor and vehicle speed sensor	AT-201, AT-92
		5. Engine speed signal	AT-127
		6. Oil pump	AT-221
	OFF vehicle	7. Torque converter	AT-210
Vehicle moves when changing into "P" position or parking gear does not dis-	ON vehicle	1. Control linkage	AT-202
engage when shifted out of "P" position. AT-147	OFF vehicle	2. Parking pawl components	AT-261
	ON vehicle	1. Control linkage	AT-202
		2. Accumulator 3-4 (N-R)	AT-200
Vehicle runs in "N" position. AT-149	OFF vehicle	3. Forward clutch	AT-244
		4. Reverse clutch	AT-238
		5. Overrun clutch	AT-244
	ON vehicle	1. Control linkage	AT-202
		2. Line pressure	AT-52
		3. Line pressure solenoid valve	AT-131
Vehicle will not run in "R" position (but runs in "D", "2" and "1" positions).		4. Control valve assembly	AT-200
Clutch slips.	OFF vehicle	5. Reverse clutch	AT-238
Very poor acceleration. AT-153		6. High clutch	AT-242
		7. Forward clutch	AT-244
		8. Overrun clutch	AT-244
		9. Low & reverse brake	AT-248

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
	ON vehicle	1. Fluid level	AT-49
		2. Control linkage	AT-202
		3. Line pressure	AT-52
		4. Line pressure solenoid valve	AT-131
ehicle braked when shifting into "R" osition.		5. Control valve assembly	AT-200
	OFF vehicle	6. High clutch	AT-242
		7. Brake band	AT-257
		8. Forward clutch	AT-244
		9. Overrun clutch	AT-244
		1. Engine idling rpm	EC section
		2. Throttle position sensor (Adjustment)	EC section
		3. Line pressure	AT-52
	ON vehicle	4. A/T fluid temperature sensor	AT-129
sharp shock in shifting from "N" to "D" osition.	ON Verlicle	5. Engine speed signal	AT-127
		6. Line pressure solenoid valve	AT-131
		7. Control valve assembly	AT-200
		8. Accumulator N-D	AT-200
	OFF vehicle	9. Forward clutch	AT-244
chicle will not run in "D" and "2" posi-	ON vehicle	1. Control linkage	AT-202
tions (but runs in "1" and "R" positions).	OFF vehicle	2. Low one-way clutch	AT-252
	ON vehicle	1. Fluid level	AT-49
		2. Line pressure	AT-52
		3. Line pressure solenoid valve	AT-131
		4. Control valve assembly	AT-200
ehicle will not run in "D", "1", "2" positions (but runs in "R" position).		5. Accumulator N-D	AT-200
lutch slips. Very poor acceleration. T-156		6. Reverse clutch	AT-238
1 100		7. High clutch	AT-242
		8. Forward clutch	AT-244
		9. Forward one-way clutch	AT-244
		10. Low one-way clutch	AT-252

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Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-49
	ON vehicle	2. Control linkage	AT-202
		3. Throttle position sensor (Adjustment)	EC section
		4. Line pressure	AT-52
		5. Line pressure solenoid valve	AT-131
		6. Control valve assembly	AT-200
Clutches or brakes slip somewhat in starting.		7. Accumulator N-D	AT-200
otalg.		8. Accumulator 3-4 (N-R)	AT-200
		9. Forward clutch	AT-244
		10. Reverse clutch	AT-238
	OFF vehicle	11. Low & reverse brake	AT-248
		12. Oil pump	AT-221
		13. Torque converter	AT-210
Excessive creep.	ON vehicle	1. Engine idling rpm	EC section
	ON vehicle	1. Fluid level	AT-49
		2. Line pressure	AT-52
No creep at all.		3. Control valve assembly	AT-200
AT-153, AT-156	OFF vehicle	4. Forward clutch	AT-244
		5. Oil pump	AT-221
		6. Torque converter	AT-210
	ON vehicle	1. PNP switch	AT-202
		2. Control linkage	AT-202
Failure to change gear from "D ₁ " to		3. Shift solenoid valve A	AT-104
"D ₂ ".		4. Control valve assembly	AT-200
		5. Revolution sensor and speed sensor	AT-201, AT-92
	OFF vehicle	6. Brake band	AT-257
	ON vehicle	1. PNP switch	AT-202
		2. Control linkage	AT-202
		3. Shift solenoid valve B	AT-108
Failure to change gear from "D ₂ " to "D ₃ ".		4. Control valve assembly	AT-200
3		5. Revolution sensor and speed sensor	AT-201, AT-92
	OFF vehicle	6. High clutch	AT-242
		7. Brake band	AT-257

Symptom	Condition	Diagnostic Item	Reference Page
		1. PNP switch	AT-202
		2. Control linkage	AT-202
Failure to change gear from "D ₃ " to	ON vehicle	3. Shift solenoid valve A	AT-104
"D ₄ ".		4. Revolution sensor and speed sensor	AT-201, AT-92
		5. A/T fluid temperature sensor	AT-121
	OFF vehicle	6. Brake band	AT-257
		Throttle position sensor (Adjustment)	EC section
Foo high a gear change point from "D ₁ " to "D ₂ ", from "D ₂ " to "D ₃ ", from	ON vehicle	2. Revolution sensor and speed sensor	AT-201, AT-92
'D ₃ " to "D₄". AT-162, AT-165, AT-168	ON Verlicle	3. Shift solenoid valve A	AT-104
11 102,711 100,711 100		4. Shift solenoid valve B	AT-108
	ON vehicle	1. Fluid level	AT-49
Gear change directly from "D ₁ " to "D ₃ " occurs.	ON Verlicle	2. Accumulator 1-2	AT-200
	OFF vehicle	3. Brake band	AT-257
		1. Engine idling rpm	EC section
Engine stops when shifting lever into "R", "D", "2" and "1".	ON vehicle	2. Torque converter clutch solenoid valve	AT-116
		3. Control valve assembly	AT-200
	OFF vehicle	4. Torque converter	AT-210
		Throttle position sensor (Adjustment)	EC section
		2. Line pressure	AT-52
Too sharp a shock in change from	ON vehicle	3. Accumulator 1-2	AT-200
"D ₁ " to "D ₂ ".		4. Control valve assembly	AT-200
		5. A/T fluid temperature sensor	AT-121
	OFF vehicle	6. Brake band	AT-257
		Throttle position sensor (Adjustment)	EC section
	ON vehicle	2. Line pressure	AT-52
Too sharp a shock in change from	ON VEHICLE	3. Accumulator 2-3	AT-200
'D ₂ " to "D ₃ ".		4. Control valve assembly	AT-200
	OFF vehicle	5. High clutch	AT-242
	OFF VEHICLE	6. Brake band	AT-257
		Throttle position sensor (Adjustment)	EC section
	ON vobiele	2. Line pressure	AT-52
Too sharp a shock in change from	ON vehicle	3. Accumulator 3-4 (N-R)	AT-200
"D ₃ " to "D ₄ ".		4. Control valve assembly	AT-200
	OFF voltists	5. Brake band	AT-257
	OFF vehicle	6. Overrun clutch	AT-244

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Fluid level	AT-49	
		2. Throttle position sensor (Adjustment)	EC section	
Almost no shock or clutches slipping	ON vehicle	3. Line pressure	AT-52	
n change from "D ₁ " to "D ₂ ".		4. Accumulator 1-2	AT-200	
		5. Control valve assembly	AT-200	
	OFF vehicle	6. Brake band	AT-257	
		1. Fluid level	AT-49	
		2. Throttle position sensor (Adjustment)	EC section	
	ON vehicle	3. Line pressure	AT-52	
Almost no shock or slipping in change from " $\mathrm{D_2}$ " to " $\mathrm{D_3}$ ".		4. Accumulator 2-3	AT-200	
		5. Control valve assembly	AT-200	
	OFF ALIM	6. High clutch	AT-242	
	OFF vehicle	7. Brake band	AT-257	
Almost no shock or slipping in change rom " D_3 " to " D_4 ".	ON vehicle	1. Fluid level	AT-49	
		2. Throttle position sensor (Adjustment)	EC section	
		3. Line pressure	AT-52	
		4. Accumulator 3-4 (N-R)	AT-200	
		5. Control valve assembly	AT-200	
	OFF vehicle	6. High clutch	AT-242	
	Of F verilicie	7. Brake band	AT-257	
	ON vehicle	1. Fluid level	AT-49	
		2. Reverse clutch	AT-238	
/ehicle braked by gear change from D ₁ " to "D ₂ ".	OFF vehicle	3. Low & reverse brake	AT-248	
. 2	Of F verificie	4. High clutch	AT-242	
		5. Low one-way clutch	AT-252	
/ehicle braked by gear change from	ON vehicle	1. Fluid level	AT-49	
D ₂ " to "D ₃ ".	OFF vehicle	2. Brake band	AT-257	
	ON vehicle	1. Fluid level	AT-49	
ehicle braked by gear change from		2. Overrun clutch	AT-244	
D ₃ " to "D ₄ ".	OFF vehicle	3. Forward one-way clutch	AT-244	
		4. Reverse clutch	AT-238	

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Fluid level	AT-49	- (
		2. PNP switch	AT-202	-
Maximum speed not attained. Acceleration poor.	ON vehicle	3. Shift solenoid valve A	AT-104	- [
		4. Shift solenoid valve B	AT-108	- - [
		5. Control valve assembly	AT-200	- [
		6. Reverse clutch	AT-238	-
		7. High clutch	AT-242	-
	055 11:11	8. Brake band	AT-257	-
	OFF vehicle	9. Low & reverse brake	AT-248	-
		10. Oil pump	AT-221	-
		11. Torque converter	AT-210	-
		1. Fluid level	AT-49	-
		2. Throttle position sensor (Adjustment)	EC section	-
	ONICHIA	3. Overrun clutch solenoid valve	AT-112	-
Failure to change gear from "D ₄ " to	ON vehicle	4. Shift solenoid valve A	AT-104	-
"D ₃ ".		5. Line pressure solenoid valve	AT-131	
		6. Control valve assembly	AT-200	-
	055 111	7. Low & reverse brake	AT-248	-
	OFF vehicle	8. Overrun clutch	AT-244	-
		1. Fluid level	AT-49	-
		2. Throttle position sensor (Adjustment)	EC section	-
	ON vehicle	3. Shift solenoid valve A	AT-104	-
Failure to change gear from "D ₃ " to "D ₂ " or from "D ₄ " to "D ₂ ".		4. Shift solenoid valve B	AT-108	-
\mathcal{D}_2 or norm \mathcal{D}_4 to \mathcal{D}_2 .		5. Control valve assembly	AT-200	-
	055 111	6. High clutch	AT-242	-
	OFF vehicle	7. Brake band	AT-257	-
		1. Fluid level	AT-49	-
		2. Throttle position sensor (Adjustment)	EC section	-
	ON vehicle	3. Shift solenoid valve A	AT-104	-
Failure to change gear from "D ₂ " to		4. Shift solenoid valve B	AT-108	-
D_1 " or from " D_3 " to " D_1 ".		5. Control valve assembly	AT-200	-
		6. Low one-way clutch	AT-252	-
	OFF vehicle	7. High clutch	AT-242	-
		8. Brake band	AT-257	-
		Throttle position sensor (Adjustment)	EC section	-
Gear change shock felt during decel-		2. Line pressure	AT-52	-
eration by releasing accelerator pedal.	ON vehicle	3. Overrun clutch solenoid valve	AT-112	-
		4. Control valve assembly	AT-200	-

Symptom	Condition	Diagnostic Item	Reference Page
Too high a change point from "D ₄ " to "D ₃ ", from "D ₃ " to "D ₂ ", from "D ₂ " to	ON vehicle	Throttle position sensor (Adjustment)	EC section
" D_3 ", from " D_3 " to " D_2 ", from " D_2 " to " D_1 ".	ON vehicle	2. Revolution sensor and speed sensor	AT-201, AT-92
		Throttle position sensor (Adjustment)	EC section
Kickdown does not operate when		2. Revolution sensor and speed sensor	AT-201, AT-92
depressing pedal in "D ₄ " within kickdown vehicle speed.	ON vehicle	3. Shift solenoid valve A	AT-104
		4. Shift solenoid valve B	AT-108
		Revolution sensor and speed sensor	AT-201, AT-92
cickdown operates or engine overruns when depressing pedal in "D ₄ " beyond	ON webiele	2. Throttle position sensor (Adjustment)	EC section
when depressing pedal in "D4" beyond kickdown vehicle speed limit.	ON vehicle	3. Shift solenoid valve A	AT-104
		4. Shift solenoid valve B	AT-108
		1. Fluid level	AT-49
		2. Throttle position sensor (Adjustment)	EC section
Pages oversmoly fact or cline in	ON vehicle	3. Line pressure	AT-52
Races extremely fast or slips in changing from " D_4 " to " D_3 " when depressing pedal.		4. Line pressure solenoid valve	AT-131
		5. Control valve assembly	AT-200
	OFF vehicle	6. High clutch	AT-242
		7. Forward clutch	AT-244
		1. Fluid level	AT-49
		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Line pressure	AT-52
Races extremely fast or slips in	ON vehicle	4. Line pressure solenoid valve	AT-131
changing from "D ₄ " to "D ₂ " when depressing pedal.		5. Shift solenoid valve A	AT-104
		6. Control valve assembly	AT-200
	OFF vehicle	7. Brake band	AT-257
	OFF vehicle	8. Forward clutch	AT-244
		1. Fluid level	AT-49
		2. Throttle position sensor (Adjustment)	EC section
		3. Line pressure	AT-52
	ON vehicle	4. Line pressure solenoid valve	AT-131
Races extremely fast or slips in		5. Control valve assembly	AT-200
changing from "D ₃ " to "D ₂ " when depressing pedal.		6. A/T fluid temperature sensor	AT-121
		7. Accumulator 2-3	AT-200
		8. Brake band	AT-257
	OFF vehicle	9. Forward clutch	AT-244
		10. High clutch	AT-242

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page		
		1. Fluid level	AT-49		
		2. Throttle position sensor (Adjustment)	EC section	_	
	ON vehicle	3. Line pressure	AT-52	_	
Races extremely fast or slips in changing from "D ₄ " or "D ₃ " to "D ₁ " when depressing pedal.		4. Line pressure solenoid valve	AT-131		
		5. Control valve assembly	AT-200		
		6. Forward clutch	AT-244		
	OFF vehicle	7. Forward one-way clutch	AT-244		
		8. Low one-way clutch	AT-252		
		1. Fluid level	AT-49		
	ON vehicle	2. Control linkage	AT-202	_	
Vehicle will not run in any position.	ON Verlicle	3. Line pressure	AT-52		
		4. Line pressure solenoid valve	AT-131		
	OFF vehicle	5. Oil pump	AT-221	_	
		6. High clutch	AT-242		
		7. Brake band	AT-257		
		8. Low & reverse brake	AT-248		
		9. Torque converter	AT-210		
Transmission noise in "D", "2", "1" and	ON vehicle	1. Fluid level	AT-49		
"R" positions.	OFF vehicle	2. Torque converter	AT-210		
		1. PNP switch	AT-202		
		2. Throttle position sensor (Adjustment)	EC section		
		3. Torque converter clutch solenoid valve	AT-116		
Failure to change from "D ₃ " to "2"	ON vehicle	4. Shift solenoid valve B	AT-104		
when changing lever into "2" position.		5. Shift solenoid valve A	AT-108		
AT-176		6. Control valve assembly	AT-200	_	
		7. Control linkage	AT-202	_	
	OFF vehicle	8. Brake band	AT-257	_	
	OI I VEIIICIE	9. Overrun clutch	AT-244	_	
Gear change from "22" to "23" in "2" position.	ON vehicle	1. PNP switch	AT-202	_	







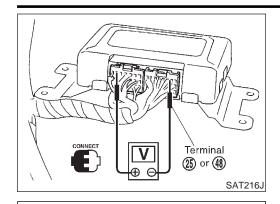
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Symptom	Condition	Diagnostic Item	Reference Page
		1. PNP switch	AT-202
		2. Control linkage	AT-202
		3. Throttle position sensor (Adjustment)	EC section
Engine brake does not energte in "1"	ON vehicle	4. Revolution sensor and speed sensor	AT-201, AT-92
Engine brake does not operate in "1" position. AT-178		5. Shift solenoid valve A	AT-112
		6. Control valve assembly	AT-200
		7. Overrun clutch solenoid valve	AT-112
	OFF webiele	8. Overrun clutch	AT-244
	OFF vehicle	9. Low & reverse brake	AT-248
Gear change from "1 ₁ " to "1 ₂ " in "1"	ON ALCOHOLOGICAL PROPERTY OF THE PROPERTY OF T	1. PNP switch	AT-202
position.	ON vehicle	2. Control linkage	AT-202
		1. PNP switch	AT-202
Does not change from "1 ₂ " to "1 ₁ " in "1" position.		2. Revolution sensor and speed sensor	AT-201, AT-92
	ON vehicle	3. Shift solenoid valve A	AT-104
		4. Control valve assembly	AT-200
		5. Overrun clutch solenoid valve	AT-112
	055 1.1	6. Overrun clutch	AT-244
	OFF vehicle	7. Low & reverse brake	AT-248
Large shock changing from "12" to "11"	ON vehicle	1. Control valve assembly	AT-200
in "1" position.	OFF vehicle	2. Low & reverse brake	AT-248
		1. Fluid level	AT-49
		2. Engine idling rpm	AT-52
	ON	3. Throttle position sensor (Adjustment)	EC section
	ON vehicle	4. Line pressure	AT-52
		5. Line pressure solenoid valve	AT-131
		6. Control valve assembly	AT-200
		7. Oil pump	AT-221
Transmission overheats.		8. Reverse clutch	AT-238
		9. High clutch	AT-242
	055	10. Brake band	AT-257
	OFF vehicle	11. Forward clutch	AT-244
		12. Overrun clutch	AT-244
		13. Low & reverse brake	AT-248
		14. Torque converter	AT-210

Symptom	Condition	Diagnostic Item	Reference Page
	ON vehicle	1. Fluid level	AT-49
		2. Reverse clutch	AT-238
ATE shoots out during operation		3. High clutch	AT-242
ATF shoots out during operation. White smoke emitted from exhaust pipe during operation.	OFF vehicle	4. Brake band	AT-257
pipe during operation.	OFF verlicie	5. Forward clutch	AT-244
		6. Overrun clutch	AT-244
		7. Low & reverse brake	AT-248
	ON vehicle	1. Fluid level	AT-49
		2. Torque converter	AT-210
Offensive smell at fluid charging pipe.		3. Oil pump	AT-221
		4. Reverse clutch	AT-238
	OFF wahiala	5. High clutch	AT-242
	OFF vehicle	6. Brake band	AT-257
		7. Forward clutch	AT-244
		8. Overrun clutch	AT-244
		9. Low & reverse brake	AT-248
		1. Throttle position sensor (Adjustment)	EC section
		2. Revolution sensor and speed sensor	AT-201, AT-92
		3. PNP switch	AT-202
	ONL	4. Engine speed signal	AT-127
Torque converter is not locked up.	ON vehicle	5. A/T fluid temperature sensor	AT-121
		6. Line pressure	AT-52
		7. Torque converter clutch solenoid valve	AT-116
		8. Control valve assembly	AT-200
	OFF vehicle	9. Torque converter	AT-210
		1. Fluid level	AT-49
		2. Line pressure	AT-52
Torque converter dutab sister elle	ON vehicle	3. Torque converter clutch solenoid valve	AT-116
Torque converter clutch piston slip.		4. Line pressure solenoid valve	AT-131
		5. Control valve assembly	AT-200
	OFF vehicle	7. Torque converter	AT-210
		Throttle position sensor (Adjustment)	EC section
Lock-up point is extremely high or low.	ON velicle	2. Revolution sensor and speed sensor	AT-201, AT-92
AT-171	ON vehicle	3. Torque converter clutch solenoid valve	AT-116
		4. Control valve assembly	AT-200

Symptom	Condition	Diagnostic Item	Reference Page
		1. Throttle position sensor (Adjustment)	EC section
		2. PNP switch	AT-202
		3. Revolution sensor and speed sensor	AT-201, AT-92
	ONhista	4. Shift solenoid valve A	AT-104
A/T does not shift to "D ₄ " when driving	ON vehicle	5. Overrun clutch solenoid valve	AT-112
with overdrive control switch "ON". (Except for the Middle East)		6. Control valve assembly	AT-200
		7. A/T fluid temperature sensor	AT-121
		8. Line pressure	AT-52
	OFF vehicle	9. Brake band	AT-257
		10. Overrun clutch	AT-244
		1. Fluid level	AT-49
		2. Torque converter clutch solenoid valve	AT-116
Ingine is stopped at "R", "D", "2" and 1" positions.	ON vehicle	3. Shift solenoid valve B	AT-108
. position		4. Shift solenoid valve A	AT-104
		5. Control valve assembly	AT-200

TCM Terminals and Reference Value



TCM harness connector

M70

SAT217JC

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

27 28 29 30 31 32 33 36 37 38 39 40 41 42 45 46 47 48

TCM Terminals and Reference Value PREPARATION

=NEAT0027

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

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MA

EM

LC

TCM HARNESS CONNECTOR TERMINAL LAYOUT

EC

FE

GL

MT

TCM INSPECTION TABLE (Data are reference values.)

NEAT0027S03

ΑT

(Data are reference values.)							
Terminal No.	Wire color	Item		Condition	Judgement standard	TF	
1	G/Y	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V	- PC	
'	G/ f	noid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	0.5V or less	- - FA	
2	BR/Y	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	5 - 14V		
2	DR/ I	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less	- R/	
•	0 / 0 0	Torque converter		When A/T performs lock-up.	8 - 15V	BF	
3	G/OR	clutch solenoid valve		When A/T does not perform lock- up.	1V or less	- \$T	
4	-	_		_	_	- മെ	
5	_	_		_	_	- R9	
6	_	_		_	_	- - B1	
7	_	_	(Con)	_	_	- [3]	
8	_	_	ر ا	_	_	- _ H/	
9		_) X='	_	_	_ 5 00	
10	OR	Power source		When turning ignition switch to "ON".	Battery volt- age		
				When turning ignition switch to "OFF".	1V or less	- - [D)	

TCM Terminals and Reference Value (Cont'd)

		ı	I		T
Terminal No.	Wire color	Item		Condition	Judgement standard
11	L/W	Shift solenoid valve		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
- 11	L/ VV	A		When shift solenoid valve A does not operate. (When driving in " D_2 " or " D_3 ".)	1V or less
12	L/R	Shift solenoid valve		When shift solenoid valve B operates. (When driving in " D_1 " or " D_2 ".)	Battery voltage
12	L/K	В		When shift solenoid valve B does not operate. (When driving in " D_3 " or " D_4 ".)	1V or less
42	G/Y	A/T CHECK indicator lamp: LHD		When setting overdrive control (A/T check) switch in "ON" position.	Battery voltage
13	G/ f	O/D OFF indicator lamp: RHD		When setting overdrive control (A/T check) switch in "OFF" position.	1V or less
14	_	_		_	_
15	_	_	\(\lambda_{\infty} \) \(\lambda_{\infty}	_	_
	0.5	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery volt- age
16	OR	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	1V or less
47	1.07	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery volt- age
17	L/Y	(in throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
18	_	_		_	_
19	OR	Power source		Same as No. 10	
	1.75	Overrun clutch	121-	When overrun clutch solenoid valve operates.	Battery voltage
20	L/B	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less
21	_	_		_	_
22	G/Y	A/T check switch: LHD	CON	When setting overdrive control (A/T check) switch in "ON" position	Battery voltage
	G/ I	Overdrive control switch: RHD		When setting overdrive control (A/T check) switch in "OFF" position	1V or less
23	_	_		_	_

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard						
24	_	_		_	_						
25	В	Ground		_	_						
26	G/W	PNP switch "1" position	CON	When setting selector lever to "1" position.	Battery voltage						
		position	% 5.5	When setting selector lever to other positions.	1V or less						
27	L	PNP switch "2" position		When setting selector lever to "2" position.	Battery voltage						
		position		When setting selector lever to other positions.	1V or less						
28	R/G	Power source	Con	When turning ignition switch to "OFF".	Battery voltage						
20	K/G	(Memory back-up)	or Coff	When turning ignition switch to "ON".	Battery voltage						
29	W	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.						
				When vehicle parks.	0V						
30*1	G/Y	_		_	_						
31*1	G/R	_		_	_						
32	G/B	Throttle position sensor (Power source)								_	4.5 - 5.5V
33	_	_		_	_						
34	G/R	PNP switch "D"		When setting selector lever to "D" position.	Battery volt- age						
		position		When setting selector lever to other positions.	1V or less						
35	R/B	PNP switch "R" position		When setting selector lever to "R" position.	Battery volt- age						
		Position		When setting selector lever to other positions.	1V or less						
36	Y	PNP switch "N" or "P" position		When setting selector lever to "N" or "P" position.	Battery volt- age						
		, position		When setting selector lever to other positions.	1V or less						
37	_	_		_	_						
38	_	_			_						
39	W	Engine speed signal		Refer to EC section.							

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard
40	W/L	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1.0V and more than 4.5V.
41	W	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approxi- mately 0.5V Fully-open throttle: Approxi- mately 4V
42	В	Throttle position sensor (Ground)	CON	_	_
45	_	_		_	_
46	_	_		_	_
47	R	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	Approxi- mately 1.5V
47		ture sensor		When ATF temperature is 80°C (176°F).	Approxi- mately 0.5V
48	В	Ground		_	_

^{*1:} These terminals are connected to the Data link connector.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN

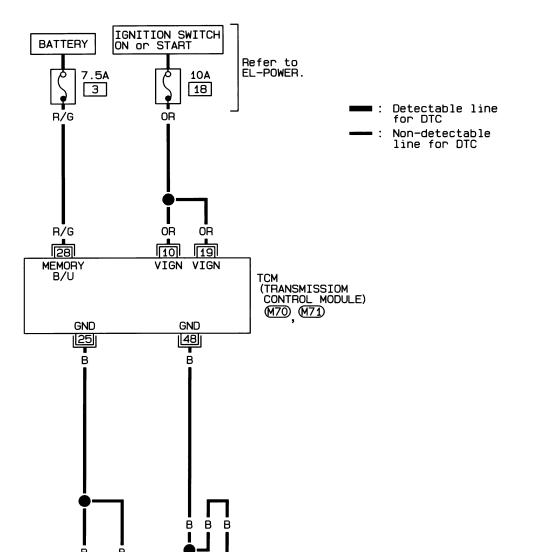
Wiring Diagram — AT — MAIN

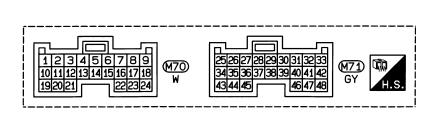
NEAT0185

AT-MAIN-01

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G[





(M54)

(M208)

(M207)

 $\overline{M1}$

LG

EC

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AT

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BT

HA

EL

IDX

HAT054

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

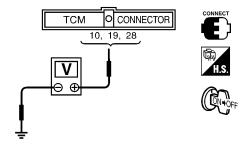
NEAT0185S01

Terminal No.	Wire color	Item	CONDITION		Judgement standard
10	W/B: LHD OR: RHD	Power source	(Con)	When turning ignition switch to "ON".	Battery voltage
	OK. KIID		W 2	When turning ignition switch to "OFF".	1V or less
19	W/B	Power source		Same as No. 10	
25	В	Ground	COFF	_	_
28	D/C	Power source	Con	When turning ignition switch to "OFF".	Battery voltage
28	R/G	(Memory back-up)	or COFF	When turning ignition switch to "ON".	Battery voltage
48	В	Ground	COFF	_	_

CHECK TCM POWER SOURCE

- Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.

Voltage: Battery voltage



SAT514J

- 3. Turn ignition switch to "OFF" position.
- 4. Check voltage between TCM terminal 28 and ground.

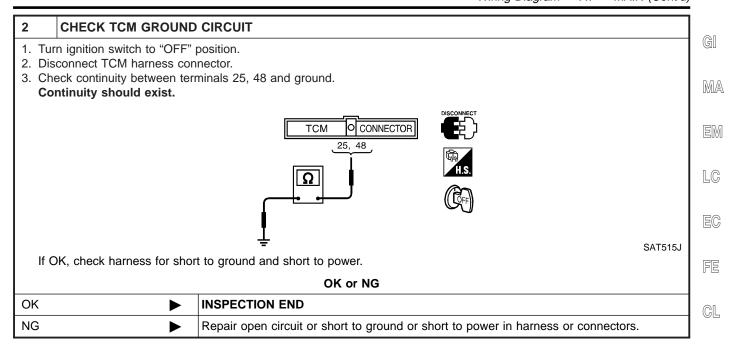
Voltage: Battery voltage

OK or NG

OK ▶	GO TO 2.
NG	Check the following items: • Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness) • Ignition switch and fuse Refer to EL section ("POWER SUPPLY ROUTING").

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)



MT

TF PD

FA

RA

BR

ST

RS

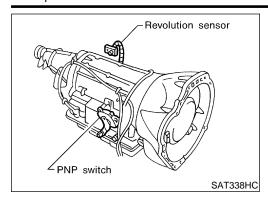
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EL

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-A/T (REVOLUTION SENSOR)

Description



Description

The revolution sensor detects the revolution of the out put shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

TCM TERMINALS AND REFERENCE VALUE

NEAT0034S02

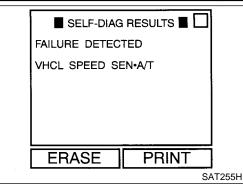
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	
29	W	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.	
				When vehicle parks.	0V	
42	В	Throttle position sensor (Ground)		_	_	

ON BOARD DIAGNOSIS LOGIC

NEAT0034S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: VHCL SPEED SEN-A/T	TCM does not receive the proper voltage	Harness or connectors (The property in a property is a property in	
1st judgement flicker	signal from the sensor.	(The sensor circuit is open or shorted.)Revolution sensor	



malfunction is eliminated. (P) WITH CONSULT

NEAT0034S05

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

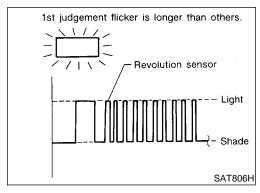
SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

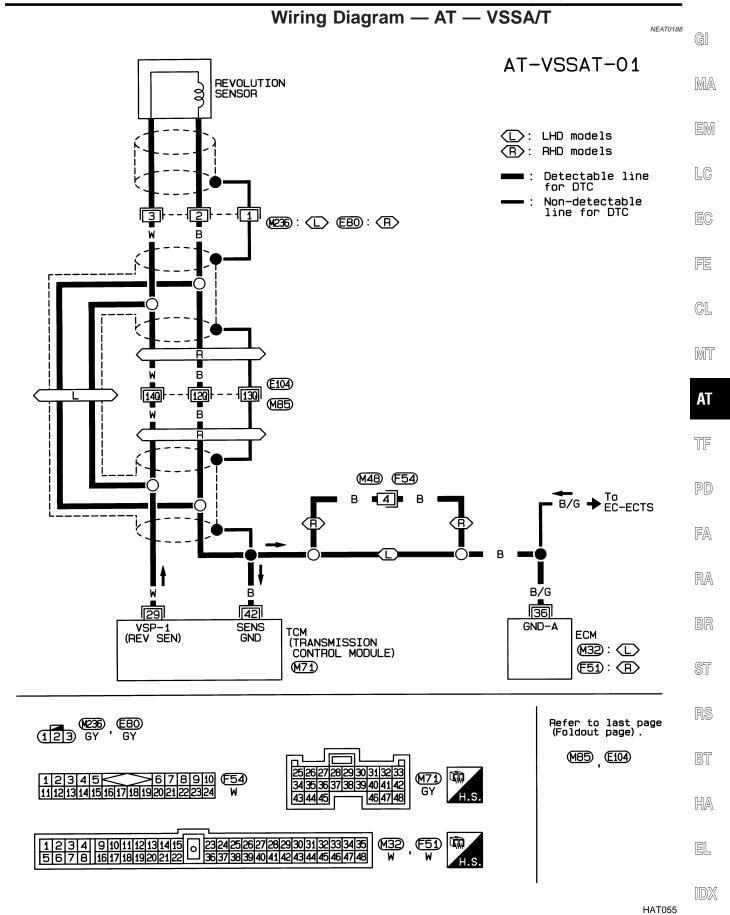
After the repair, perform the following procedure to confirm the

® WITHOUT CONSULT

NEAT0034S06

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

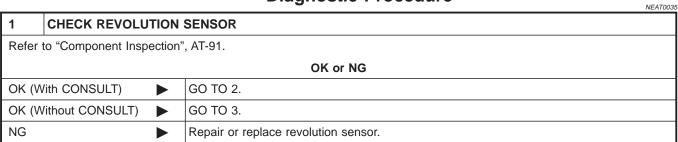


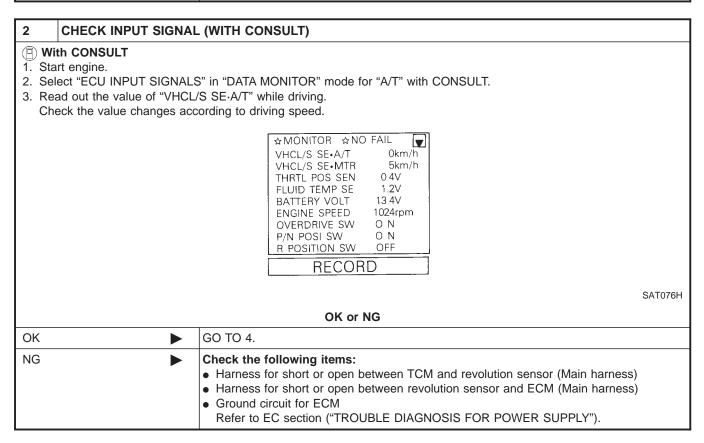


TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-A/T (REVOLUTION SENSOR)

Diagnostic Procedure

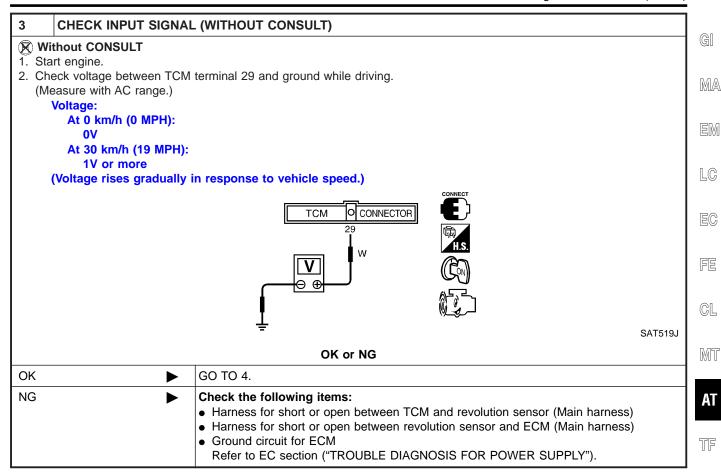
Diagnostic Procedure



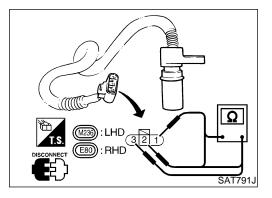


TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-A/T (REVOLUTION SENSOR)

Diagnostic Procedure (Cont'd)



4	CHECK DTC	
Perfor	m Self-diagnosis Code cor	firmation procedure, AT-88.
		OK or NG
OK	>	INSPECTION END
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



Component Inspection REVOLUTION SENSOR

PD

FA

RA

BR

ST

RS

BT

EL

NEAT0036S01

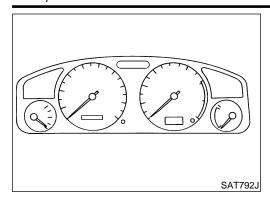
For removal, refer to AT-200.

Check resistance between terminals 1, 2 and 3.

Termir	Resistance	
2	3	500 - 650Ω
1	2	No continuity
1	3	No continuity

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR

Description



Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

TCM TERMINALS AND REFERENCE VALUE

NEAT0217S01

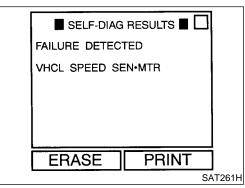
Remarks: Specification data are reference values.

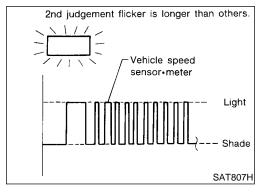
Terminal No.	Wire color	Item	Condition	Judgement standard
40	W/L	Vehicle speed sensor	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

ON BOARD DIAGNOSIS LOGIC

NEAT0217S02

		NLA10217302
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: VHCL SPEED SEN-MTR	TCM does not receive the proper voltage	Harness or connectors (The sensor circuit is open or shorted.)
2nd judgement flicker	signal from the sensor.	Vehicle speed sensor





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT

NEAT0217S05

- 1) Start engine.
- Select "SELF-DIAG RESULTS" mode with CONSULT.
- Drive vehicle under the following conditions: Selector lever in "D" position and vehicle speed higher than 20 km/h (12 MPH).

N WITHOUT CONSULT

NEAT0217S06

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" position and vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis. Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR

Wiring Diagram — AT — VSSMTR

Wiring Diagram — AT — VSSMTR NEAT0218 G[AT-VSSMTR-01 MA : LHD models IGNITION SWITCH R: RHD models Refer to EL-POWER. 10A 20 LC ■: Detectable line for DTC 3 <u>N2</u> Non-detectable line for DTC w∕B 37 FE COMBINATION UNIFIED METER CONTROL UNIT (WITH SPEEDOMETER AND ODO/TRIP METER) METER GL **N4** (N6) FPC CONNECTOR MT [15] W/L N2 ΑT • [6] **M7** W/L R W TF PD W/L **M48** (F54) FA RA W/L W/L R 42 40 TCM VSP-2 **VSP** VEHICLE SPEED SENSOR **ECM** (TRANSMISSION M32 : (L) CONTROL MODULE) (F51): (R) (E223) (M71) ST 36|37|38|39|/____\40|41|42| (N6) 1234 5678 (E203) 1234/△\567 N4 **E223** Refer to last page RS 8 9 10 11 12 13 14 15 16 27 28 29 30 31 32 33 34 35 (Foldout page) W M5 E101 BT (M85) (E104) 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 M71) (m) 1 2 3 4 5 6 7 8 9 10 F54 11 12 13 14 15 16 17 18 19 20 21 22 23 24 W HA GY 46 47 48 43 44 45 1 2 3 4 9 10 11 12 13 14 15 5 6 7 8 16 17 18 19 20 21 22 23|24|25|26|27|28|29|30|31|32|33|34|35| 36|37|38|39|40|41|42|43|44|45|46|47|48| M32, F51 EL

Diagnostic Procedure

NEAT0219

1 CHECK INPUT SIGNAL.

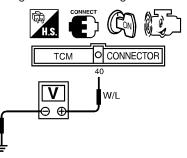
- (P) With CONSULT
- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

☆MONITOR ☆NO FAIL ∇ VHCL/S SE•A/T 0km/h VHCL/S SE•MTR 5km/h 0.4V THRTL POS SEN FLUID TEMP SE 1.2V BATTERY VOLT 13.4V ENGINE SPEED 1024rpm OVERDRIVE SW 0 N 0 N P/N POSI SW OFF R POSITION SW RECORD

SAT076H

Without CONSULT

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



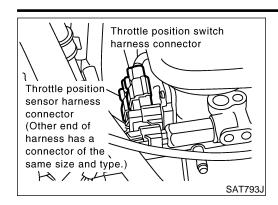
SAT528J

Does battery voltage vary between less than 1V and more than 4.5V?

Yes	GO TO 2.
	 Check the following items: Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to EL section ("METERS AND GAUGES"). Harness for short or open between TCM and vehicle speed sensor (Main harness)

2	CHECK DTC	
Perfo	rm Self-diagnosis Code con	firmation procedure, AT-92.
		OK or NG
OK	>	INSPECTION END
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Description



Description

NEAT0220

Throttle position sensor
The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

MA

GI

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch. The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

EM

LT REFERENCE VALUE IN DATA MONITOR

LC

FE

GL

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

NEAT0220S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Throttle position concer	Fully-closed throttle	Approximately 0.5V
Throttle position sensor	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

NEAT0220S02

⁰² MT

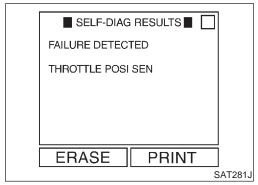
Terminal No.	Wire color	Item	Condition		Judgement standard
4.0	OR	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery volt- age
16	OR	(in throttle position switch)		When depressing accelerator pedal after warming up engine.	1V or less
17	L/Y	Wide open throttle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
17	L/1	(in throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
32	G/B	Throttle position sensor (Power source)		_	4.5 - 5.5V
41	W	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V
42	В	Throttle position sensor (Ground)		_	_

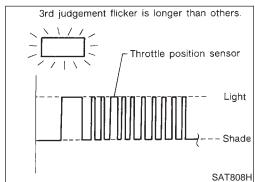
HA

EL

Description (Cont'd)

Diagnostic trouble code Malfunction is detected when ... Check item (Possible cause) TCM receives an excessively low or high voltage from the sensor. Throttle position sensor Throttle position sensor Throttle position switch





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT

NEAT0220S06

- 1) Start engine.
- Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.

® WITHOUT CONSULT

NEAT0220S07

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

Wiring Diagram — AT — TPS

- LHD MODEL -

26

AVCC

136

GND

34

35

GND

NEAT0221

GI NEAT0221S01

MA

LC

FE

GL

MT

ΑT

TF

PD

FA

RA

ST

RS

BT

HA

EL

[DX



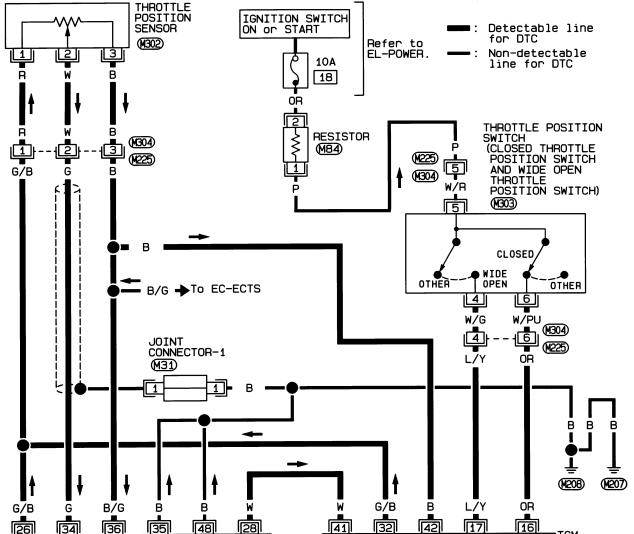
CLOSED

SW

(TRANS-

MISSION

CONTROL MODULE) M70 M71



41

TH

SENS

SENS

POWER

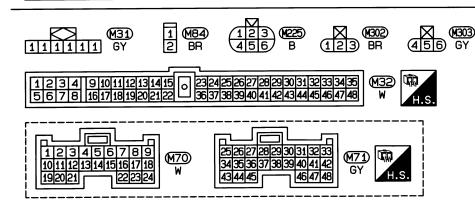
SENS

GND

WIDE

OPEN

SW



48

GND

28

TV00

ECM

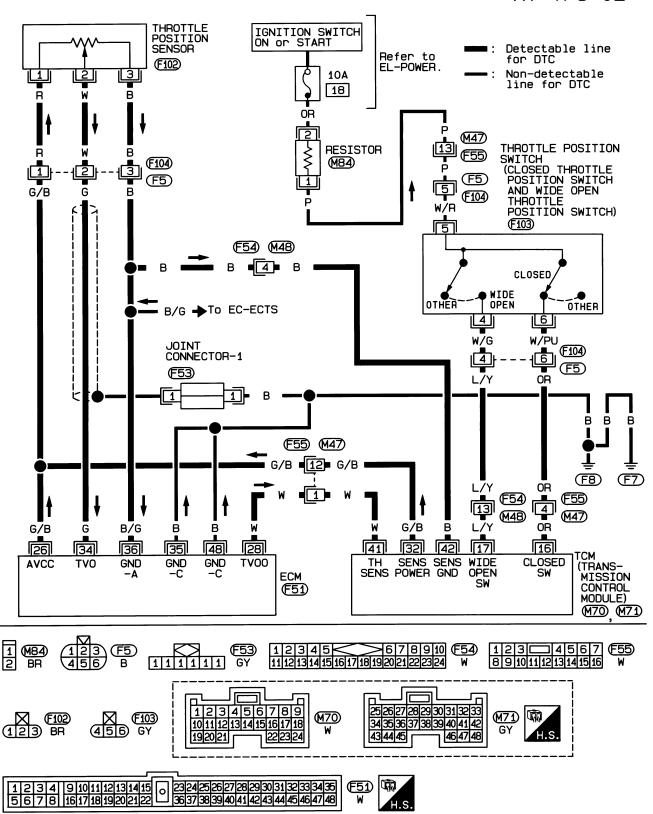
M32

HAT057

— RHD MODEL —

NFAT0221S02

AT-TPS-02



HAT069

Diagnostic Procedure

Diagn	ostic	Proced	ure

		3	NEAT0222		
1	CHECK DTC WITH ECM				
	Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].				
	OK or NG				
OK	OK ▶ GO TO 2.				
NG		Check throttle position sensor circuit for engine control. Refer to EC section ("DTC P0120 THROTTLE POSITION SENSOR").			

G[

 $\mathbb{M}\mathbb{A}$

EM

LC

EC

FE

CL

MT

AT

TF

PD

FA

RA

BR

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RS

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EL

Diagnostic Procedure (Cont'd)

2 CHECK INPUT SIGNAL

(I) With CONSULT

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- 3. Read out the value of "THRTL POS SEN".

Voltage:

Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V

> ☆MONITOR ☆NO FAIL V VHCL/S SE.A/T 0km/h VHCL/S SE•MTR 5km/h THRTL POS SEN 0.4V 1.2V FLUID TEMP SE BATTERY VOLT 13.4V 1024rpm **ENGINE SPEED** 0 N OVERDRIVE SW P/N POSI SW 0 N R POSITION SW OFF **RECORD**

> > SAT076H

Without CONSULT

1. Turn ignition switch to "ON" position. (Do not start engine.)

Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly. Voltage:

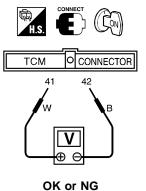
Fully-closed throttle valve:

Approximately 0.5V

Fully-open throttle valve:

Approximately 4V

(Voltage rises gradually in response to throttle position.)



SAT513JA

OK (With CONSULT)	>	GO TO 3.
OK (Without CONSULT)	>	GO TO 4.
NG	-	Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

Diagnostic Procedure (Cont'd)

HA

EL

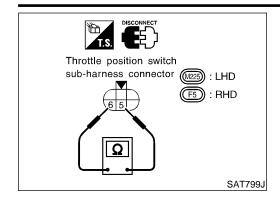
CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT) GI (II) With CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) MA 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT. 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly. Accelerator Data monitor pedal condition CLOSED THL/SW W/O THRL/P-SW LC Released ON OFF Fully depressed OFF ON MTBL0011 GL MT **AT** ☆ MONITOR ☆ NO FAIL POWERSHIFT SW OFF CLOSED THL/SW ON W/O THRL/P-SW OFF FA HOLD SW OFF RECORD RA SAT052I OK or NG GO TO 5. OK NG Check the following items: • Throttle position switch Refer to "Component Inspection", AT-103. Harness for short or open between ignition switch and throttle position switch (Main harness) RS Harness for short or open between throttle position switch and TCM (Main harness)

Diagnostic Procedure (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT) Without CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine) Voltage Accelerator pedal condition Terminal No. 16 Terminal No. 17 Released Battery voltage 1V or less Fully depressed 1V or less Battery voltage MTBL0206 O CONNECTOR 16 OR SAT526JA OK or NG GO TO 5. OK NG Check the following items: • Throttle position switch Refer to "Component Inspection", AT-103. • Harness for short or open between ignition switch and throttle position switch (Main harness) • Harness for short or open between throttle position switch and TCM (Main harness)

5	CHECK DTC				
Perfo	Perform Self-diagnosis Code confirmation procedure, AT-96.				
	OK or NG				
ОК	OK INSPECTION END				
NG	<u> </u>				

Component Inspection



Component Inspection THROTTLE POSITION SWITCH

NEAT0223 NEAT0223S01

NEAT0223S01 NEAT0223S0101

Closed Throttle Position Switch (Idle position)
Check continuity between terminals 5 and 6.

MA

G[

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

EM

 To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").

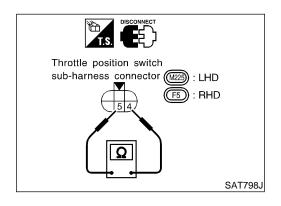
EG

LC

GL

FE

MT



Wide Open Throttle Position Switch

Accelerator pedal condition

Released

Depressed

• Check continuity between terminals 4 and 5.

NEAT0223S0102

_____ ·

Continuity

No

Yes

TF

ΑT

FA

PD

RA

ST

RS

BT

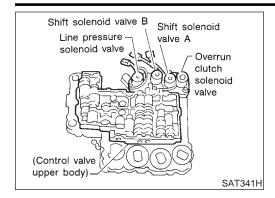
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EL

[DX

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

Description



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NEAT0224S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	Ohitt salasaid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	
11	L/W	Shift solenoid valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0224S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: SHIFT SOLENOID/V A	TCM detects an improper voltage drop when it tires to operate the solenoid	Harness or connectors (The colonic disputition open or charted)
(x): 4th judgement flicker	valve.	(The solenoid circuit is open or shorted.)Shift solenoid valve A

FAILURE DETECTED SHIFT SOLENOID/V A ERASE PRINT SAT296J

4th judgement flicker is longer than others. Shift solenoid valve A Self-diagnosis start Shade SAT809H

SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT

NEAT0224S05

- 1) Start engine.
- Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle in $D_1 \rightarrow D_2$ position.

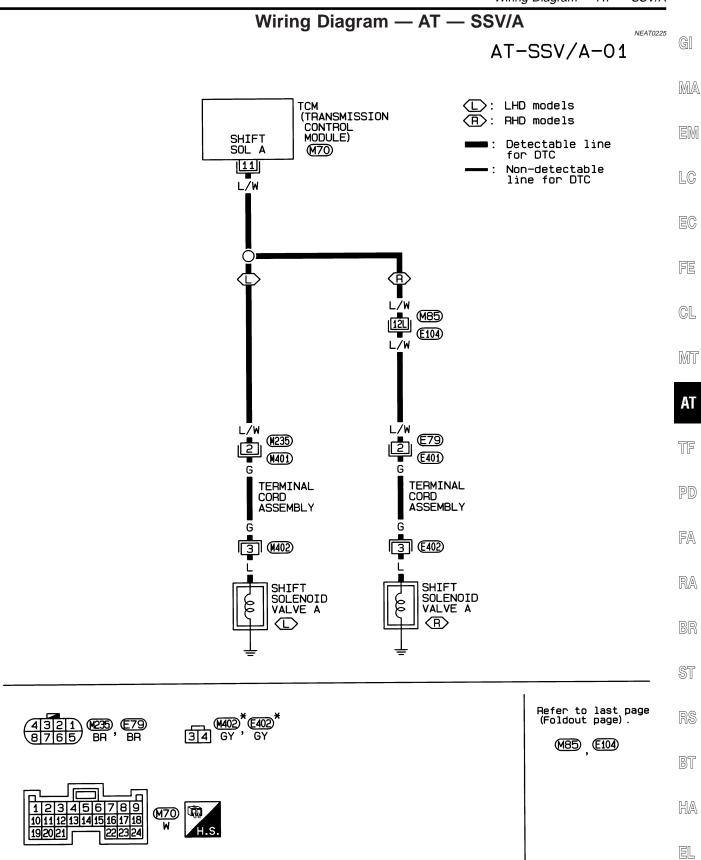
N WITHOUT CONSULT

NEAT0224S06

- 1) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2$ position.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

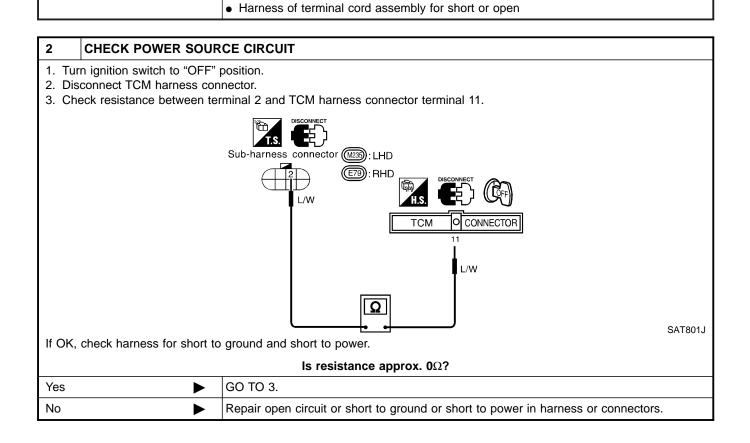
Wiring Diagram — AT — SSV/A



∥DX HAT058

*: This connector is not shown in "HARNESS LAYOUT", EL section.

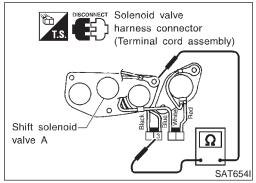
Diagnostic Procedure NEAT0226 **CHECK GROUND CIRCUIT** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 2 and ground. 79): RHD SAT800J Is resistance approx. 20 - 40Ω ? GO TO 2. Yes No 1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Shift solenoid valve A Refer to "Component Inspection", AT-107.

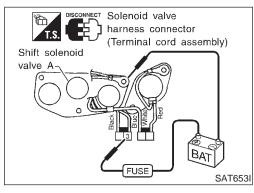


TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V A

Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-104.				
	OK or NG				
OK	OK INSPECTION END				
NG					





Component Inspection SHIFT SOLENOID VALVE A

NEAT0227

GI

MA

EM

LC

FE

NEAT0227S01

For removal, refer to AT-200.

Resistance Check

Check resistance between terminal 3 and ground.

NEAT0227S0101

Solenoid valve Terminal No. Resistance (Approx.) Shift solenoid valve A 3 Ground 20 - 40Ω

MT

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.

AT

TF

PD

FA

RA

BR

RS

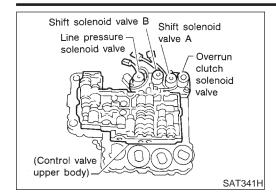
HA

EL

[DX

TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Description



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NEAT0228S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	Chiff colons id		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery volt- age	
12	L/R	Shift solenoid valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0228S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(F): SHIFT SOLENOID/V B	TCM detects an improper voltage drop when it tires to operate the solenoid	Harness or connectors (The colonial circuit is open or shorted.)
🔘 : 5th judgement flicker	valve.	(The solenoid circuit is open or shorted.)Shift solenoid valve B

FAILURE DETECTED SHIFT SOLENOID/V B ERASE PRINT SAT297J

5th judgement flicker is longer than others. Shift solenoid valve B Light SAT812H

SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the

(P) WITH CONSULT

malfunction is eliminated.

NEAT0228S05

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.

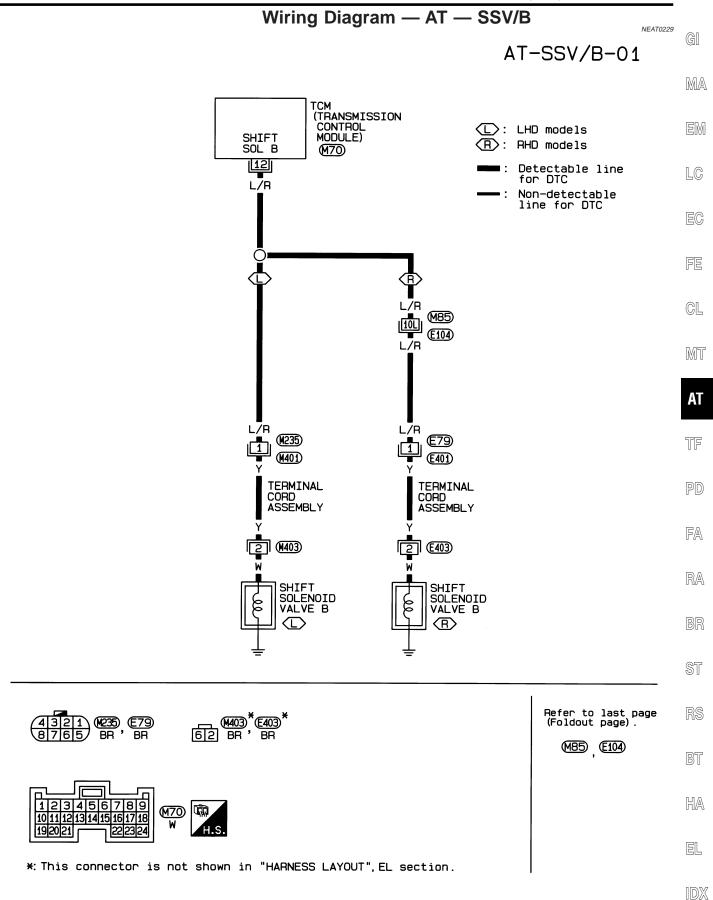
N WITHOUT CONSULT

NEAT0228S06

- 1) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

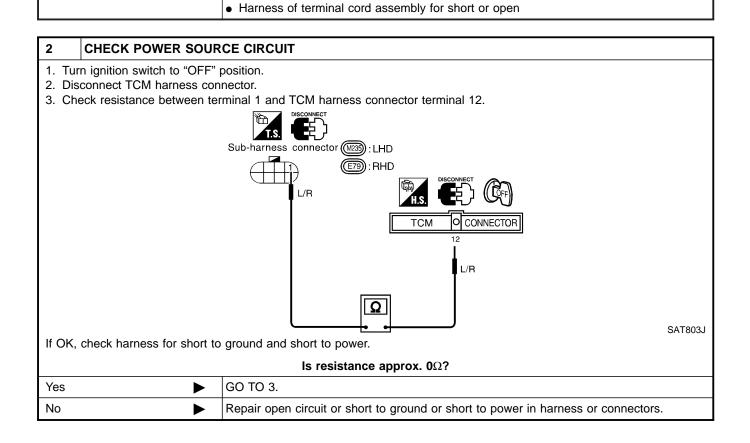
TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Wiring Diagram — AT — SSV/B



Diagnostic Procedure NEAT0230 **CHECK GROUND CIRCUIT** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 1 and ground. 79): RHD SAT802J Is resistance approx. 20 - 40Ω ? GO TO 2. Yes No 1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Shift solenoid valve B

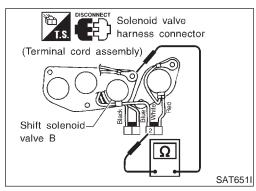
Refer to "Component Inspection", AT-111.

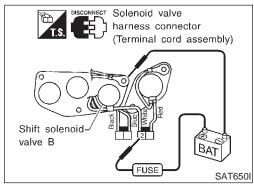


TROUBLE DIAGNOSIS FOR SHIFT SOLENOID/V B

Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfori	Perform Self-diagnosis Code confirmation procedure, AT-108.				
	OK or NG				
OK	OK INSPECTION END				
NG	NG 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				





Component Inspection SHIFT SOLENOID VALVE B

NEAT0231 NEAT0231S01

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For removal, refer to AT-200.

Resistance Check

NEAT0231S0101

Check resistance between terminal 2 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	2	Ground	20 - 40Ω

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

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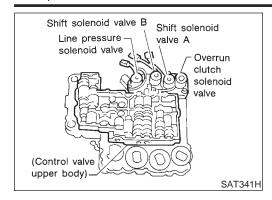
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TROUBLE DIAGNOSIS FOR OVERRUN CLUTCH S/V

Description



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the PNP switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NFAT0232S01

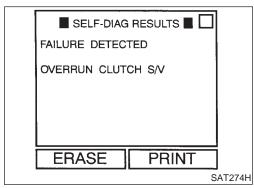
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
20	I /D	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	solenoid valve	When overrun clutch solenoid valve does not operate.	1V or less		

ON BOARD DIAGNOSIS LOGIC

NEAT0232S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): OVERRUN CLUTCH S/V	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The solenoid circuit is open or shorted.)
(iii) : 6th judgement flicker	valve.	Overrun clutch solenoid valve



6th judgement flicker is longer than others. Overrun clutch solenoid valve Light SAT815H

SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT

NEAT0232S05

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode with CONSULT.
- Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "OFF" position and vehicle speed higher than 10 km/h (6 MPH).

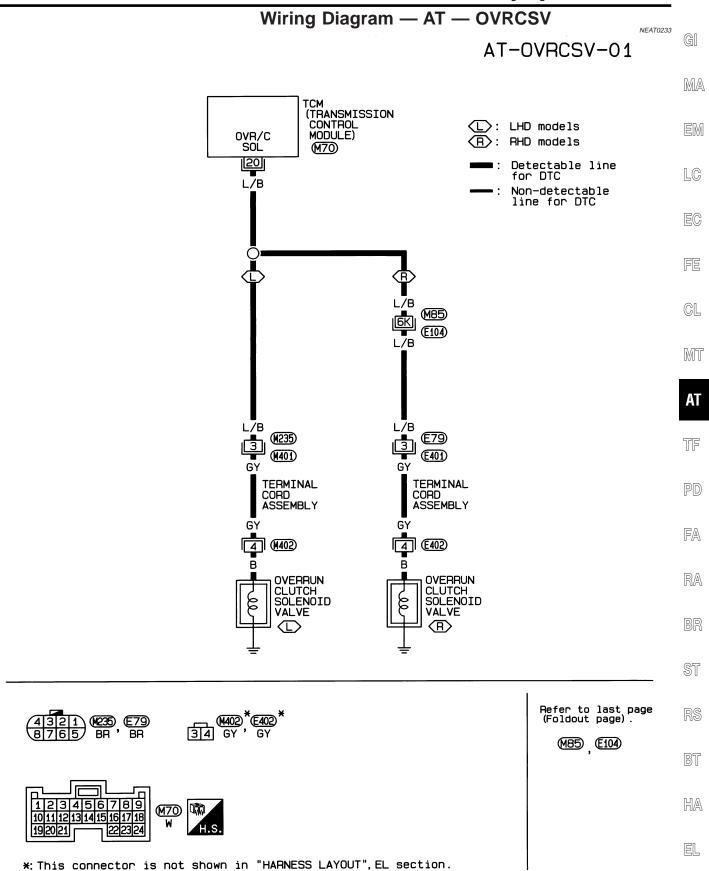
N WITHOUT CONSULT

NEAT0232S06

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "OFF" position and vehicle speed higher than 10 km/h (6 MPH).
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

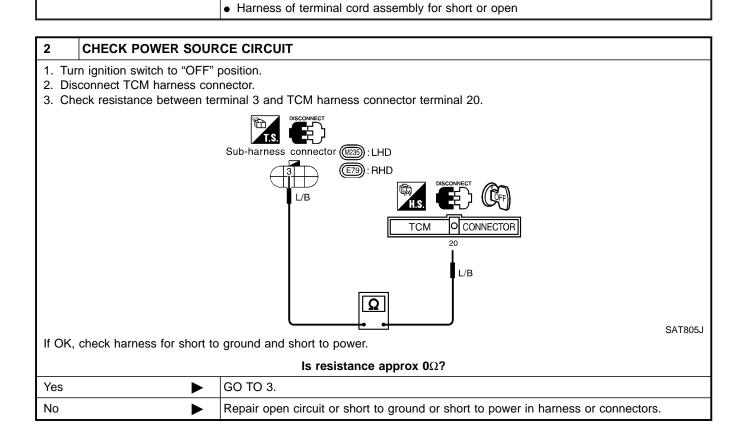
TROUBLE DIAGNOSIS FOR OVERRUN CLUTCH S/V

Wiring Diagram — AT — OVRCSV



HAT060

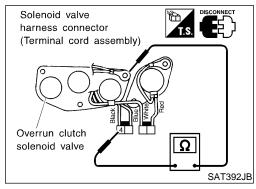
Diagnostic Procedure NEAT0234 **CHECK GROUND CIRCUIT** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 3 and ground. ₹79): RHD SAT804J Is resistance approx. 20 - 40Ω ? GO TO 2. Yes No 1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Overrun clutch solenoid valve Refer to "Component Inspection", AT-115.

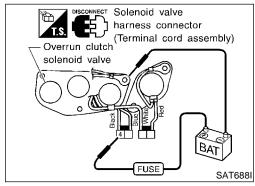


TROUBLE DIAGNOSIS FOR OVERRUN CLUTCH S/V

Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-112.				
	OK or NG				
OK	OK INSPECTION END				
NG	NG 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.				





Component Inspection OVERRUN CLUTCH SOLENOID VALVE

NEAT0235

NEAT0235S01

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For removal, refer to AT-200.

Resistance Check

Operation Check

NEAT0235S0101

Check resistance between terminal 4 and ground.

Solenoid valve Terminal No. Resistance (Approx.) 20 - 40Ω Overrun clutch solenoid valve Ground

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 4 and ground.

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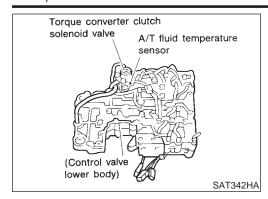
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TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in "D₄", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NEAT0236S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

NEAT0236S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
2	G/OR	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
3	3 G/OR clu	valve clutch solenoid		When A/T does not perform lock-up.	1V or less

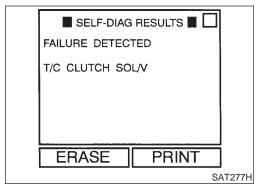
ON BOARD DIAGNOSIS LOGIC

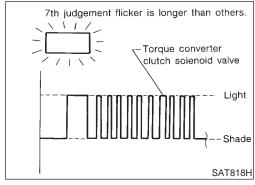
NEAT0236S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: T/C CLUTCH SOL/V	TCM detects an improper voltage drop when it tires to operate the solenoid	Harness or connectors (The seleptid circuit is open or shorted.)
🖹 : 7th judgement flicker	valve.	(The solenoid circuit is open or shorted.)Torque converter clutch solenoid valve

TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Description (Cont'd)





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

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(P) WITH CONSULT

NEAT0236S06

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up position.

n. EM

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EC

® WITHOUT CONSULT

NEAT0236S07

- 1) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up position.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.



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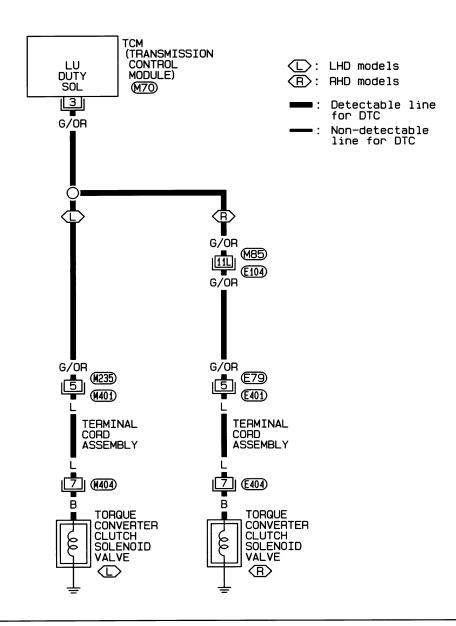
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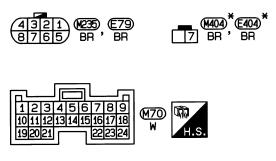
EL

Wiring Diagram — AT — TCV

NEAT0237

AT-TCV-01





*: This connector is not shown in "HARNESS LAYOUT", EL section.

Refer to last page (Foldout page).

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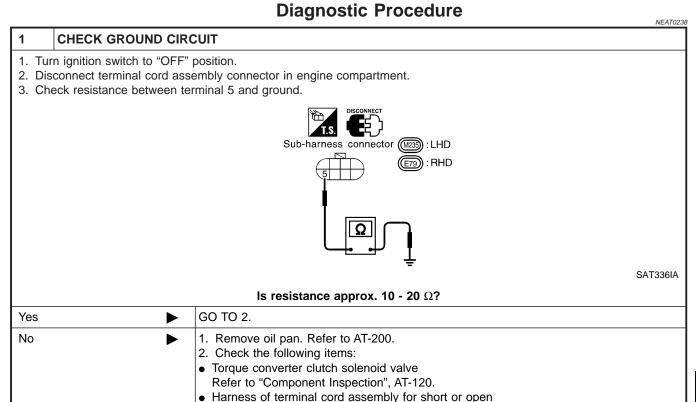
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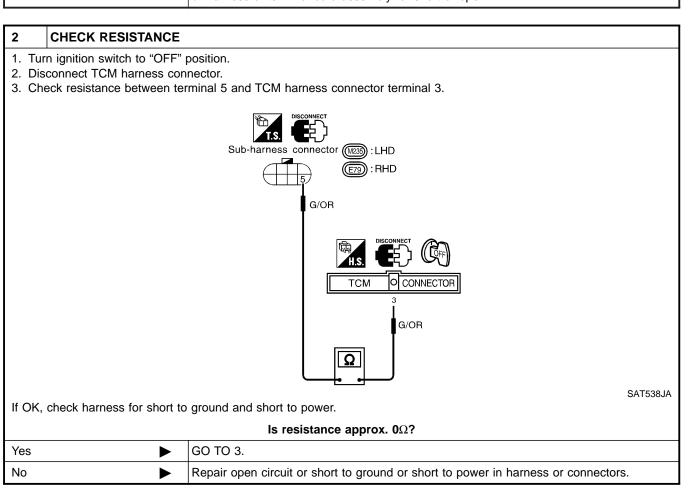
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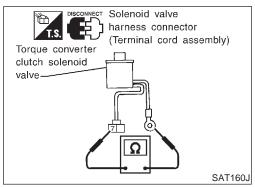


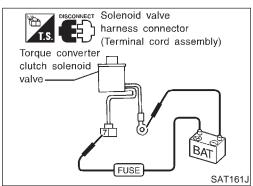


TROUBLE DIAGNOSIS FOR T/C CLUTCH SOL/V

Diagnostic Procedure (Cont'd)

3	CHECK DTC				
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-117.				
	OK or NG				
OK	•	INSPECTION END			
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			





Component Inspection

TORQUE CONVERTER CLUTCH SOLENOID VALVE For removal, refer to AT-200.

Resistance Check

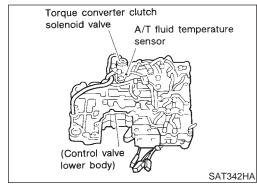
NEAT0239S0101

Check resistance between terminal 7 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Torque converter clutch solenoid valve	7	Ground	10 - 20Ω

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 7 and ground.



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



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	°C(°F) -20 0 20 40 60 80 100 120 140 160 -4) (32)(68)(104)(140)(176)(212)(248)(284)(320) SAT021J

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

NEAT0240S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0240S02

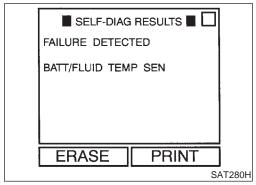
	•				
Terminal No.	Wire color	Item	_	Judgement standard	
10	10 W/B: LHD	Power source	(Con)	When turning ignition switch to "ON".	Battery volt- age
	OR: RHD		, <u>, , , , , , , , , , , , , , , , , , </u>	When turning ignition switch to "OFF".	1V or less
19	W/B	Power source		Same as No. 10	'
28 R/G	Power source		When turning ignition switch to "OFF".	Battery voltage	
	R/G	(Memory back-up)	Or COFF	When turning ignition switch to "ON".	Battery voltage
42	В	Throttle position sensor (Ground)	(Pa)	_	_
47	Б	A/T fluid tempera-	%€'2_J	When ATF temperature is 20°C (68°F).	Approximately 1.5V
	R	R	ture sensor		When ATF temperature is 80°C (176°F).

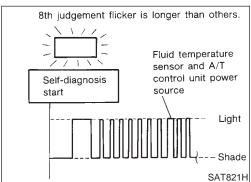
EL

TROUBLE DIAGNOSIS FOR BATT/FLUID TEMP SEN

Description (Cont'd)

Diagnostic trouble code Malfunction is detected when ... Check item (Possible cause) Check item (Possible cause) TCM receives an excessively low or high voltage from the sensor. **ON BOARD DIAGNOSIS LOGIC **NEAT0240503 **Check item (Possible cause) **Harness or connectors (The sensor circuit is open or shorted.) **A/T fluid temperature sensor





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(E) WITH CONSULT

NEAT0240S06

- 1) Start engine.
- Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes.

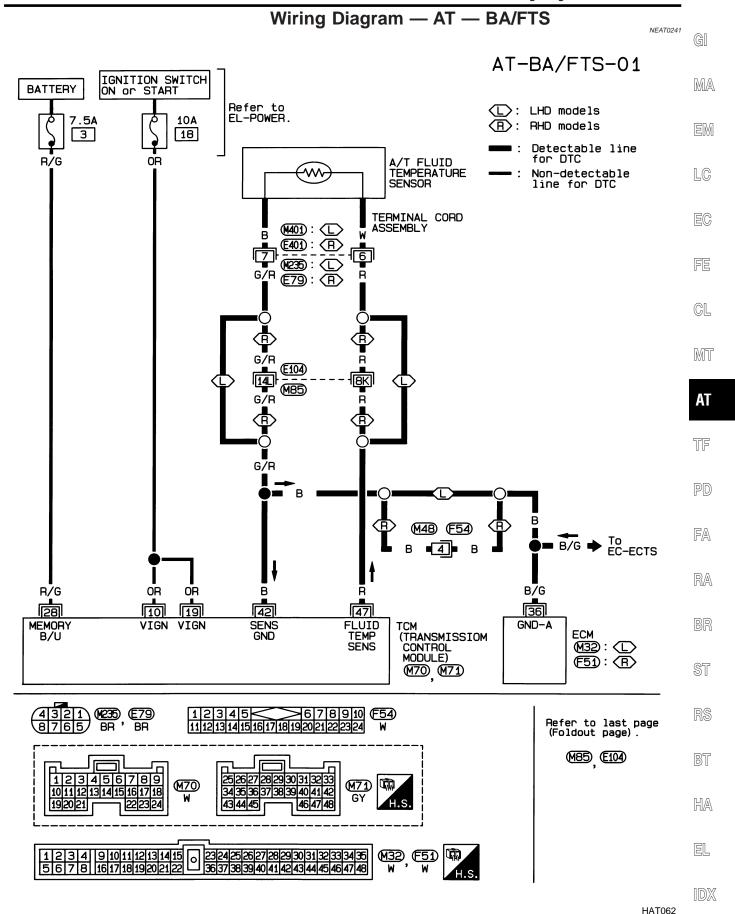
WITHOUT CONSULT

NEAT0240S07

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

TROUBLE DIAGNOSIS FOR BATT/FLUID TEMP SEN

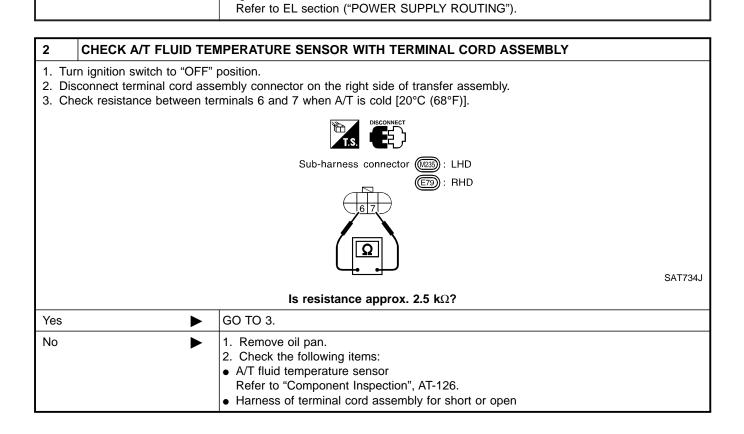
Wiring Diagram — AT — BA/FTS



Diagnostic Procedure NEAT0242 **CHECK TCM POWER SOURCE** 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminals 10, 19, 28 and ground. Voltage: Battery voltage O CONNECTOR TCM 10, 19, 28 SAT514J 3. Turn ignition switch to "OFF" position. 4. Check voltage between TCM terminal 42 and ground. Voltage: Battery voltage OK or NG OK GO TO 2. NG Check the following items:

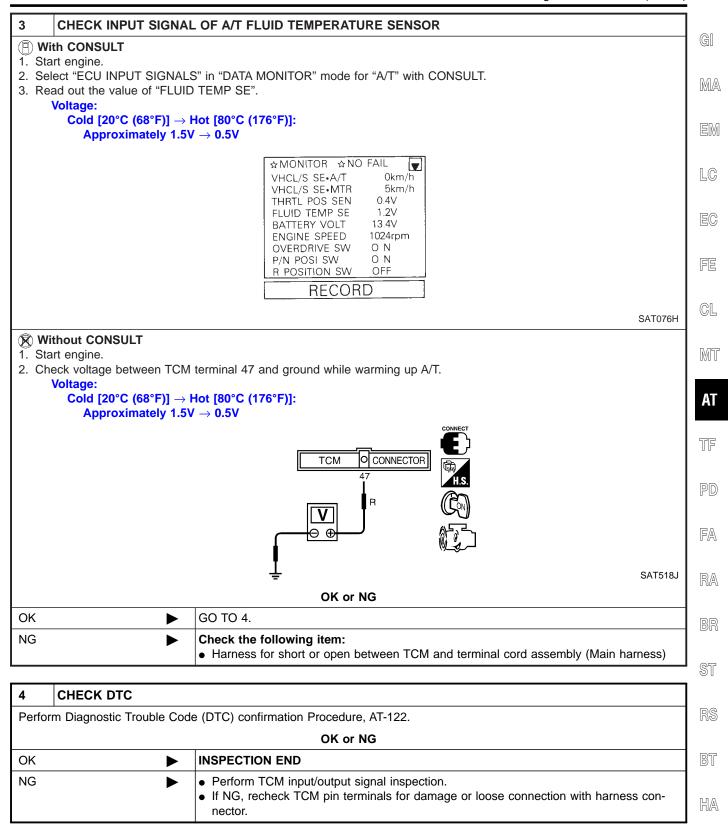
(Main harness)Ignition switch and fuse

• Harness for short or open between ignition switch and TCM terminals 10, 19 and 28



TROUBLE DIAGNOSIS FOR BATT/FLUID TEMP SEN

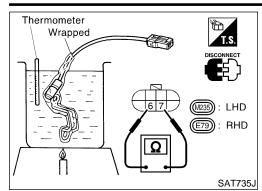
Diagnostic Procedure (Cont'd)



EL

TROUBLE DIAGNOSIS FOR BATT/FLUID TEMP SEN

Component Inspection



Component Inspection A/T FLUID TEMPERATURE SENSOR

NEAT0243

NEAT0243S01

- For removal, refer to AT-200.
- Check resistance between terminals 6 and 7 while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

NEAT0244S01

Description

The engine speed signal is sent from the ECM to the TCM.

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

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Terminal No. Wire color Item	Condition	Judgement standard
39 W Engine speed signal	Refer to EC section.	LC

ON BOARD DIAGNOSIS LOGIC

NEAT0244S02

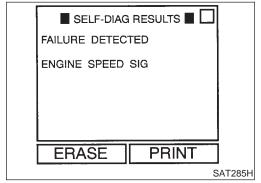
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(: ENGINE SPEED SIG	TCM does not receive the proper voltage	Harness or connectors
(R): 9th judgement flicker	signal from ECM.	(The sensor circuit is open or shorted.)

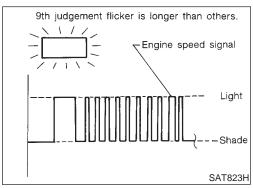
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SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT

NEAT0244S05

- 1) Start engine.
- 2) Select "SELF-DIAG RESULTS" mode with CONSULT.
- B) Drive vehicle under the following conditions:
 Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 seconds.

(R) WITHOUT CONSULT

NEAT0244S06

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 seconds.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

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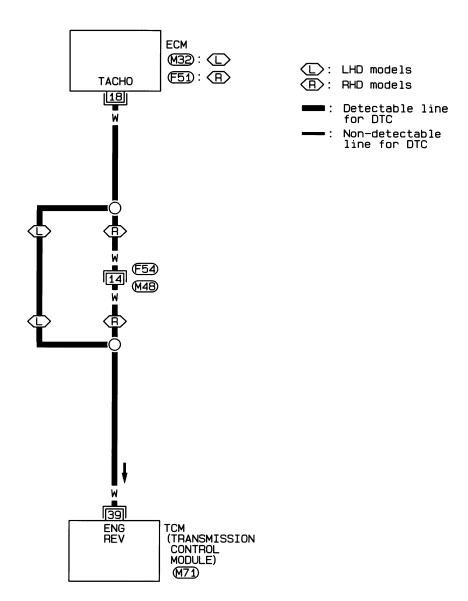
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 $\mathbb{D}X$

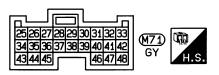
Wiring Diagram — AT — ENGSS

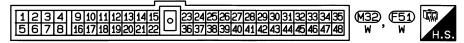
NEAT0245

AT-ENGSS-01









TROUBLE DIAGNOSIS FOR ENGINE SPEED SIG

Diagnostic Procedure

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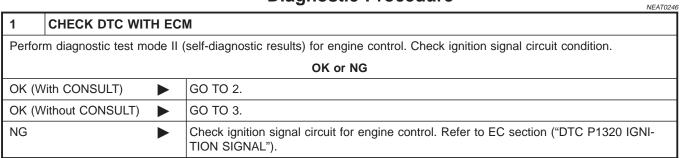
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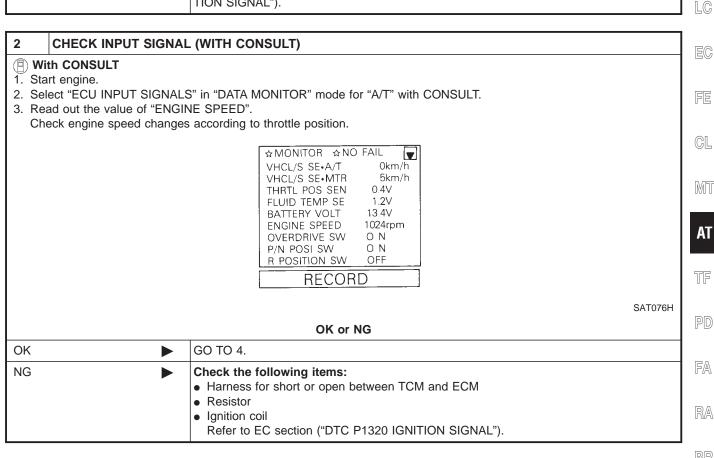
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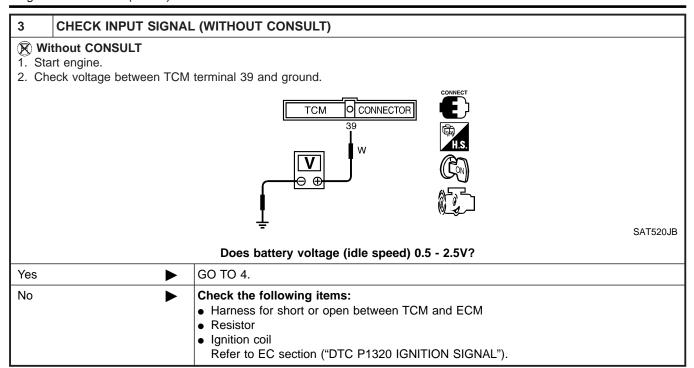
Diagnostic Procedure



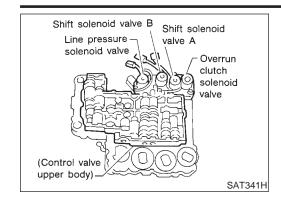


TROUBLE DIAGNOSIS FOR ENGINE SPEED SIG

Diagnostic Procedure (Cont'd)



4	CHECK DTC			
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-127.			
	OK or NG			
ОК	>	INSPECTION END		
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

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CONSULT REFERENCE VALUE IN DATA MONITOR MODE

NEAT0247S01

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%	

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

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TCM TERMINALS AND REFERENCE VALUE

NEAT0247S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
1	G/Y	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	G/ ī	noid valve	Con	When depressing accelerator pedal fully after warming up engine.	0.5V or less
	DD/V	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2	BR/Y	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0247S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: LINE PRESSURE S/V	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors (The solenoid circuit is open or shorted.)
(R): 10th judgement flicker	valve.	Line pressure solenoid valve









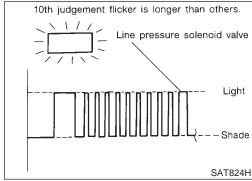




TROUBLE DIAGNOSIS FOR LINE PRESSURE S/V

Description (Cont'd)





SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT

NEAT0247S06

- 1) Start engine.
- Select "SELF-DIAG RESULTS" mode with CONSULT.
- 3) With brake pedal depressed, shift the lever from "P" \to "N" \to "D" \to "N" \to "P" positions.

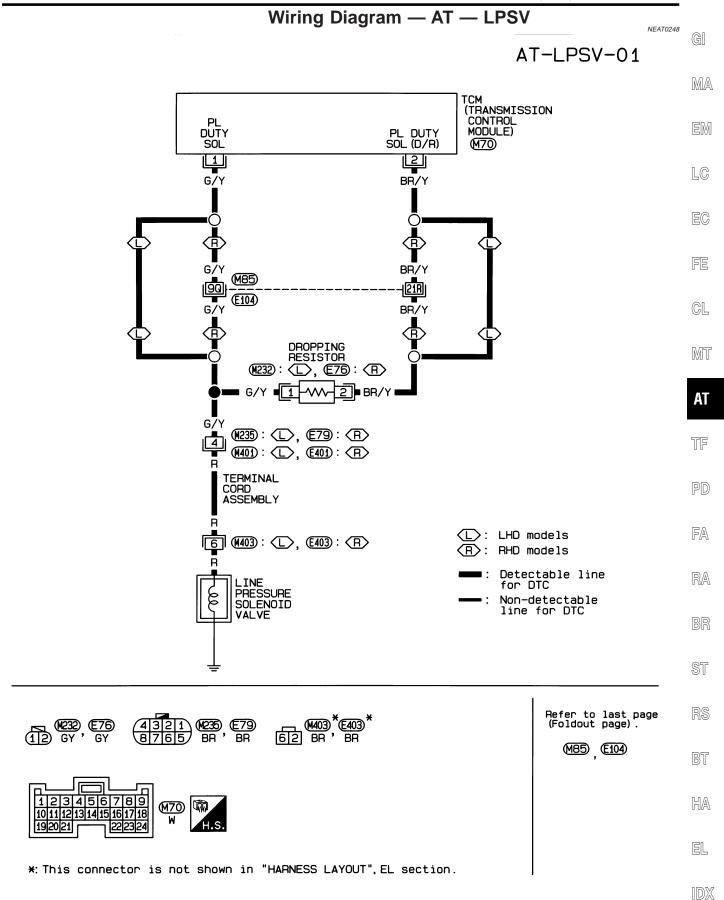
N WITHOUT CONSULT

NEAT0247S07

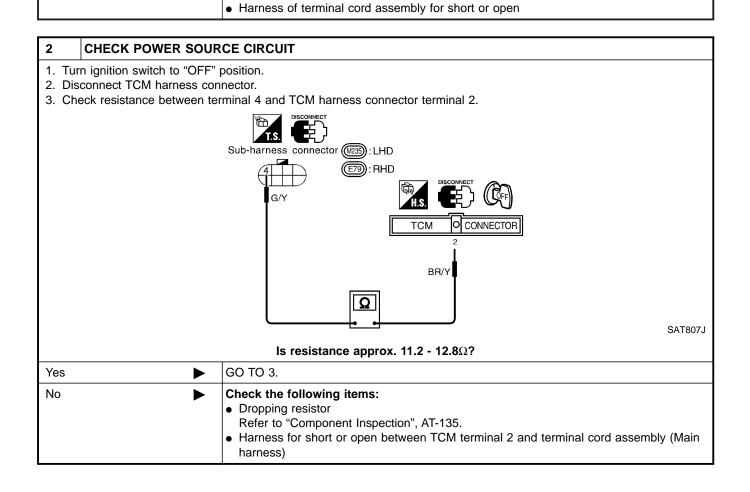
- 1) Start engine.
- 2) With brake pedal depressed, shift the lever from "P" \to "N" \to "D" \to "N" \to "P" positions.
- Perform self-diagnosis.
 Refer to SELF-DIAGNOSTIC PROCEDURE (Without CONSULT), AT-34.

TROUBLE DIAGNOSIS FOR LINE PRESSURE S/V

Wiring Diagram — AT — LPSV

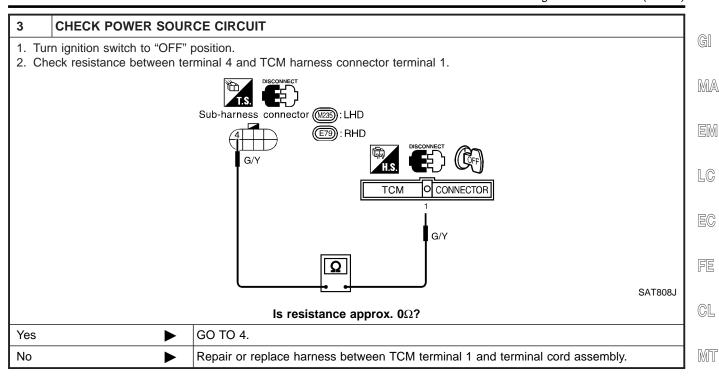


Diagnostic Procedure NEAT0249 **CHECK GROUND CIRCUIT** 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 4 and ground. E79): RHD SAT806J Is resistance approx. 2.5 - 5Ω ? GO TO 2. Yes No 1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Line pressure solenoid valve Refer to "Component Inspection", AT-135.

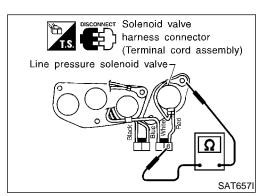


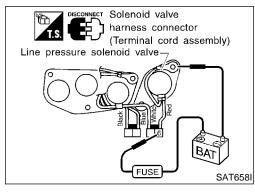
TROUBLE DIAGNOSIS FOR LINE PRESSURE S/V

Diagnostic Procedure (Cont'd)



4	CHECK DTC			
Perfor	Perform Self-diagnosis Code confirmation procedure, AT-132.			
	OK or NG			
OK	>	INSPECTION END		
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		





Component Inspection LINE PRESSURE SOLENOID VALVE

For removal, refer to AT-200.

• 1 01 101110 val, 10101 10 711 200

Resistance Check

Check resistance between terminal 6 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	6	Ground	2.5 - 5Ω

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 6 and ground.

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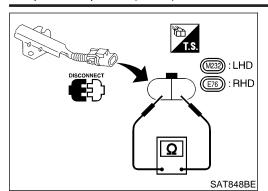
FA

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NEAT0250

TROUBLE DIAGNOSIS FOR LINE PRESSURE S/V

Component Inspection (Cont'd)



DROPPING RESISTOR

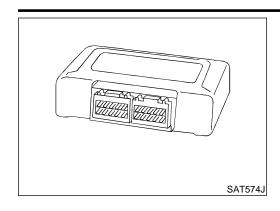
Check resistance between two terminals.

Resistance: 11.2 - 12.8 Ω

NEAT0250S02

TROUBLE DIAGNOSIS FOR CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

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ON BOARD DIAGNOSIS LOGIC

NEAT0207S01

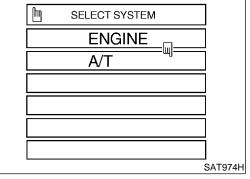
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	Į.
© : CONTROL UNIT (RAM) CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM) is mal- functioning.	ТСМ	

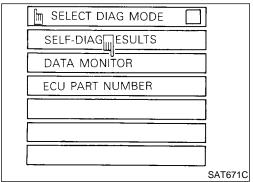
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SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

If "SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

(P) WITH CONSULT

1) Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT.

Start engine.

Run engine for at least 2 seconds at idle speed.

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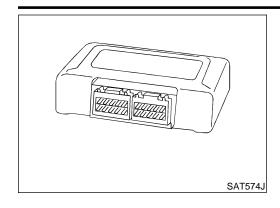
TROUBLE DIAGNOSIS FOR CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

Diagnostic Procedure 1 CHECK DTC With CONSULT 1. Turn ignition switch "ON" and select "SELF DIAG RESULTS" mode for A/T with CONSULT. 2. Touch "ERASE". Perform Self-diagnosis Code confirmation procedure. See previous page. Is the "CONTROL UNIT (RAM) or CONTROL UNIT (ROM)" displayed again? Yes Replace TCM. No INSPECTION END

TROUBLE DIAGNOSIS FOR CONTROL UNIT (EEP ROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

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ON BOARD DIAGNOSIS LOGIC

NEAT0215S01

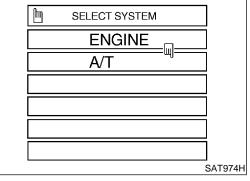
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): CONT UNIT (EEP ROM)	TCM memory (EEP ROM) is malfunctioning.	ТСМ

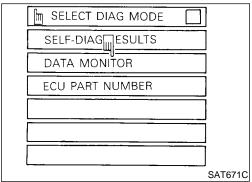
GL

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SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE

If "SELF-DIAGNOSIS CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

(P) WITH CONSULT

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT.
- Start engine.
- Run engine for at least 2 seconds at idle speed.

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TROUBLE DIAGNOSIS FOR CONTROL UNIT (EEP ROM)

Diagnostic Procedure

No

Diagnostic Procedure 1 CHECK DTC With CONSULT 1. Turn ignition switch "ON" and select "SELF DIAG RESULTS" mode for A/T with CONSULT. 2. Move selector lever to "R" position. 3. Depress accelerator pedal (Full throttle position). 4. Touch "ERASE". 5. Turn ignition switch "OFF" position for 10 seconds. Perform Self-diagnosis Code confirmation procedure. See previous page. Is the "CONT UNIT (EEP ROM)" displayed again? Yes Replace TCM.

INSPECTION END

TROUBLE DIAGNOSES FOR SYMPTOMS

Wiring Diagram — AT — NONDTC

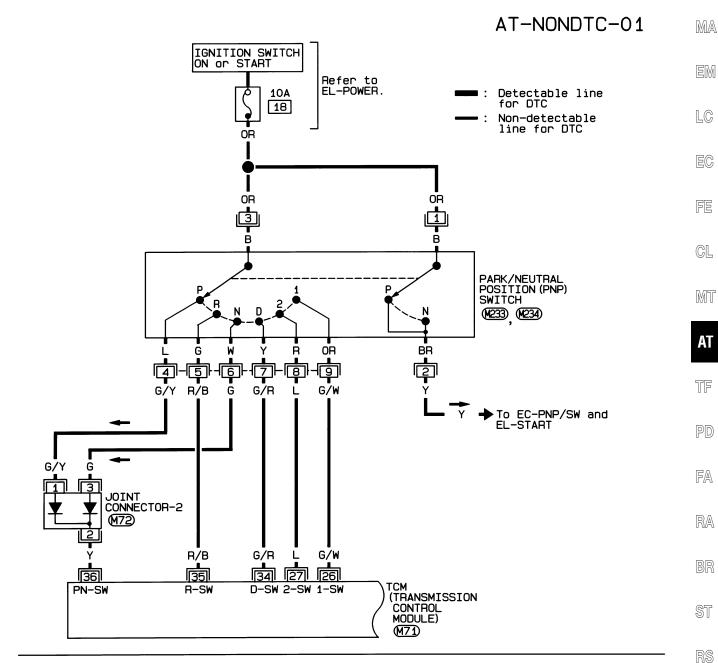
Wiring Diagram — AT — NONDTC

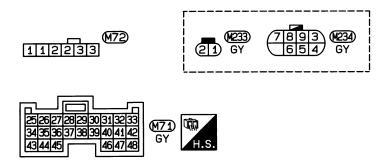
— LHD MODEL —

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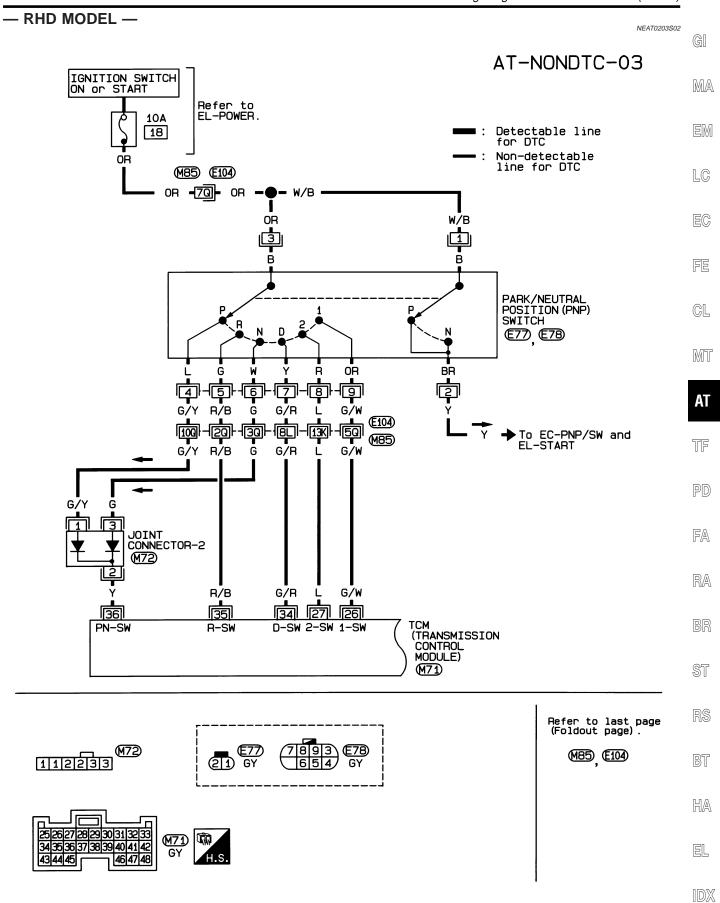
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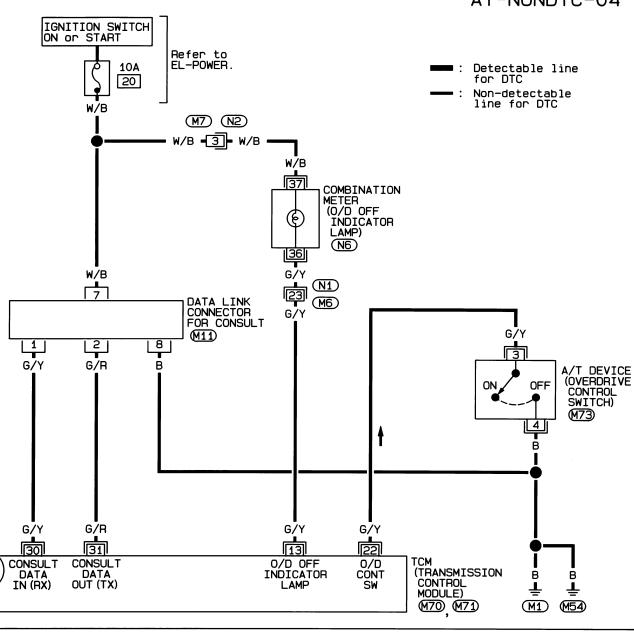
HA

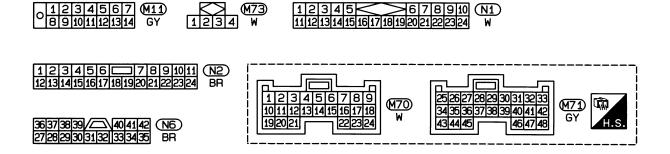
EL

AT-NONDTC-02 IGNITION SWITCH Refer to EL-POWER. Detectable line 10A for DTC 20 Non-detectable line for DTC w∕B M7 N2 W/B -3 - W/B · W/B 37 COMBINATION METER (A/T CHECK INDICATOR LAMP) € (N6) W/B $\overline{N1}$ DATA LINK CONNECTOR FOR CONSULT (M6) G/Y M11) G/Y 1 2 8 G/R G/Y В A/T CHECK ON OFF SWITCH M26В G/R G/Y G/Y G/Y 31 13 2 30 A/T CHECK INDICATOR A/T CHECK CONSULT CONSULT (TRANSMISSION CONTROL MODULE) DATA В В DATA IN (RX) OUT (TX) LAMP SW M70, M71 (M54)(M1)1 2 3 4 5 6 7 8 9 10 N1 11 12 13 14 15 16 17 18 19 20 21 22 23 24 W 1|2|3|4|5|6|||7|8|9|10|11| N2 12|13|14|15|16|17|18|19|20|21|22|23|24| BR 0 1 2 3 4 5 6 7 M11 8 9 10 11 12 13 14 GY \square (M26) 12 L 123456789 101112131415161718 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 36373839/\(\times\)40|41|42 \(\times\)6\) 27|28|29|30|31|32|33|34|35 BR (M70)M71W GY



AT-NONDTC-04





1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On

1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On

SYMPTOM:

CHECK TCM POWER SOURCE

NEAT0073

O/D OFF or A/T CHECK indicator lamp does not come on for about 2 seconds when turning ignition switch to "ON".

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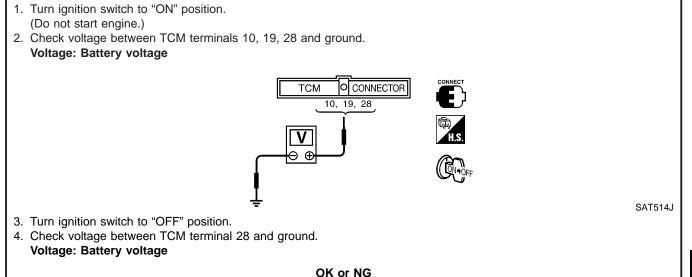
ST

RS

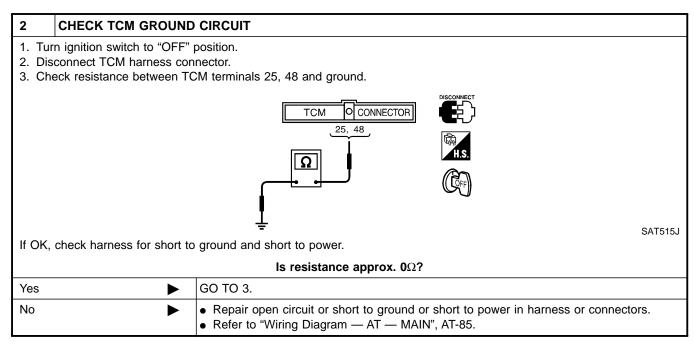
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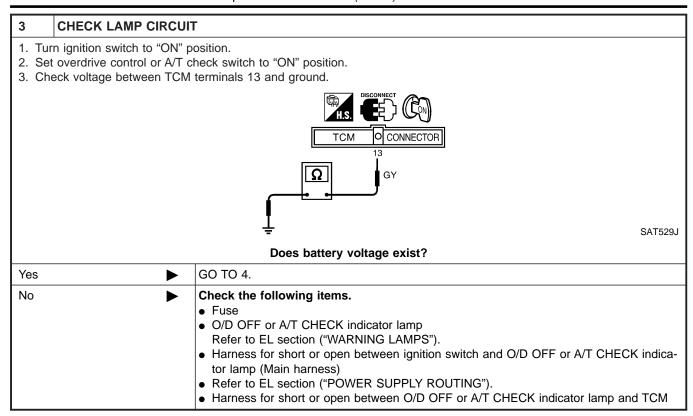
EL



	on or no
OK •	GO TO 2.
NG ▶	 Check the following items: Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness) Refer to "Wiring Diagram — AT — MAIN", AT-85. Ignition switch and fuse Refer to EL section ("POWER SUPPLY ROUTING").



1. O/D OFF or A/T CHECK Indicator Lamp Does Not Come On (Cont'd)



4	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
OK	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

2. Engine Cannot Be Started In "P" and "N" Position

2. Engine Cannot Be Started In "P" and "N" Position

SYMPTOM:

=NEAT0074

Engine cannot be started with selector lever in "P" or "N" position.

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Engine cannot be started with selector lever in "P"Engine can be started with selector lever in "D", "2", "1" or "R" position.

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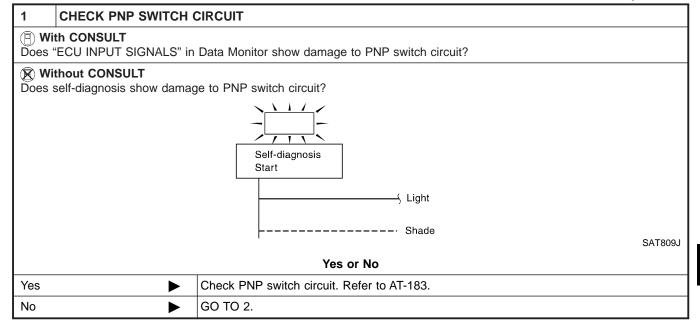
RA

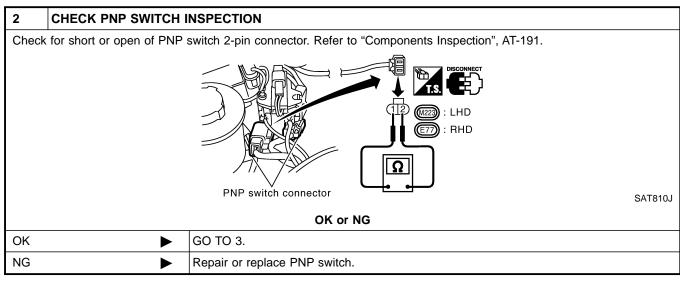
BR

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3	CHECK STARTING SYS	STEM	
Check	Check starting system. Refer to EL section ("System Description", "STARTING SYSTEM").		
		OK or NG	
ОК	>	INSPECTION END	
NG	NG Repair or replace damaged parts.		

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3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

1	CHECK PARKING COM	IPONENTS	
Chec Refer	Check parking components. Refer to "Parking Pawl Components", AT-261.		
		SAT1	33B
		OK or NG	
OK		INSPECTION END	
NG	>	Repair or replace damaged parts.	

4. In "N" Position, Vehicle Moves

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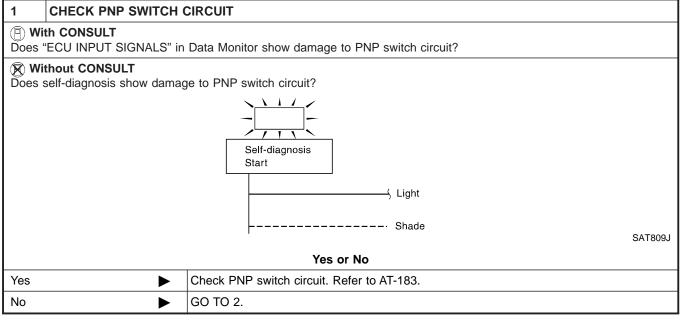
TF

PD

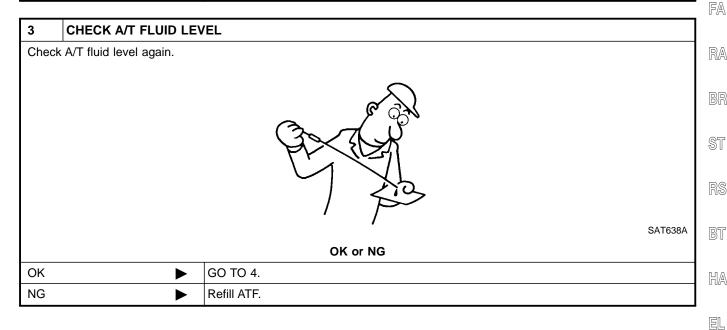
4. In "N" Position, Vehicle Moves

SYMPTOM:

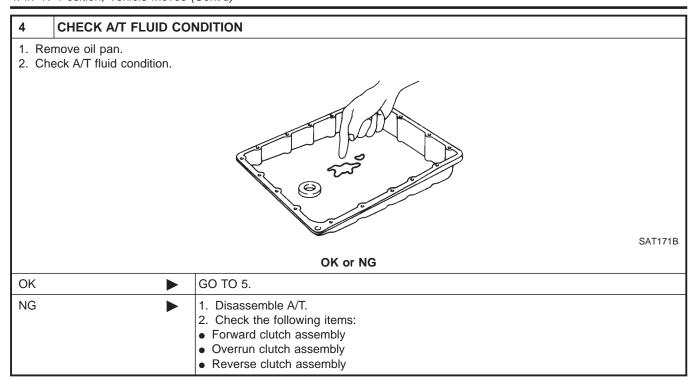
Vehicle moves forward or backward when selecting "N" position.



2	CHECK CONTROL LIN	KAGE	
Check	Check control linkage. Refer to AT-202.		
	OK or NG		
OK	>	GO TO 3.	
NG	>	Adjust control linkage. Refer to AT-202.	



4. In "N" Position, Vehicle Moves (Cont'd)



5	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
OK	•	INSPECTION END	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

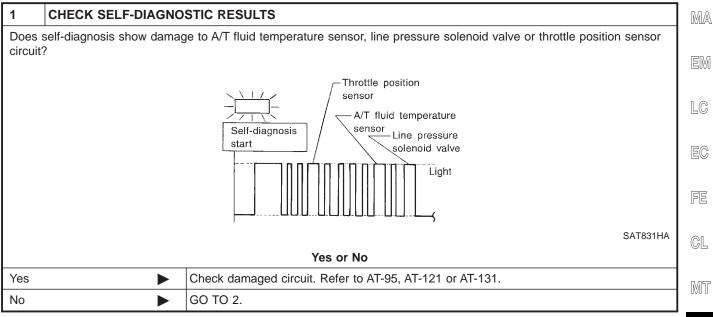
5. Large Shock. "N" → "R" Position

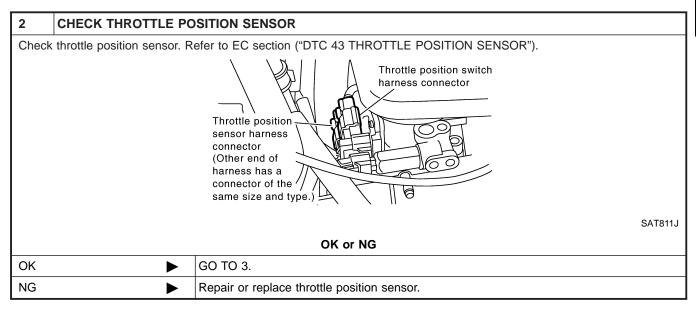
5. Large Shock. "N" \rightarrow "R" Position SYMPTOM:

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There is large shock when changing from "N" to "R" position.





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5. Large Shock. "N" → "R" Position (Cont'd)

Check line pressure at idle with selector lever in "D" position. Refer to "LINE PRESSURE TEST", AT-52. SAT494G OK or NG OK GO TO 4. NG 1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve

4	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
ОК	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

6. Vehicle Does Not Creep Backward In "R" Position

6. Vehicle Does Not Creep Backward In "R" Position

SYMPTOM:

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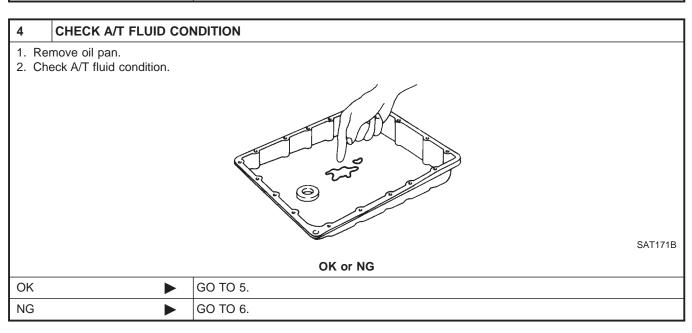
Vehicle does not creep backward when selecting "R" position.

		venicle does not creep backward when selecting R position	; MA
1	CHECK A/T FLUID LEV	EL	
Check	A/T fluid level again.		
			LG
			EG
			FE
		SAT638A	GL
		OK or NG	
OK		GO TO 2.	MT
NG	>	Refill ATF.	

2	CHECK STALL TES	Т	$\ \ $
	stall revolution with se o AT-282.	lector lever in "1" and "R" positions.]'
		OK or NG	
OK		0.000	┨
	"1" position, NG in		\dagger
-		Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure coloraid valve.	
·			
		 valve and pilot filter) Line pressure solenoid valve Disassemble A/T. Check the following items: Oil pump assembly 	
•		valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following items:	

6. Vehicle Does Not Creep Backward In "R" Position (Cont'd)

Check line pressure at idle with selector lever in "R" position. Refer to "LINE PRESSURE TEST", AT-52. OK or NG OK GO TO 4. NG 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-200. 2. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following items:



· Oil pump assembly

5	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
ОК	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

6. Vehicle Does Not Creep Backward In "R" Position (Cont'd)

-	DETECT MALFUNCTIO	NING ITEM
1. Rer	move control valve assemb	ly. Refer to "ON-VEHICLE SERVICE", AT-200.
	eck the following items:	
	•	(Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
	e pressure solenoid valve	
	assemble A/T.	
	eck the following items: pump assembly	
	que converter	
	erse clutch assembly	
	n clutch assembly	
_	& reverse brake assembly	
Low	one-way clutch	
	>	Repair or replace damaged parts.

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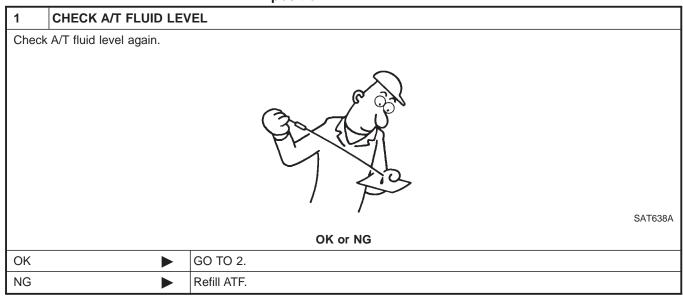
7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

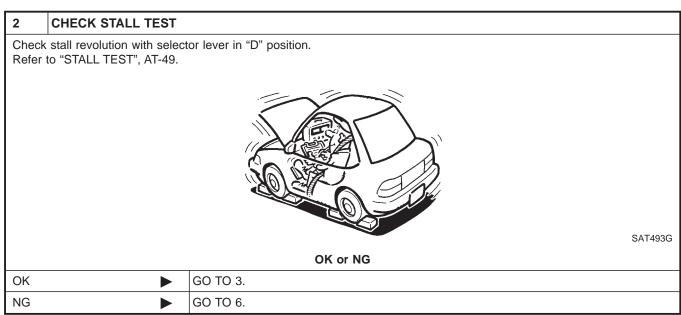
7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

SYMPTOM:

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Vehicle does not creep forward when selecting "D", "2" or "1" position.





7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)

PD

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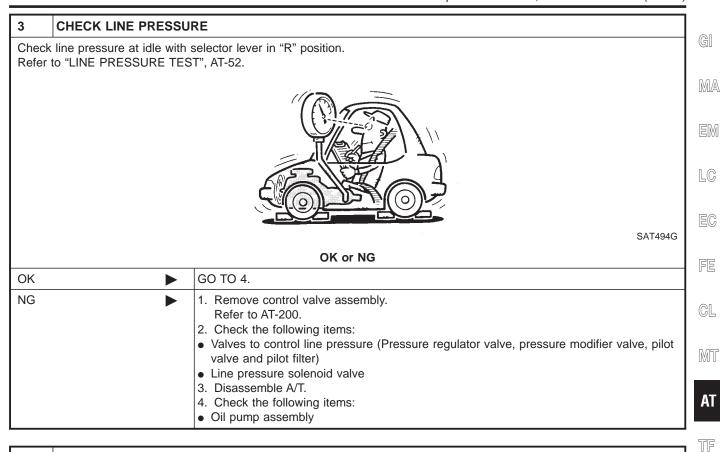
RS

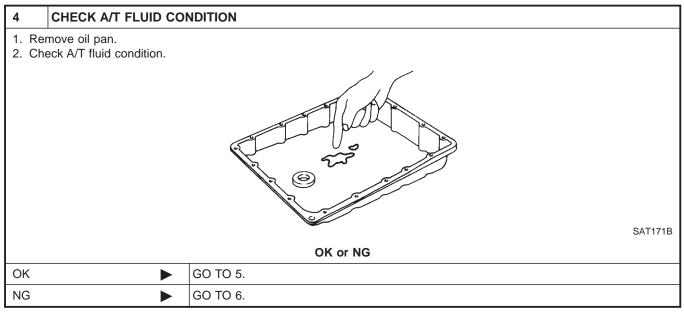
BT

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5	CHECK SYMPTOM	
Chec	k again.	
		OK or NG
OK	•	INSPECTION END
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position (Cont'd)

DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-200.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter



Repair or replace damaged parts.

8. Vehicle Cannot Be Started From D₁

8. Vehicle Cannot Be Started From D₁ SYMPTOM:

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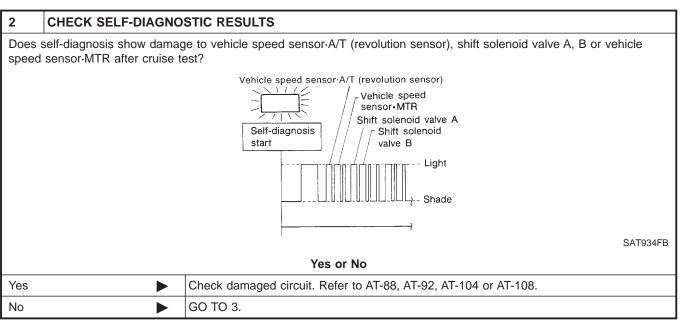
MT

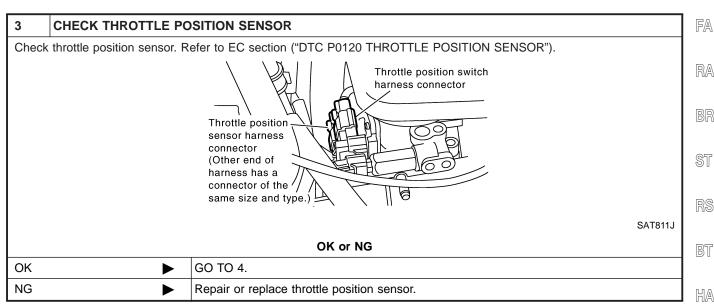
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TF

Vehicle cannot be started from D₁ on Cruise test — Part 1.

1	CHECK SYMPTOM		
Is "6. \	Is "6. Vehicle Does Not Creep Backward In "R" Position" OK?		
	Yes or No		
Yes	Yes GO TO 2.		
No	•	Go to "6. Vehicle Does Not Creep Backward In "R" Position", AT-153.	

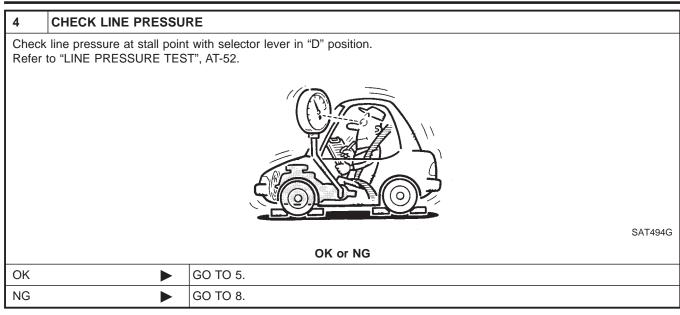


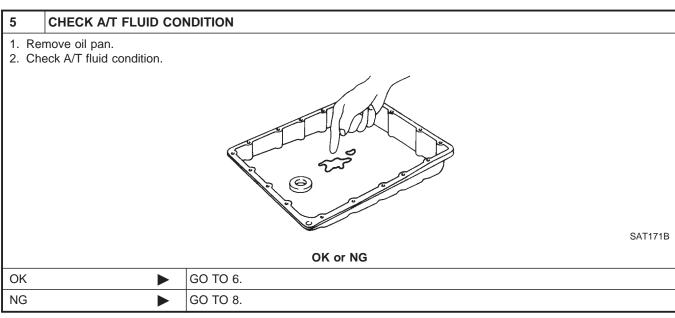


EL

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8. Vehicle Cannot Be Started From D₁ (Cont'd)





•			
NG •		GO TO 8.	
6	DETECT MALFUNCTION	DNING ITEM	
1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: Shift valve A Shift valve B Shift solenoid valve A Shift solenoid valve B Pilot valve Pilot filter			
	OK or NG		
OK	>	GO TO 7.	
NG	•	Repair or replace damaged parts.	

8. Vehicle Cannot Be Started From D₁ (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

8 DE	TECT MALFUNCTIO	NING ITEM		LC
	e control valve assem	ly.		
	o AT-200.			EG
CheckShift va	the following items:			
Shift va			l E	FE
	lenoid valve A			۲Ľ
	lenoid valve B			
Pilot va	lve			GL
 Pilot filt 				
	emble A/T.			
	. Check the following items:			MI
	Forward clutch assembly Forward one-way clutch			
	e-way clutch			AT
	itch assembly			AI
Torque			-	
Oil pum	p assembly		1	TF
		OK or NG		
OK	•	GO TO 7.		PD
NG	•	Repair or replace damaged parts.		

FA RA BR ST RS BT HA EL

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9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

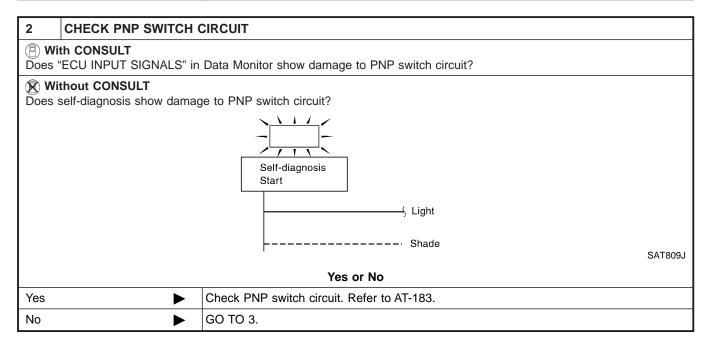
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

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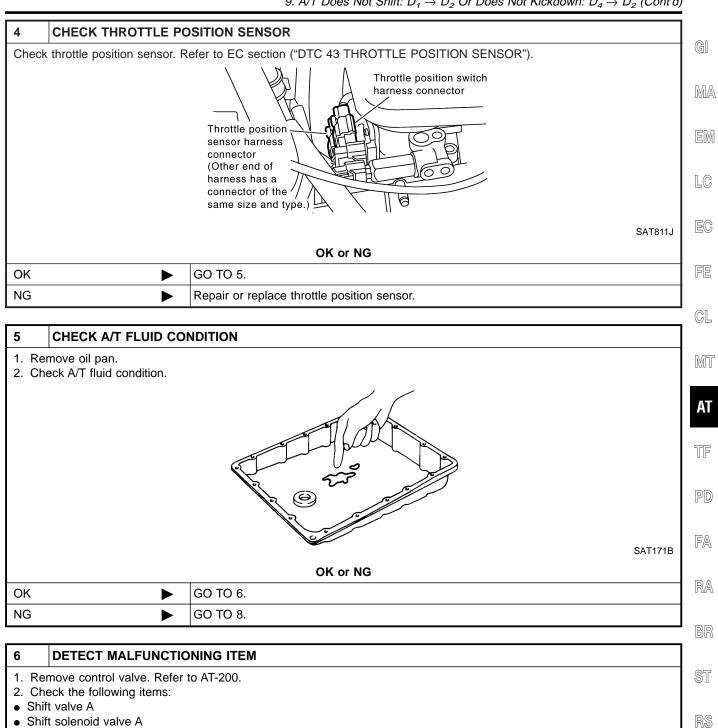
A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM		
Are "7	Are "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?		
	Yes or No		
Yes	>	GO TO 2.	
No	No Go to "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-156, 159.		



3	CHECK VEHICLE SPEED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
Check	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to AT-88, AT-92.		
	OK or NG		
OK	>	GO TO 4.	
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)



6	DETECT MALFUNCTIO	NING ITEM	
2. CheShifShifPilot	1. Remove control valve. Refer to AT-200. 2. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter		
	OK or NG		
OK	OK ▶ GO TO 7.		
NG	NG Repair or replace damaged parts.		

EL

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9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

8	DETECT MALFUNCTIO	NING ITEM	
2. Che Shif Shif Pilo Pilo Pilo 3. Dis 4. Che Ser Bral	1. Remove control valve. Refer to AT-200. 2. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly Brake band Oil pump assembly		
	OK or NG		
OK		GO TO 7.	
NG	•	Repair or replace damaged parts.	

10. A/T Does Not Shift: $D_2 \rightarrow D_3$

10. A/T Does Not Shift: $D_2 \rightarrow D_3$

SYMPTOM:

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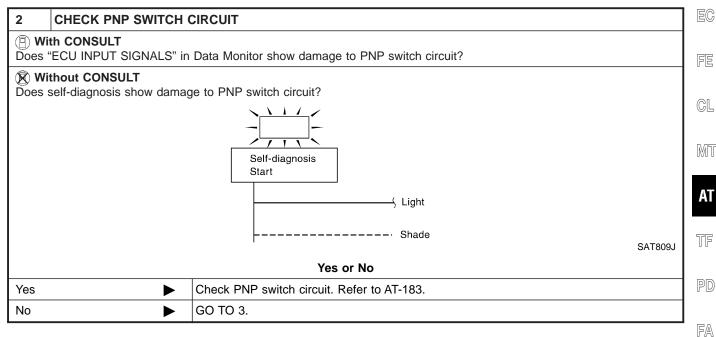
ST

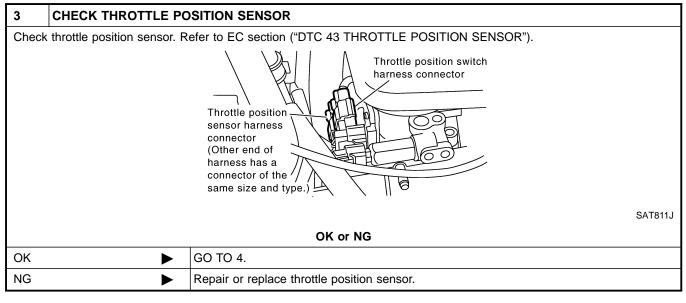
BT

HA

A/T does not shift from D_2 to D_3 at the specified speed.

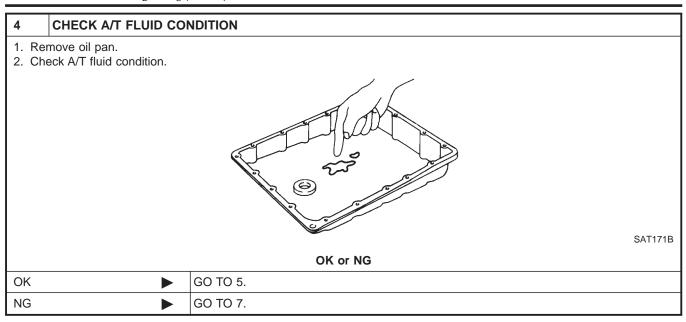
1	CHECK SYMPTOM		
Are "7	Are "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?		
	Yes or No		
Yes	>	GO TO 2.	
No		Go to "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-156, 159.	





EL

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)



5	DETECT MALFUNCTIONING ITEM		
2. ChoShifShifPilo	1. Remove control valve Assembly. Refer to AT-200. 2. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter		
	OK or NG		
OK	>	GO TO 6.	
NG	NG Repair or replace damaged parts.		

6	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

7 DETECT	MALFUNCTIONING	FITEM		
	rol valve Assembly. Re	efer to AT-200.		GI
2. Check the foll	owing items:			
Shift valve BShift solenoid	valve B			M/
Pilot valve	valvo B			
 Pilot filter 				EM
	. Disassemble A/1.			
4. Check the follServo piston a				
 High clutch as 				LC
 Oil pump asse 	mbly			
		OK or NG		EC
OK	▶ GO ⁻	TO 6.		
NG	Ren	air or replace damaged parts.		FE

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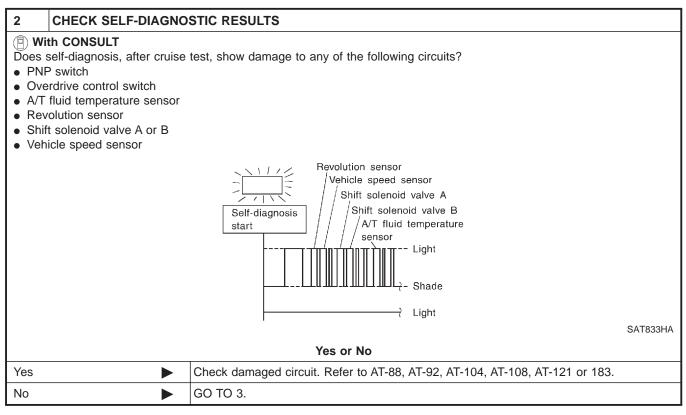
EL

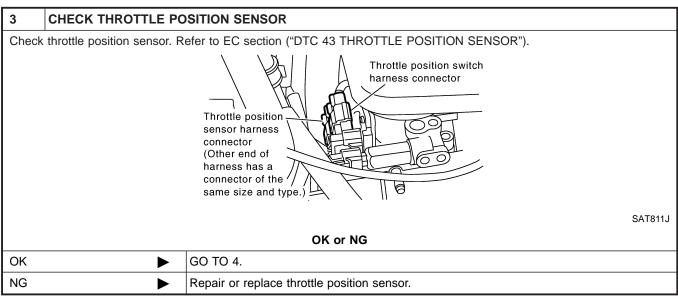
11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

=NEAT0083

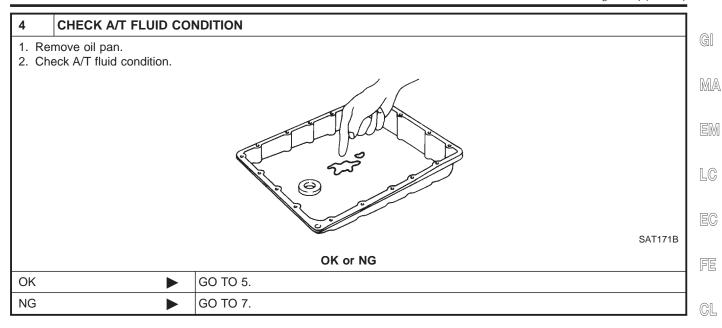
- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

1	CHECK SYMPTOM			
Are "7	Are "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?			
	Yes or No			
Yes	Yes DO TO 2.			
No		Go to "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-156, 159.		





11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)



5	DETECT MALFUNCTIO	NING ITEM	
2. ChShifOveShifPilo	 Remove control valve Assembly. Refer to AT-200. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter 		
	OK or NG		
ОК	>	GO TO 6.	
NG	•	Repair or replace damaged parts.	

6	6 CHECK SYMPTOM		1
Checl	Check again.		
		OK or NG	١
OK	•	INSPECTION END	1
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

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11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

DETECT MALFUNCTIONING ITEM 1. Remove control valve Assembly. Refer to AT-200. 2. Check the following items: Shift valve B • Overrun clutch control valve • Shift solenoid valve B Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly Brake band • Torque converter Oil pump assembly OK or NG GO TO 6. OK NG Repair or replace damaged parts.

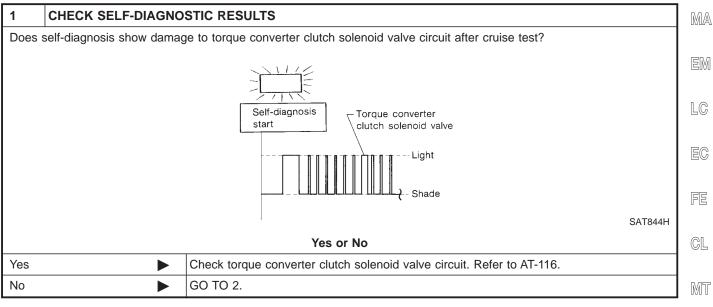
=NEAT0084

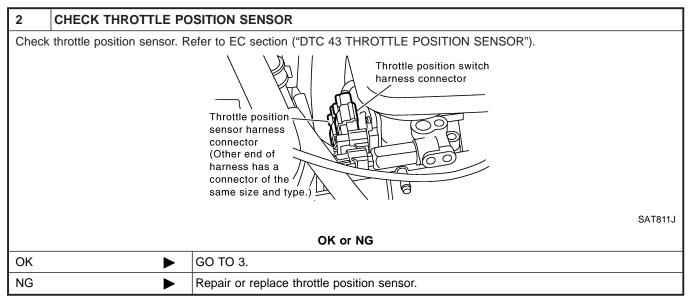
G[

12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.





3	DETECT MALFUNCTIO	ONING ITEM			
 2. Ch Tore Tore Pilo 	1. Remove control valve. Refer to AT-200. 2. Check following items: Torque converter clutch control valve Torque converter relief valve Torque converter clutch solenoid valve Pilot valve Pilot filter				
	OK or NG				
OK	>	GO TO 4.			
NG		Repair or replace damaged parts.			

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12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	>	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

13. A/T Does Not Hold Lock-up Condition SYMPTOM:

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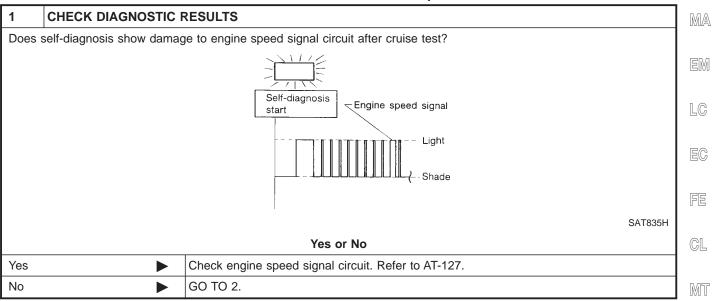
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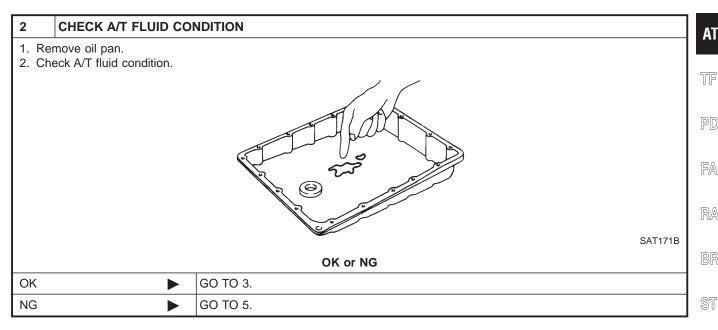
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A/T does not hold lock-up condition for more than 30 seconds.





3	DETECT MALFUNCTIO	NING ITEM	
1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: • Torque converter clutch control valve • Pilot valve • Pilot filter			
	OK or NG		
OK	•	GO TO 4.	
NG	•	Repair or replace damaged parts.	

13. A/T Does Not Hold Lock-up Condition (Cont'd)

4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	>	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

5	DETECT MALFUNCTIO	NING ITEM	
2. Che Tord Pilot Pilot Pilot January	1. Remove control valve assembly. Refer to AT-200. 2. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter 3. Disassemble A/T. 4. Check torque converter and oil pump assembly.		
	OK or NG		
OK	•	GO TO 4.	
NG	>	Repair or replace damaged parts.	

14. Lock-up Is Not Released

SYMPTOM:

=NEAT0086

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MA

EM

LC

EC

FE

GL

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Lock-up is not released when accelerator pedal is released.

1 CHECK T	HROTTLE POSITION SWITCH CIRCUIT			
	With CONSULT Does "ECU INPUT SIGNALS" in Data Monitor show damage to closed throttle position switch circuit?			
	Without CONSULT Does self-diagnosis show damage to closed throttle position switch circuit?			
	Self-diagnosis Start Light Shade	SAT809J		
Yes or No				
Yes	► Check closed throttle position switch circuit. Refer to AT-183.			
No	▶ GO TO 2.			

2	CHECK SYMPTOM		
Chec	Check again.		
	OK or NG		
ОК	OK INSPECTION END		
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

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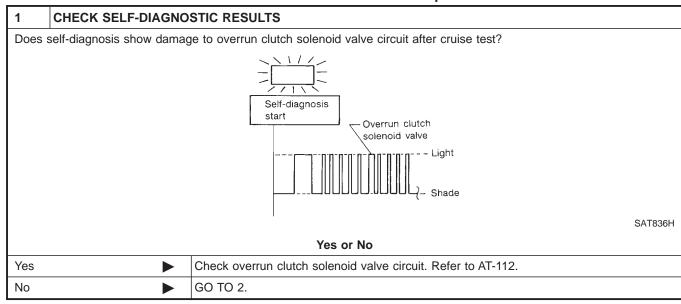
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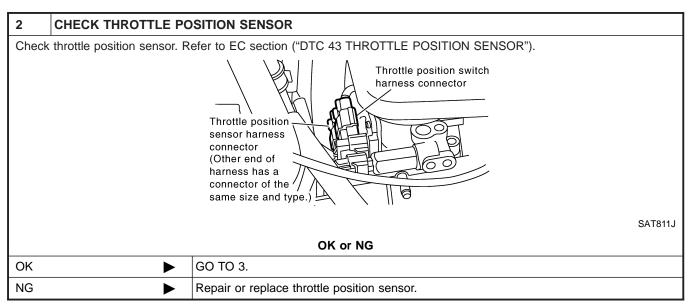
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15. Engine Speed Does Not Return To Idle (Light Braking $\mathrm{D_4} \to \mathrm{D_3}$)

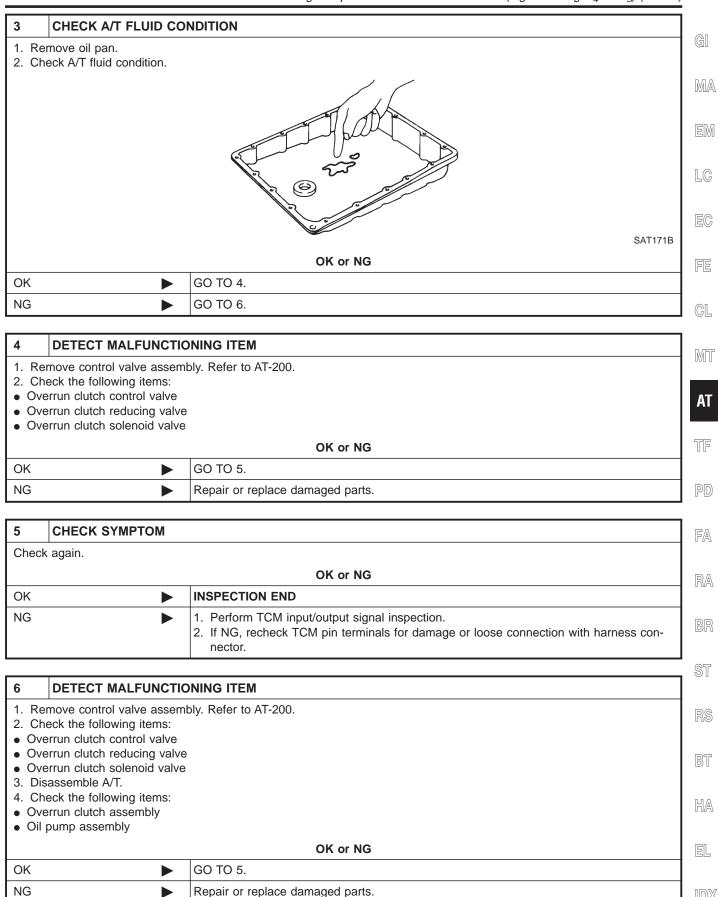
=NEAT0087

- **SYMPTOM:**
- Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from "D" to "2" position.





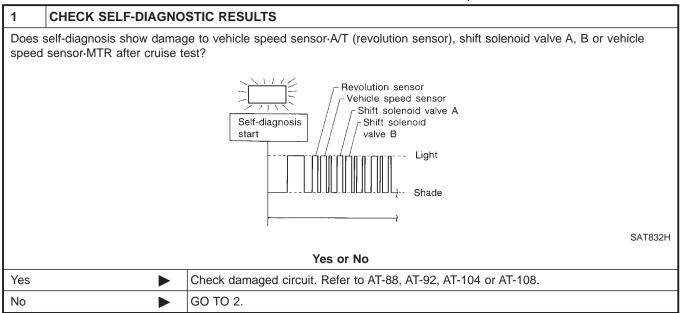
15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



16. Vehicle Does Not Start From D₁ SYMPTOM:

=NEAT0088

Vehicle does not start from D_1 on Cruise test — Part 2.



2	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	Go to "8. Vehicle Cannot Be Started From D ₁ ", AT-159.	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF"

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF" SYMPTOM:

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A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing overdrive control switch to "OFF" position.

MA

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EC

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1	CHECK OVERDRIVE CONTROL SWITCH CIRCUIT			
	th CONSULT "ECU INPUT SIGNALS" in	Data Monitor show damage to overdrive control switch circuit?		
	thout CONSULT self-diagnosis show damaç	ge to overdrive control switch circuit?		
		Self-diagnosis start	T146BA	
	Yes or No			
Yes	•	Check overdrive control switch circuit. Refer to AT-183.		
No	>	Go to "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ", AT-165.		

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from "D" to "2" position.

1	CHECK PNP SWITCH	CIRCUIT		
	With CONSULT Does "ECU INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?			
	Without CONSULT Does self-diagnosis show damage to PNP switch circuit?			
		Self-diagnosis Start Light Shade		
Yes or No				
Yes	>	Check PNP switch circuit. Refer to AT-183.		
No	>	Go to "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-162.		

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position

SYMPTOM:

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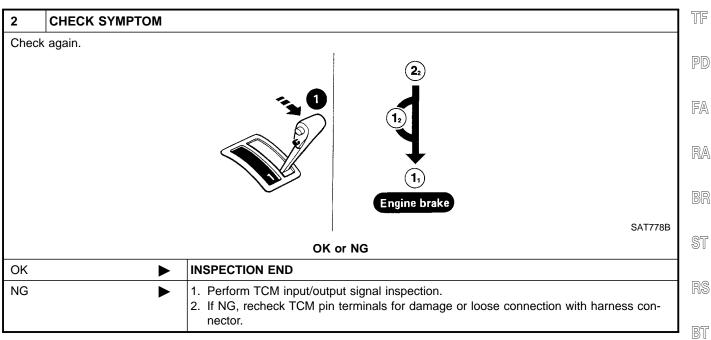
GL

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A/T does not shift from 2_2 to 1_1 when changing selector lever from "2" to "1" position.

1 CHECK F	NP SWITCH CIRCUIT		
	With CONSULT Does "ECU INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?		
	Without CONSULT Does self-diagnosis show damage to PNP switch circuit?		
	Self-diagnosis Start Light Shade	SAT809J	
Yes or No			
Yes	► Check PNP switch circuit. Refer to AT-183.		
No	▶ GO TO 2.		



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20. Vehicle Does Not Decelerate By Engine Brake

20. Vehicle Does Not Decelerate By Engine Brake

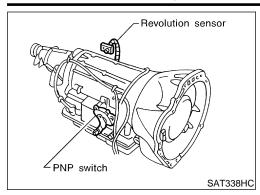
SYMPTOM:

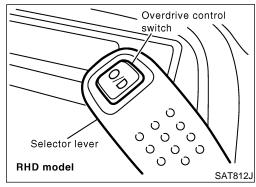
=NEAT0092

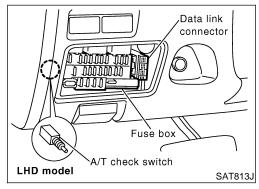
Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

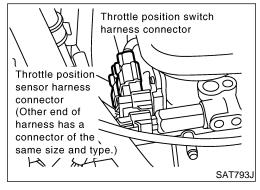
1	CHECK SYMPTOM			
Is "6. \	Is "6. Vehicle Does Not Creep Backward In "R" Position" OK?			
	Yes or No			
Yes	Yes $lacksquare$ Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-176.			
No		Go to "6. Vehicle Does Not Creep Backward In "R" Position", AT-153.		

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks)









21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks)

SYMPTOM:

NEAT0204

O/D OFF or A/T CHECK indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

DESCRIPTION

NEAT0204S01

PNP switch

The PNP switch assemble includes a transmission range switch. The transmission range switch detects the selector position and sends a signal to the TCM.

GI

MA

EM

Overdrive control and A/T check switch

Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.

EU

FE

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

CL

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

DIAGNOSTIC PROCEDURE

NOTE:

=NEAT0204S03

The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

1 CHECK PNP SWITCH CIRCUIT (With CONSULT) © With CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.)

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- 3. Read out "P", "R", "N", "D", "2" and "1" position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

☆ NO FAIL ☆ MONITOR R POSITION SW OFF D POSITION SW OFF 2 POSITION SW OFF 1 POSITION SW OFF ASCD•CRUISE OFF ASCD•OD CUT OFF KICKDOWN SW OFF POWER SHIFT SW OFF CLOSED THL/SW

RECORD

SAT761I

ОК	>	GO TO 3.(With overdrive control switch)
ОК	•	GO TO 4.(With A/T check switch)
ОК	•	GO TO 5. (With CONSULT) (With A/T check switch)
NG	•	Check the following items: PNP switch Refer to "Component Inspection", AT-191. Harness for short or open between ignition switch and PNP switch (Main harness) Harness for short or open between PNP switch and TCM (Main harness) Joint connector-2

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

CHECK PNP SWITCH CIRCUIT (Without CONSULT) GI Without CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) MA 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each posi-Terminals Lever position 36 35 34 27 26 P, N В 0 0 0 0 LC 0 В R 0 0 0 D 0 0 В 0 0 2 0 0 0 В 0 1 0 0 0 0 В MTBL0205 FE OCONNECTOR ТСМ 26, 27, 34, 35, 36 GL MT ΑT SAT517J Does battery voltage exist (B) or non-existent (0)? TF Yes GO TO 3. No Check the following items: PNP switch PD Refer to "Component Inspection", AT-191. • Harness for short or open between ignition switch and PNP switch (Main harness) • Harness for short or open between PNP switch and TCM (Main harness) FA Joint connector-2 RA ST RS BT HA

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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

CHECK OVERDRIVE CONTROL SWITCH CIRCUIT — FOR RHD MODEL (II) With CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT. 3. Read out "OVERDRIVE SWITCH". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT means overdrive "OFF".) 쇼MONITOR 쇼NO FAIL \mathbf{v} VHCL/S SE•A/T VHCL/S SE•MTR 5km/h 0.4V THRTL POS SEN FLUID TEMP SE 1.2V BATTERY VOLT 13.4V 1024rpm ENGINE SPEED OVERDRIVE SW 0 N P/N POSI SW 0 N OFF R POSITION SW RECORD SAT076H ₩ithout CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminal 22 and ground when overdrive control switch is "ON" and "OFF". Voltage: Switch position "ON": **Battery voltage** Switch position "OFF": 1V or less CONNECTOR G/Y 0 SAT531JA OK or NG OK (With CONSULT) GO TO 6. OK (Without CONSULT) GO TO 7. NG Check the following items: · Overdrive control switch Refer to "Component Inspection", AT-191. • Harness for short or open between TCM and overdrive control switch (Main harness) • Harness for short or open of ground circuit for overdrive control switch (Main harness)

	es Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'c	1)
4 CHECK A/T CHECK S	SWITCH CIRCUIT (With CONSULT) — FOR LHD MODEL]
		T GI MA
erly.	☆MONITOR ☆NO FAIL R POSITION SW OFF D POSITION SW OFF	EM LC
	4 POSITION SW OFF 3 POSITION SW OFF 2 POSITION SW OFF 1 POSITION SW OFF	EC
	ASCD•CRUISE OFF ASCD•OD CUT OFF KICKDOWN SW OFF RECORD	FE
	OK or NG	GL
OK (With CONSULT)	GO TO 6.	
OK (Without CONSULT)	GO TO 7.	
NG	Check the following items: • A/T check switch Refer to "Component Inspection", AT-192.	AT
	 Harness continuity between TCM and A/T check switch Harness continuity of ground circuit for A/T check switch 	TF
		PD
		FA
		RA
		BR
		ST

AT-187

RS

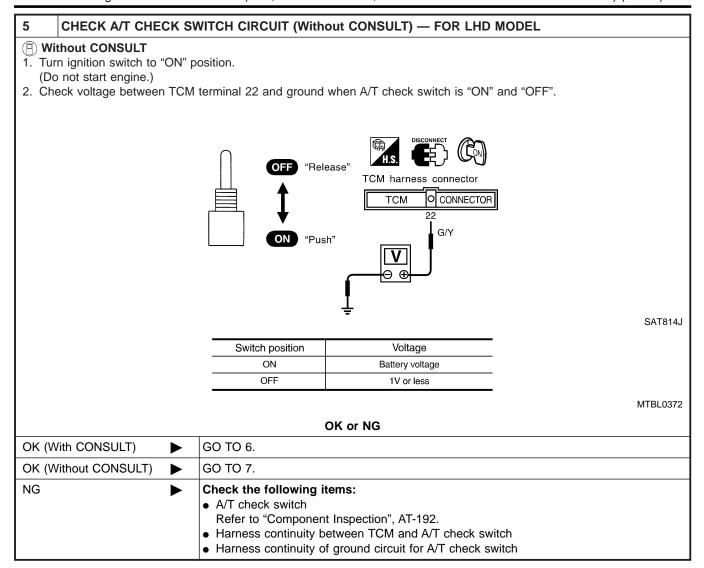
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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT) GI With CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) MA 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT. 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly. Accelerator Data monitor pedal condition CLOSED THL/SW W/O THRL/P-SW LC Released ON OFF Fully depressed OFF ON MTBL0011 GL MT **AT** ☆ MONITOR ☆ NO FAIL POWERSHIFT SW OFF CLOSED THL/SW ON W/O THRL/P-SW OFF FA HOLD SW OFF RECORD RA SAT052I OK or NG GO TO 8. OK NG Check the following items: Throttle position switch Refer to "Component Inspection", AT-192. Harness for short or open between ignition switch and throttle position switch (Main harness) RS Harness for short or open between throttle position switch and TCM (Main harness)

AT-189

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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT) (R) Without CONSULT 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine) Voltage Accelerator pedal condition Terminal No. 16 Terminal No. 17 Released Battery voltage 1V or less Fully depressed 1V or less Battery voltage MTBL0206 O CONNECTOR 16 OR SAT526JA OK or NG OK GO TO 8. NG Check the following items: • Throttle position switch Refer to "Component Inspection", AT-192. Harness for short or open between ignition switch and throttle position switch (Main harness) • Harness for short or open between throttle position switch and TCM (Main harness)

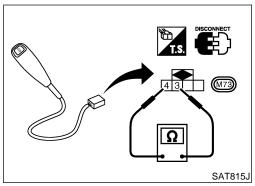
8	CHECK DTC		
Perfor	Perform Diagnostic procedure, AT-184.		
	OK or NG		
ОК	•	INSPECTION END	
NG	•	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)

Continuity:

No

Yes



COMPONENT INSPECTION

Overdrive Control Switch — For RHD Model

Check continuity between two terminals.

Switch position "ON":

Switch position "OFF":

NEAT0204S04

NEAT0204S0401

MA

EM

GI

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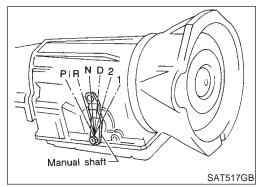
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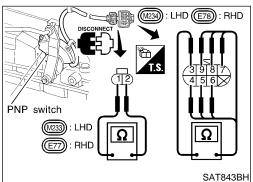
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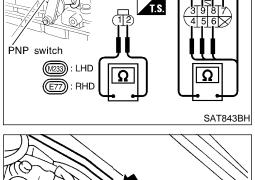
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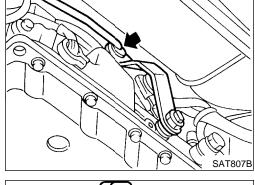
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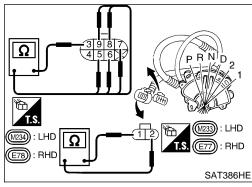
NEAT0204S0402











Park/Neutral Position Switch

Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

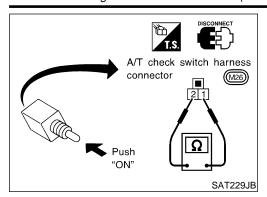
Lever position	Terminal No.		
Р	1 - 2	3 - 4	
R	3 - 5		
N	1 - 2	3 - 6	
D	3 - 7		
2	3 - 8		
1	3 - 9		

- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- If OK on step 2, adjust manual control linkage. Refer to AT-202.

- If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- If OK on step 4, adjust PNP switch. Refer to AT-202.
- If NG on step 4, replace PNP switch.

EL

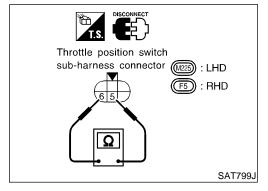
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control, A/T Check and TP Switches Circuit Checks) (Cont'd)



Α/1	Check Switch — For LHD Model
_	Chack continuity between terminals 1 a

Check continuity between terminals 1 and 2.

Switch position	Continuity
ON	Yes
OFF	No



Throttle Position Switch Closed Throttle Position Switch (Idle Position)

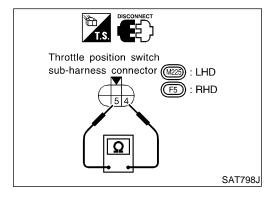
NEAT0204S0403

NEAT0204S0405

• Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

 To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").



Wide Open Throttle Position Switch

• Check continuity between terminals 4 and 5.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

Description

NEAT0093

 The mechanical key interlock mechanism also operates as a shift lock;

as a 🏻 🖫

With the key switch turned to "ON", the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.

MA

With the key removed, the selector lever cannot be shifted from "P" to any other position.

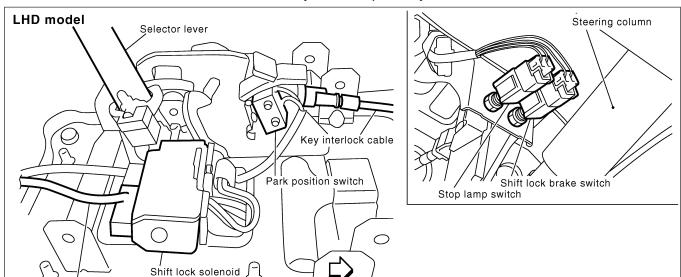
EM

The key cannot be removed unless the selector lever is placed in "P".

1 @

The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

EC



A/T device harness



CL

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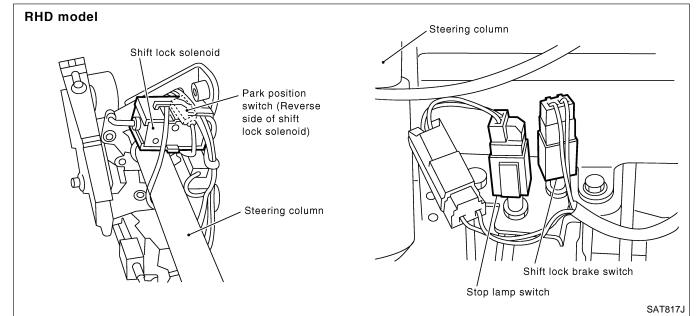
AT

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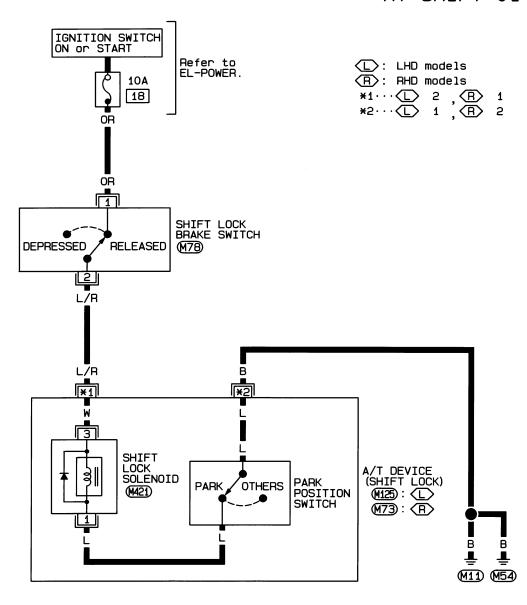
EL

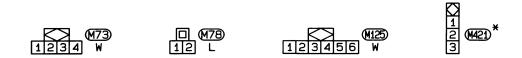
 \mathbb{Z}

Wiring Diagram — SHIFT —

NEAT0094

AT-SHIFT-01





*: This connector is not shown in "HARNESS LAYOUT", EL section.

Diagnostic Procedure

SYMPTOM 1:

NEAT0095



- Selector lever cannot be moved from "P" position with key in "ON" position and brake pedal applied.
- Selector lever can be moved from "P" position with key in "ON" position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

EM

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

LC

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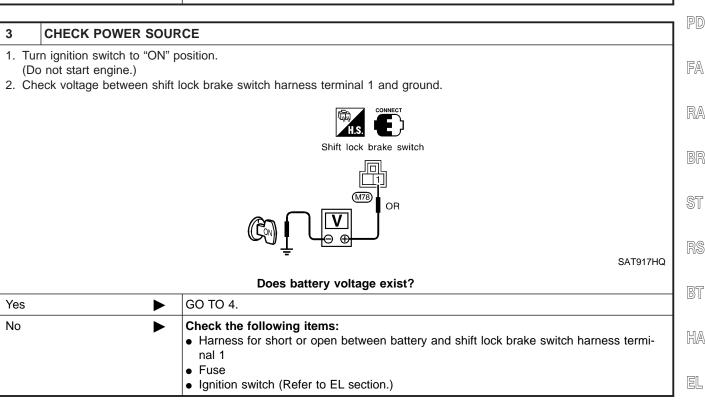
GL

MIT

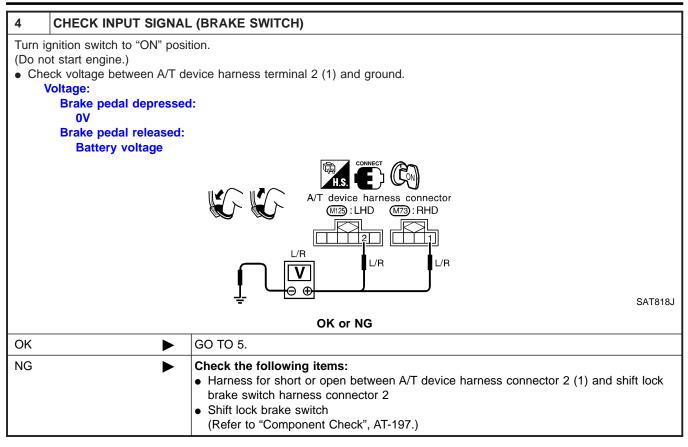
ΑT

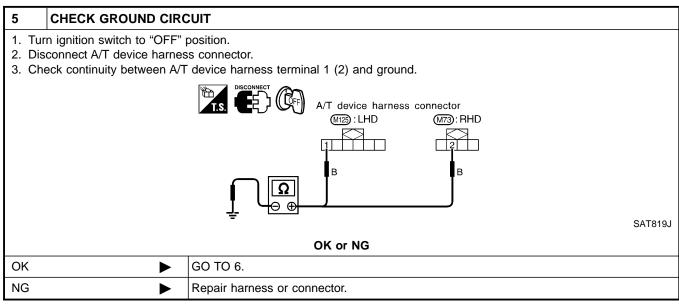
1	1 CHECK KEY INTERLOCK CABLE	
Check key interlock cable for damage.		
OK or NG		
OK	>	GO TO 2.
NG	•	Repair key interlock cable. Refer to "Key Interlock Cable", AT-198.

2	CHECK SELECTOR LEVER POSITION						
Check	Check selector lever position for damage.						
	OK or NG						
OK	>	GO TO 3.					
NG	NG Check selector lever. Refer to "ON-VEHICLE SERVICE — Inhibitor Switch and Manual Control Linkage Adjustment", AT-202 and AT-202.						



 $\mathbb{D}\mathbb{X}$

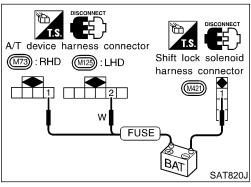




6	CHECK PARK POSITION SWITCH						
(Refer	(Refer to "Component Check", AT-197.)						
		OK or NG					
ОК	OK ▶ GO TO 7.						
NG	NG Replace park position switch.						

7	CHECK SHIET LOCK S	OI ENOID	1
	CHECK SHIFT LOCK S	OLENOID	
(Refer	to "Component Check", A	T-197.)	
		OK or NG	l
OK	>	GO TO 8.	1
NG	>	Replace shift lock solenoid.	

8	8 CHECK SHIFT LOCK OPERATION							
2. Tu	Reconnect shift lock harness connector. Turn ignition switch from "OFF" to "ON" position. (Do not start engine.) Recheck shift lock operation.							
		OK or NG						
OK	>	INSPECTION END						
NG	>	 Perform A/T device input/output signal inspection test. If NG, recheck harness connector connection. 						



Component Check SHIFT LOCK SOLENOID

connector terminal 2 (1).

NEATO096

Check operation by applying battery voltage between shift lock solenoid harness connector terminal 1 and A/T device harness

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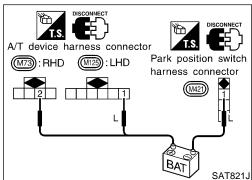
RS

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PARK POSITION SWITCH

Check continuity between park position switch harness connector terminal 1 and A/T device harness connector terminal 1 (2).

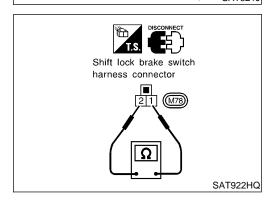
Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	Yes
Except above	No

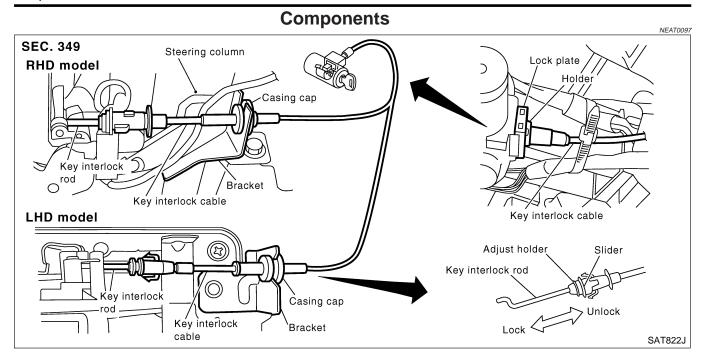
SHIFT LOCK BRAKE SWITCH

Check continuity between shift lock brake switch harness connector terminals 1 and 2.

Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

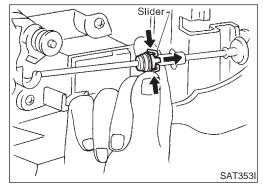
Check shift lock brake switch after adjusting brake pedal refer to BR section.





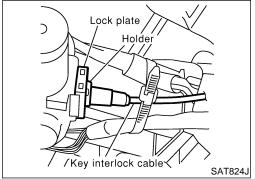
CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.



Removal

Unlock slider from adjuster holder and remove rod from cable.



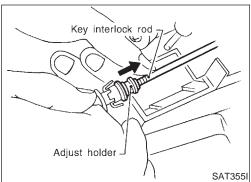
Installation

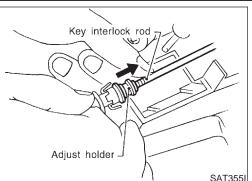
. Set key interlock cable to steering lock assembly and install lock plate.

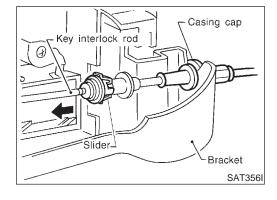
- 2. Clamp cable to steering column and fix to control cable with band.
- 3. Set selector lever to P position.

KEY INTERLOCK CABLE

Installation (Cont'd)







Insert interlock rod into adjuster holder. 4.

Install casing cap to bracket.

Move slider in order to fix adjuster holder to interlock rod.

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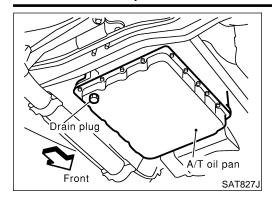
ST

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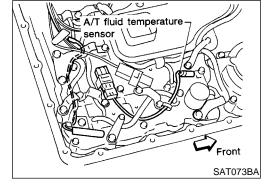


Control Valve Assembly and Accumulators REMOVAL

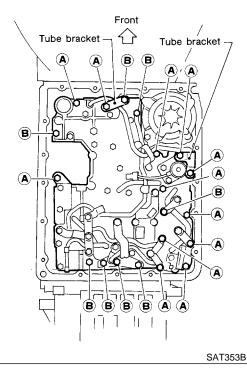
NEAT0100

NEAT0100S01

- 1. Drain ATF.
- Remove oil pan and gasket.



- 3. Remove A/T fluid temperature sensor if necessary.
- 4. Remove oil strainer.



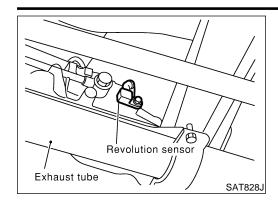
Remove control valve assembly by removing fixing bolts and disconnecting harness connector.

Bolt length and location

Bolt symbol	ℓ mm (in) 🖳 🚶
A	33 (1.30)
В	45 (1.77)

- 6. Remove solenoids and valves from valve body if necessary.
- 7. Remove terminal cord assembly if necessary.

- Front © SAT074BA
- 8. Remove accumulator **A**, **B**, **C** and **D** by applying compressed air if necessary.
- Hold each piston with rag.
- 9. Reinstall any part removed.
- Always use new sealing parts.



Revolution Sensor Replacement

Remove revolution sensor from A/T.

Always use new sealing parts.



MA

LC

Rear Oil Seal Replacement

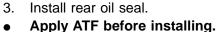
Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").

Remove rear oil seal.



GL

MT



SAT829J

Reinstall all removed parts.

Always use new sealing parts.

TF PD

ΑT

FA

RA

Parking Components Inspection

Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").

BR

Support A/T assembly with a jack.

Remove rear engine mounting member. Tighten rear engine mounting member to the specified torque. Refer to EM section ("ENGINE REMOVAL").

Remove rear extension assembly.

Always use new sealing parts.

Replace parking components if necessary.

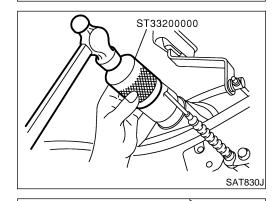
RS

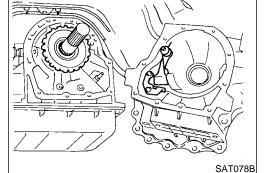
Reinstall any part removed.

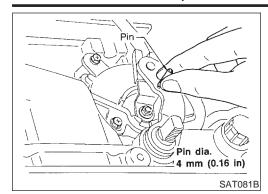
BT

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Park/Neutral Position Switch Adjustment

Remove manual control linkage from manual shaft of A/T assembly.

- 2. Set manual shaft of A/T assembly in "N" position.
- Loosen PNP switch fixing bolts.
- Insert pin into adjustment holes in both PNP switch and manual shaft of A/T assembly as near vertical as possible.
- Reinstall any part removed.
- Check continuity of PNP switch. Refer to "Components Inspection", AT-191.

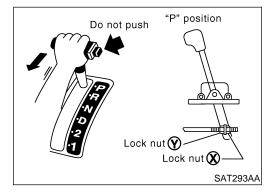
Manual Control Linkage Adjustment FLOOR SHIFT MODEL

NEAT0105

NEAT0105S01 Move the selector lever from the "P" position to "1" position. You should be able to feel the detents in each position.

If the detents cannot be felt or the pointer indicating the position is improperly aligned, the linkage needs adjustment.

- 1. Place selector lever in "P" position.
- 2. Loosen lock nuts.



- Tighten lock nut X until it touches trunnion, pulling selector lever toward "R" position side without pushing button.
- Back off lock nut X 1 turn and tighten lock nut Y to the specified torque.

Lock nut

(1.1 - 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)

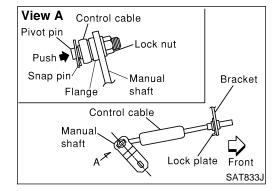
5. Move selector lever from "P" position to "1" position. Make sure that selector lever can move smoothly.

COLUMN SHIFT MODEL

Move the selector lever from the "P" position to "1" position. You should be able to feel the detents in each position.

If the detents cannot be felt or the pointer indicating the position is improperly aligned, the linkage needs adjustment.

- 1. Place selector lever in "P" position.
- Loosen lock nuts.



Push in the pivot pin until its flange hits the selector lever. Then, while holding in the pivot pin, tighten the lock nut to the specified torque.

Lock nut

(1.1 - 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)

Move selector lever from "P" position to "1" position. Make sure that selector lever can move smoothly.

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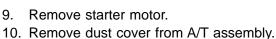
LC

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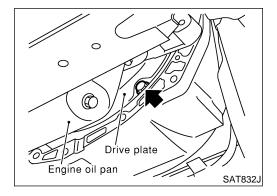
Removal NEAT0214 Exhaust bracket Propeller shaft Engine rear mounting member Exhaust tube SAT831J

- 1. Remove battery negative terminal.
- Remove exhaust tube.
- Remove fluid charging pipe from A/T assembly.
- Remove oil cooler pipe from A/T assembly.
- Plug up openings such as the fluid charging pipe hole, etc.
- Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Insert plug into rear oil seal after removing rear propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil
- 7. Remove A/T control cable from A/T assembly.
- Disconnect PNP switch, solenoid, revolution sensor and RA
- speedometer sensor harness connectors.



11. Remove bolts securing torque converter to drive plate.

Remove the bolts by turning crankshaft.





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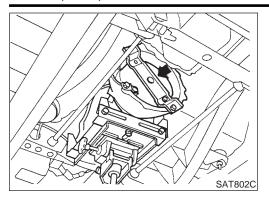
ST

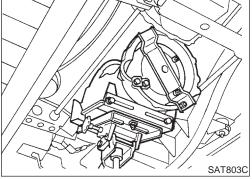
RS

BT

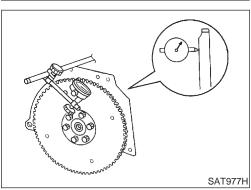
HA

EL





- 12. Support A/T with a jack.
- 13. Remove rear engine mounting member from body and A/T assembly. Tighten rear engine mounting member to the specified torque. Refer to EM section ("ENGINE REMOVAL").
- 14. Remove bolts securing A/T assembly to engine.
- Secure torque converter to prevent it from dropping.
- Secure A/T assembly to a jack.
- 15. Lower A/T assembly.



Installation

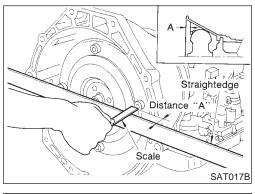
NEAT0107

1. Drive plate runout

Maximum allowable runout:

Refer to EM section ("Inspection", "CYLINDER BLOCK").

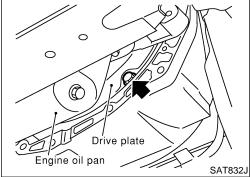
 If this runout is out of specification, replace drive plate with ring gear.



2. When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

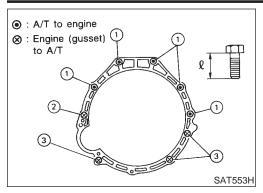
26.0 mm (1.024 in) or more



- Install converter to drive plate.
- After converter is installed to drive plate, rotate crankshaft several turns and check to be sure that transmission rotates freely without binding.

REMOVAL AND INSTALLATION

Installation (Cont'd)





4. Tighten bolts securing transmission.						
Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length "ℓ" mm (in)				
1	39 - 49 (4.0 - 5.0, 29 - 36)	47.5 (1.870)				
2	39 - 49 (4.0 - 5.0, 29 - 36)	58.0 (2.283)				
3	29 - 39 (3.0 - 4.0, 22 - 29)	25.0 (0.984)				
Gusset to engine	29 - 39 (3.0 - 4.0, 22 - 29)	20.0 (0.787)				

5. Reinstall any part removed.

6. Check fluid level in transmission.

mission operates correctly.

With parking brake applied, rotate engine at idling. Move selector lever through "N" to "D", to "2", to "1" and to "R" positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.

Move selector lever through all positions to be sure that trans-

8. Perform road test. Refer to "ROAD TEST", AT-53.

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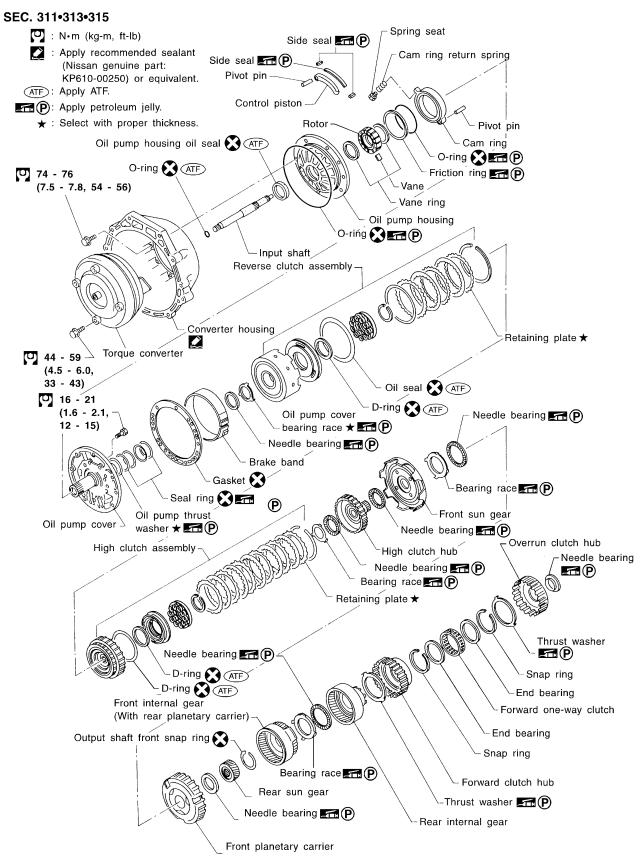
BT

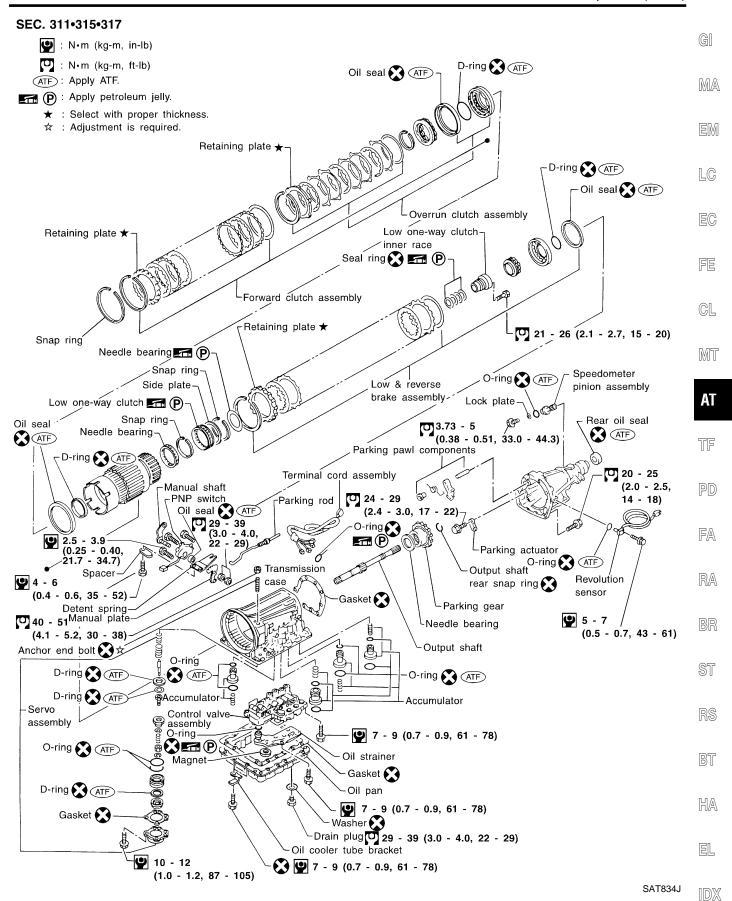
HA

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Components

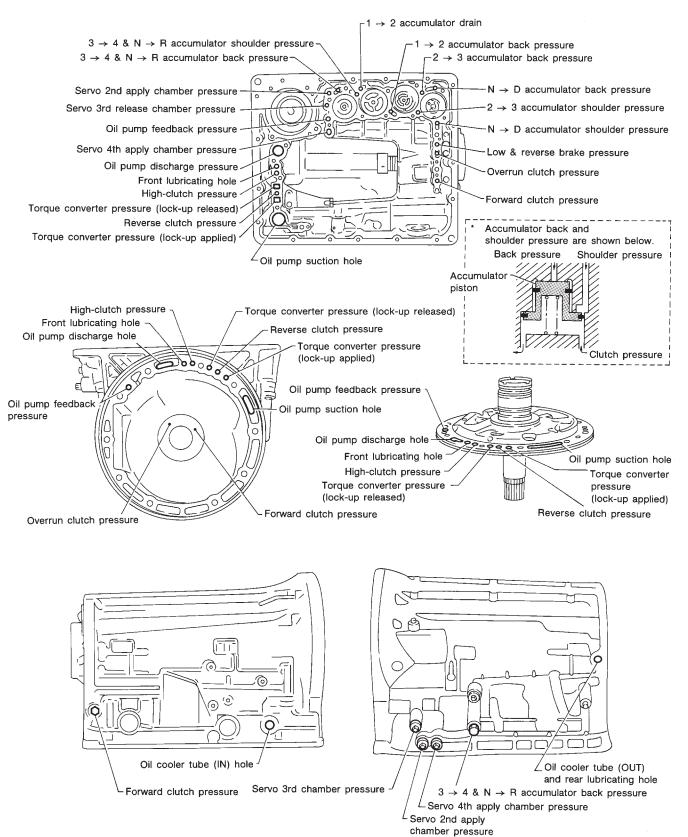
NEAT0108





Oil Channel

NEAT0109



SAT185B

Locations of Needle Bearings, Thrust Washers and Snap Rings

GI

MA

EM

LC

Juter diameter of snap rings	Outer diameter	mm (in)	161.0 (6.34)	140.1 (5.52)	156.4 (6.16)	142.0 (5.59)	159.2 (6.27)
Juter diam	Item	number	@	<u>ල</u>	•	9	(

ıst washers	Color	Black	White
Thrust	ltem number	Θ	®

aring											
le be	diameter	(in)	(1.85)	(5.09)	(3.07)	(5.09)	(3.07)	(2.32)	(3.07)	(2.52)	(5.09)
pee	_		=	હું	(3)	હાં	(3)	(5	(3.	(2	(2
diameter of needle bearing	Outer	шш	47	53	78	53	78	59	28	64	53
uter diamet	Item	number	©	©	⊕	(1)		(f)	$^{ ext{\textcircled{1}}}$	$^{ \mathfrak{P}}$	(1)
₹.											

Inner diameter of bearing race	Outer diameter	(ii) mm	58 (2.283)	58 (2.283)
nner diame	Item	number	€	(1)

EG
FE

CL

MT









FA











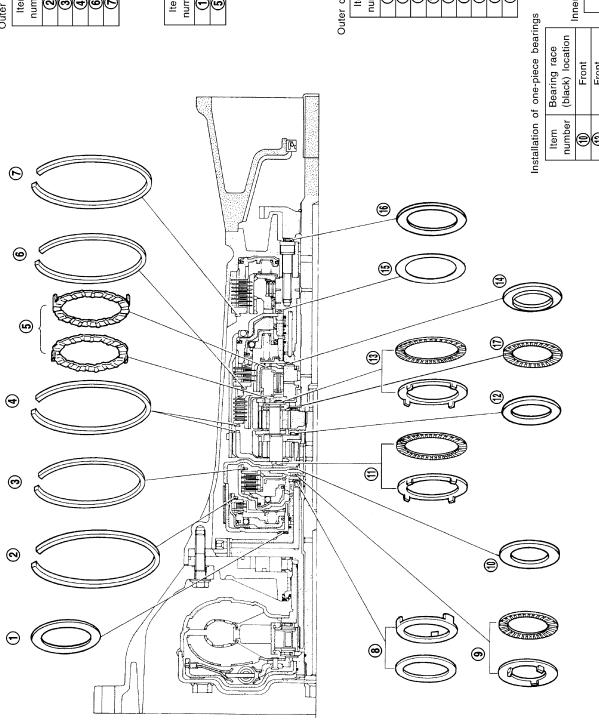


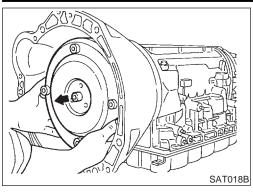


HA

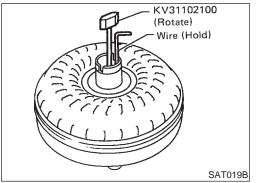
EL



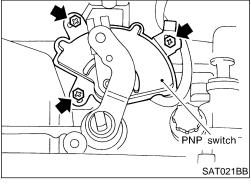




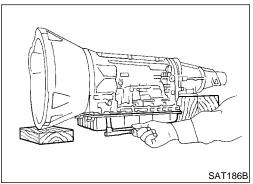
- 1. Drain ATF through drain plug.
- 2. Remove torque converter by holding it firmly and turning while pulling straight out.



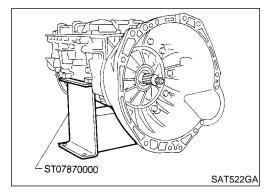
- 3. Check torque converter one-way clutch.
- a. Insert Tool into spline of one-way clutch inner race.
- b. Hook bearing support unitized with one-way clutch outer race with suitable wire.
- c. Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.



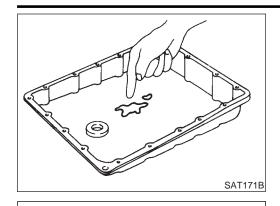
4. Remove PNP switch from transmission case.



- 5. Remove oil pan.
- Always place oil pan straight down so that foreign particles inside will not move.



6. Place transmission into Tool with the control valve facing up.



Blade tip of

screwdriver

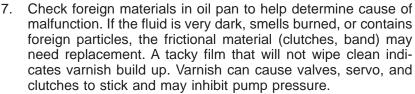
Connectors

SAT024BC

Screwdriver-

A/T fluid temperature

sensor





If frictional material is detected, replace radiator after repair of A/T. Refer to LC section ("Radiator", "ENGINE **COOLING SYSTEM").**



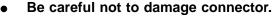
Remove torque converter clutch solenoid valve and A/T fluid



temperature sensor connectors.



LC

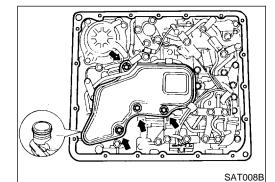








MIT



Clips

Remove oil strainer.

ΑT

Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.



PD



FA

RA



ST

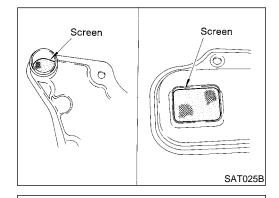


RS



HA

EL

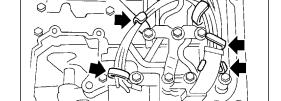


10. Remove control valve assembly.

b. Check oil strainer screen for damage.

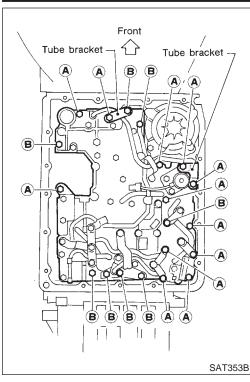
Straighten terminal clips to free terminal cords then remove terminal clips.





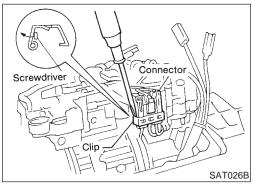
Terminal clip

SAT009B

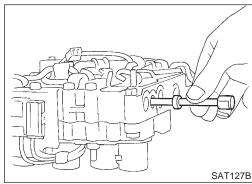


b. Remove bolts A and B, and remove control valve assembly from transmission.

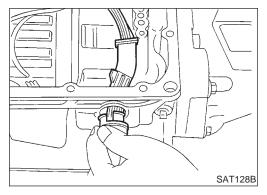
Bolt symbol	Length mm (in)
A	33 (1.30)
В	45 (1.77)



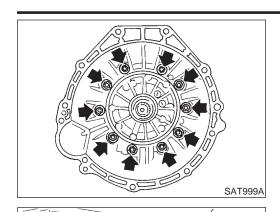
- c. Remove solenoid connector.
- Be careful not to damage connector.



d. Remove manual valve from control valve assembly.



- 11. Remove terminal cord assembly from transmission case while pushing on stopper.
- Be careful not to damage cord.
- Do not remove terminal cord assembly unless it is damaged.



- 12. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.



MA

LC

13. Remove O-ring from input shaft.

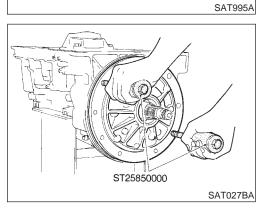


EC



GL

MT



- 14. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



TF



FA

RA

- Remove O-ring from oil pump assembly.
- Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.



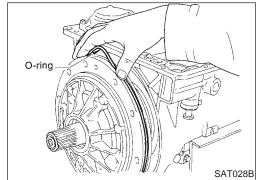
ST

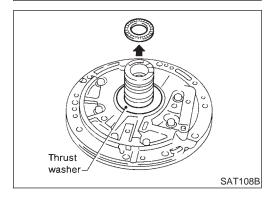
RS

BT

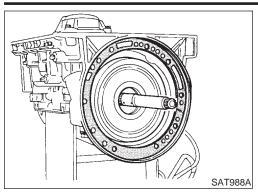
HA

EL

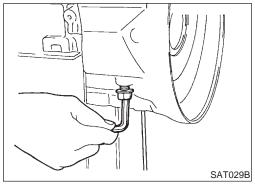




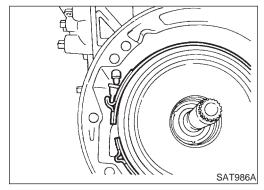
Remove needle bearing and thrust washer from oil pump assembly.



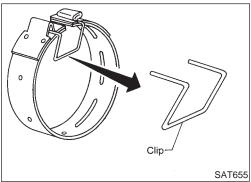
15. Remove input shaft and oil pump gasket.



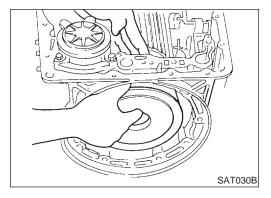
- 16. Remove brake band and band strut.
- a. Loosen lock nut and remove band servo anchor end pin from transmission case.



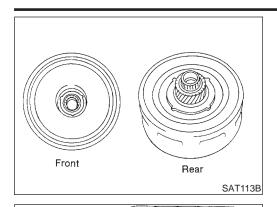
b. Remove brake band and band strut from transmission case.



c. Hold brake band in a circular shape with clip.



- 17. Remove front side clutch and gear components.
- a. Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.



- b. Remove front bearing race from clutch pack.
- c. Remove rear bearing race from clutch pack.

G[

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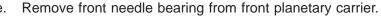
d. Remove front planetary carrier from transmission case.



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f. Remove rear bearing from front planetary carrier.

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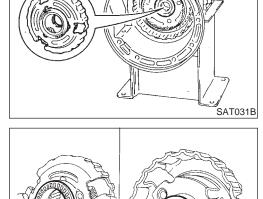
ST

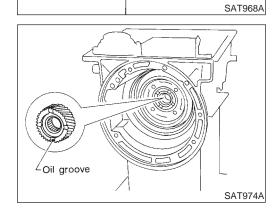
RS

BT

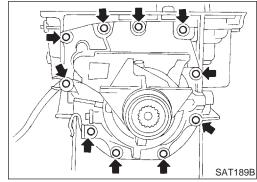
HA

EL

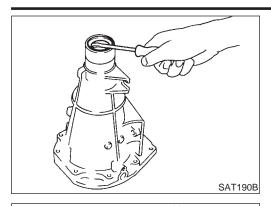




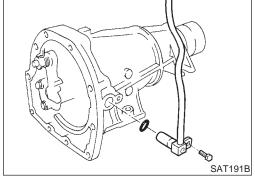
g. Remove rear sun gear from transmission case.



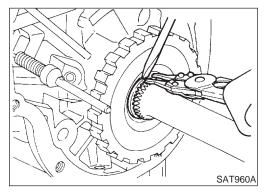
- 18. Remove rear extension.
- a. Remove rear extension from transmission case.
- b. Remove rear extension gasket from transmission case.



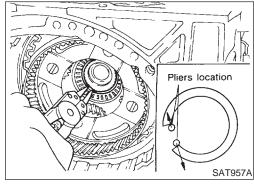
- c. Remove oil seal from rear extension.
- Be careful not to scratch rear extension.
- Do not remove oil seal unless it is to be replaced.



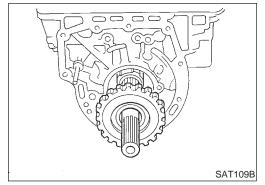
- d. Remove revolution sensor from rear extension.
- e. Remove O-ring from revolution sensor.



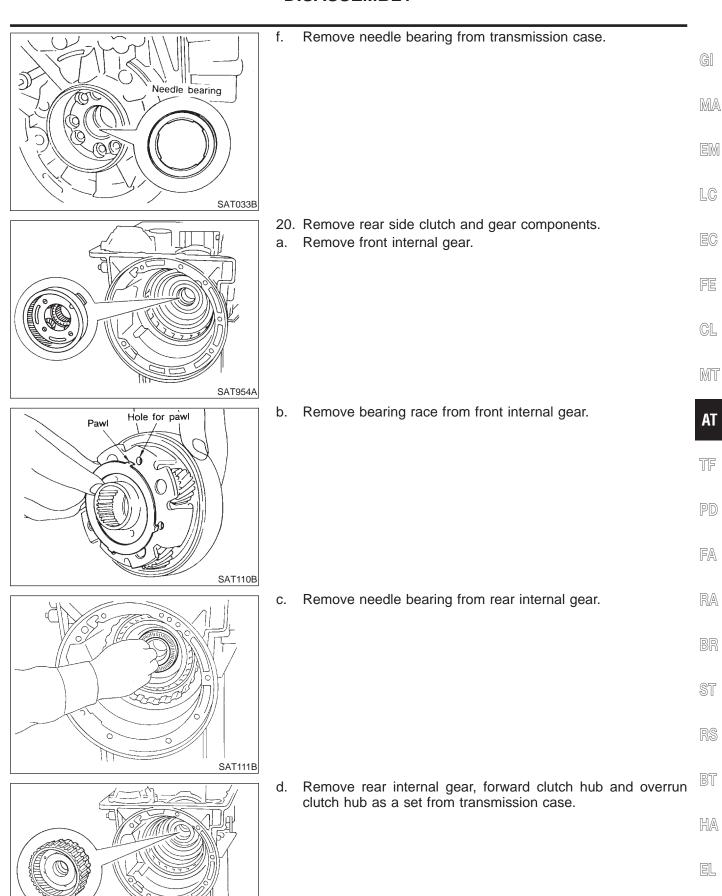
- 19. Remove output shaft and parking gear.
- a. Remove rear snap ring from output shaft.



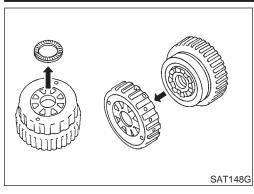
- b. Slowly push output shaft all the way forward.
- Do not use excessive force.
- c. Remove snap ring from output shaft.



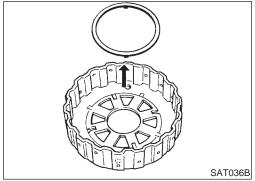
- d. Remove output shaft and parking gear as a unit from transmission case.
- e. Remove parking gear from output shaft.



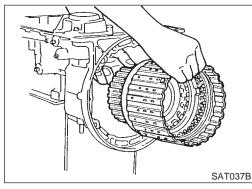
SAT951A



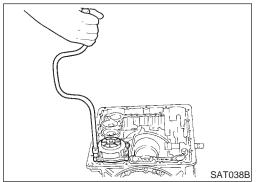
- e. Remove needle bearing from overrun clutch hub.
- f. Remove overrun clutch hub from rear internal gear and forward clutch hub.



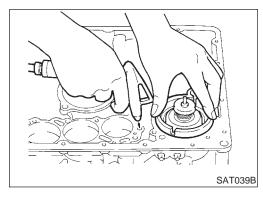
g. Remove thrust washer from overrun clutch hub.



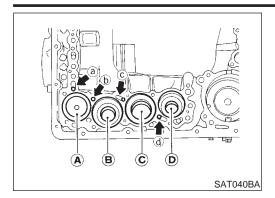
h. Remove forward clutch assembly from transmission case.

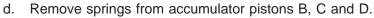


- 21. Remove band servo and accumulator components.
- a. Remove band servo retainer from transmission case.



- b. Apply compressed air to oil hole until band servo piston comes out of transmission case.
- Hold piston with a rag and gradually direct air to oil hole.
- c. Remove return springs.





Apply compressed air to each oil hole until piston comes out. e.

Hold piston with a rag and gradually direct air to oil hole.

Identification of accumulator pistons	А	В	С	D
Identification of oil holes	а	b	С	d

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Remove O-ring from each piston.

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22. Remove manual shaft components, if necessary. a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.

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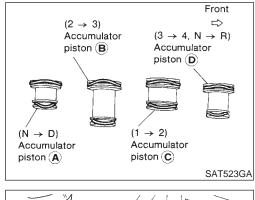
PD

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SAT041B

SAT042B

SAT935A

Oil seal Manual shaft Remove retaining pin from transmission case.

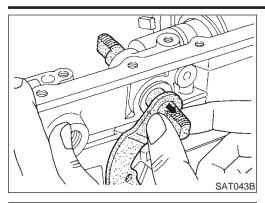
RS

∠Transmission case

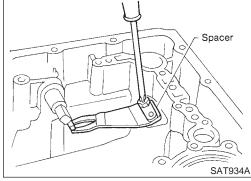
Manual plate Retaining pin

Lock nut

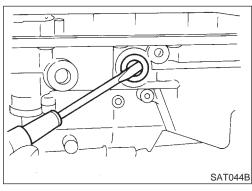
While pushing detent spring down, remove manual plate and parking rod from transmission case.



d. Remove manual shaft from transmission case.



e. Remove spacer and detent spring from transmission case.

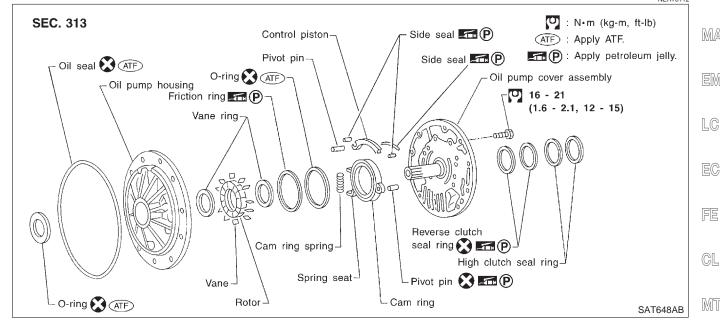


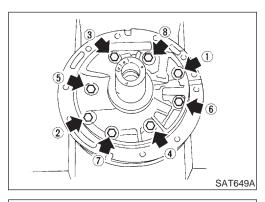
f. Remove oil seal from transmission case.

Oil Pump **COMPONENTS**



MA





DISASSEMBLY

1. Loosen bolts in numerical order and remove oil pump cover.

AT TF

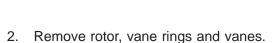
PD

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Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.

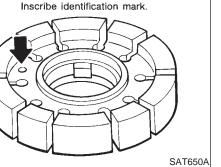


ST

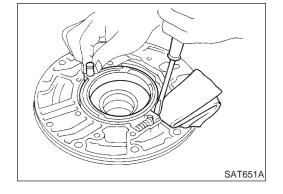
RS

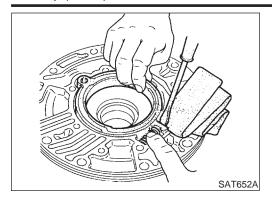
HA

EL

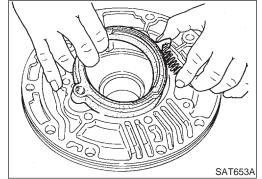


- 3. While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.

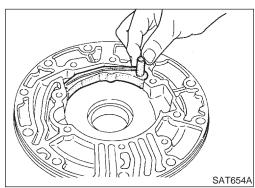




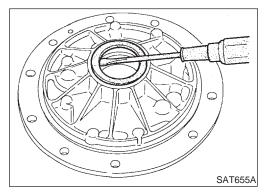
- 4. While holding cam ring and spring lift out cam ring spring.
- Be careful not to damage oil pump housing.
- Hold cam ring spring to prevent it from jumping.



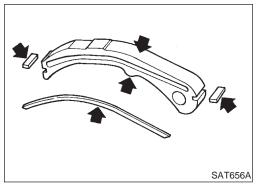
5. Remove cam ring and cam ring spring from oil pump housing.



Remove pivot pin from control piston and remove control piston assembly.



- 7. Remove oil seal from oil pump housing.
- Be careful not to scratch oil pump housing.



INSPECTION

Oil Pump Cover, Rotor, Vanes, Control Piston, Side Seals, Cam Ring and Friction Ring

Check for wear or damage.

NEAT0114S0

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MIT

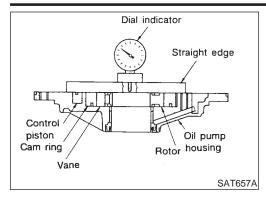
AT

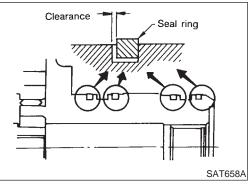
FA

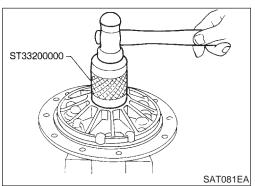
RA

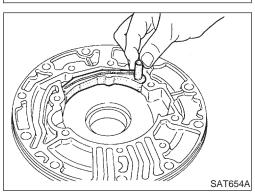
BR

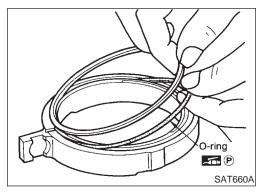
NEATO115











Side Clearances

Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.

Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

Standard clearance (Cam ring, rotor, vanes and control piston):

Refer to SDS, AT-286.

If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

Seal Ring Clearance

Measure clearance between seal ring and ring groove.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Wear limit:

0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.

ASSEMBLY

Drive oil seal into oil pump housing.

Apply ATF to outer periphery and lip surface.

Install cam ring in oil pump housing by the following

Install side seal on control piston.

Pay attention to its direction — Black surface goes toward control piston.

Apply petroleum jelly to side seal.

Install control piston on oil pump.

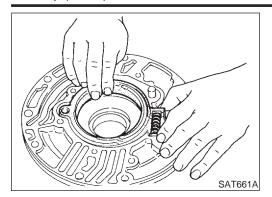
C.

Apply petroleum jelly to O-ring.

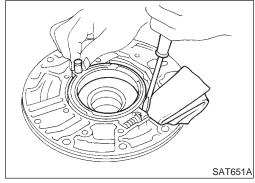
Install O-ring and friction ring on cam ring.

HA

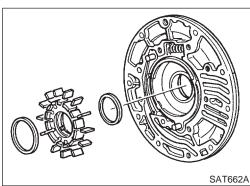
EL



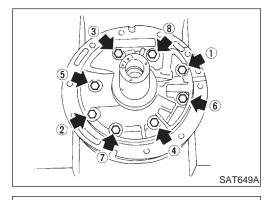
d. Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.



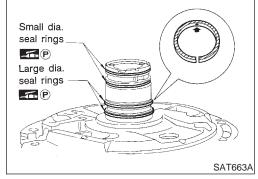
e. While pushing on cam ring install pivot pin.



- 3. Install rotor, vanes and vane rings.
- Pay attention to direction of rotor.



- 4. Install oil pump housing and oil pump cover.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in a criss-cross pattern.



- 5. Install new seal rings carefully after packing ring grooves with petroleum jelly. Press rings down into jelly to a close fit.
- Seal rings come in two different diameters. Check fit carefully in each groove.

Small dia. seal ring:

No mark

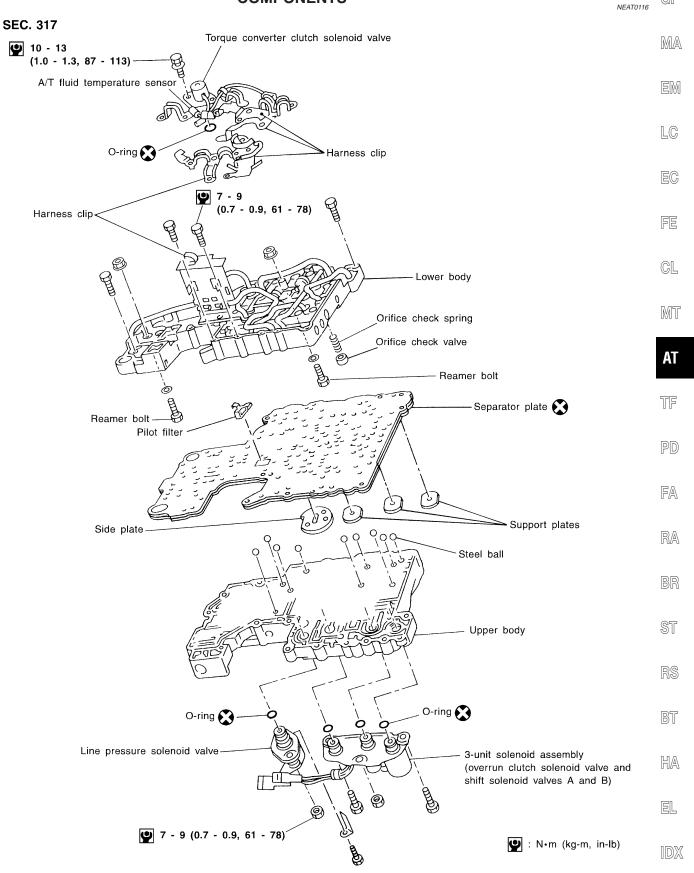
Large dia. seal ring:

Yellow mark in area shown by arrow

Do not spread gap of seal ring excessively while installing. It may deform ring.

Control Valve Assembly COMPONENTS



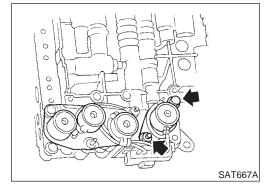


SAT194B

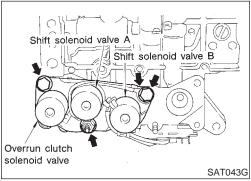
DISASSEMBLY

NEAT0117

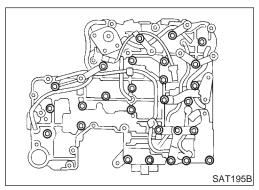
- 1. Remove solenoids.
- a. Remove torque converter clutch solenoid valve and side plate from lower body.
- b. Remove O-ring from solenoid.



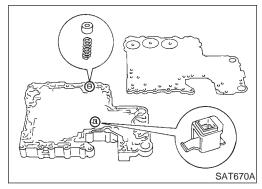
- c. Remove line pressure solenoid valve from upper body.
- d. Remove O-ring from solenoid.



- e. Remove 3-unit solenoid assembly from upper body.
- f. Remove O-rings from solenoids.

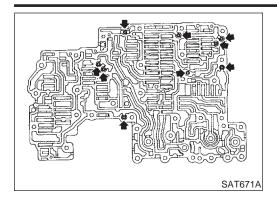


- 2. Disassemble upper and lower bodies.
- a. Place upper body facedown, and remove bolts, reamer bolts and support plates.
- b. Remove lower body, separator plate as a unit from upper body.
- Be careful not to drop pilot filter, orifice check valve, spring and steel balls.



- c. Place lower body facedown, and remove separator plate.
- d. Remove pilot filter, orifice check valve and orifice check spring.

Control Valve Assembly (Cont'd)



Check to see that steel balls are properly positioned in upper body. Then remove them from upper body.



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INSPECTION

SAT672A

Lower and Upper Bodies

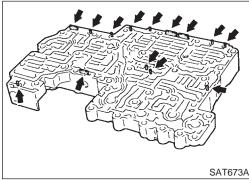
NEAT0118

Check to see that there are pins and retainer plates in lower body.

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Check to see that there are pins and retainer plates in upper

AT

Be careful not to lose these parts.

TF

PD

FA

Check to make sure that oil circuits are clean and free from RA

Check tube brackets and tube connectors for damage.

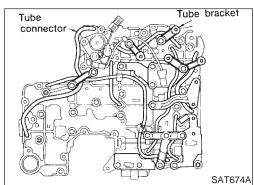
ST

RS

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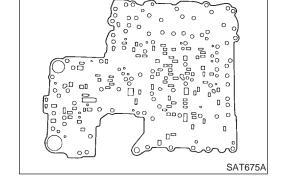
EL

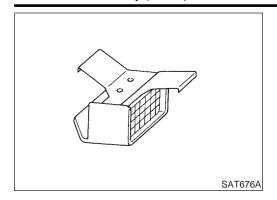


Separator Plate

damage.

Make sure that separator plate is free of damage and not deformed and oil holes are clean.

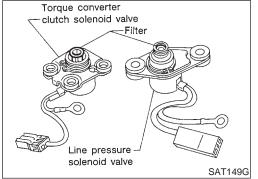




Pilot Filter

NEAT0118S03

Check to make sure that filter is not clogged or damaged.



Torque Converter Clutch Solenoid Valve

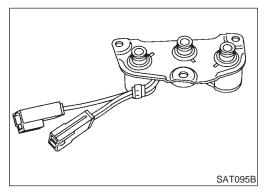
NEAT0118S04

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to "Component Inspection", AT-116.

Line Pressure Solenoid Valve

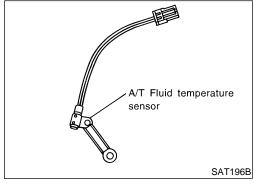
NEAT0118S05

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to "Component Inspection", AT-131.



3-Unit Solenoid Assembly (Overrun Clutch Solenoid Valve and Shift Solenoid Valves A and B)

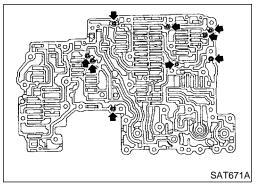
Measure resistance of each solenoid. Refer to "Component Inspection", AT-104, AT-108, AT-112.



A/T Fluid Temperature Sensor

NEAT0118S

Measure resistance. Refer to "Component Inspection", AT-121.

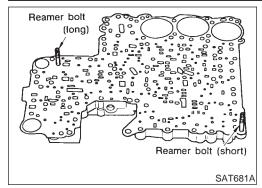


ASSEMBLY

NEAT0119

- 1. Install upper and lower bodies.
- Place oil circuit of upper body face up. Install steel balls in their proper positions.

Control Valve Assembly (Cont'd)



b. Install reamer bolts from bottom of upper body.



MA

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Place oil circuit of lower body face up. Install orifice check spring, orifice check valve and pilot filter.





GL



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Install and temporarily tighten support plates, A/T fluid temperature sensor and tube brackets.

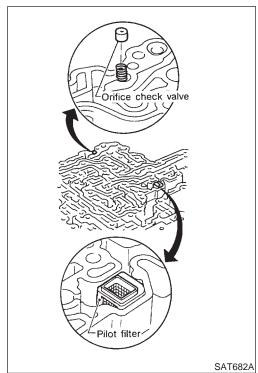






HA





Orifice check valve

33 (1.30) °°°

Separator plate

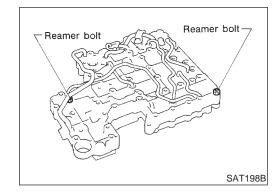
Bolt length: 27 (1.06)

Support plate

Unit: mm (in)

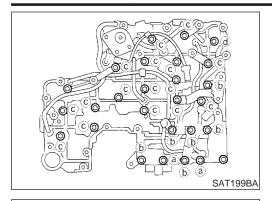
Install lower separator plate on lower body.

SAT197B



- Temporarily assemble lower and upper bodies, using reamer f. bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.

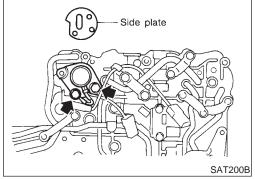
Control Valve Assembly (Cont'd)



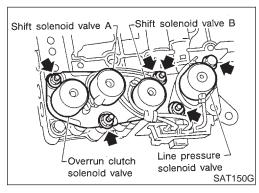
g. Install and temporarily tighten bolts and tube brackets in their proper locations.

Bolt length and location:

Bolt symbol	а	b	С	d
Bolt length mm (in)	70 (2.76)	50 (1.97)	33 (1.30)	27 (1.06)



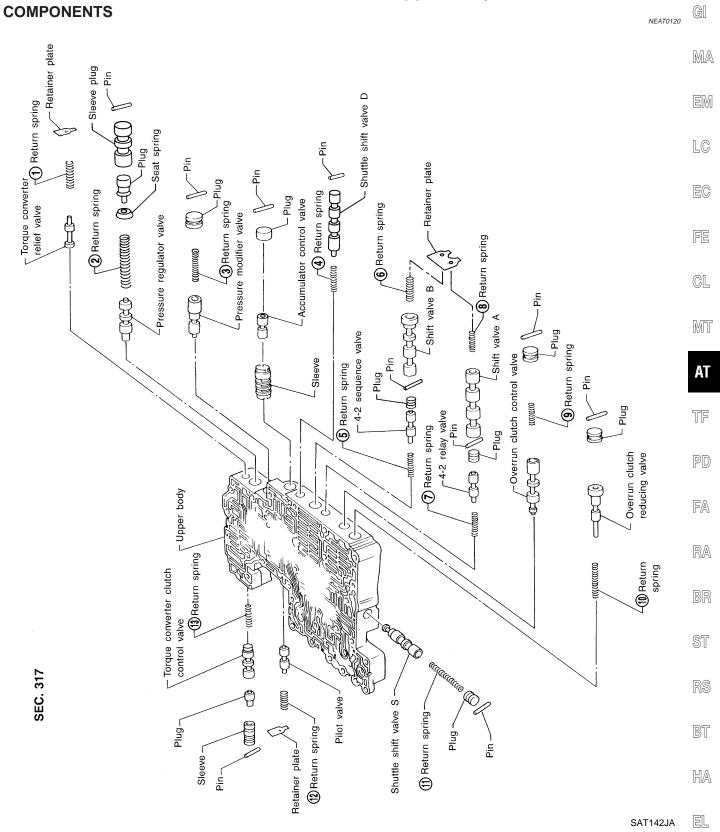
- 2. Install solenoids.
- a. Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.



- b. Attach O-rings and install 3-unit solenoids assembly onto upper body.
- c. Attach O-ring and install line pressure solenoid valve onto upper body.
- 3. Tighten all bolts.

[DX

Control Valve Upper Body



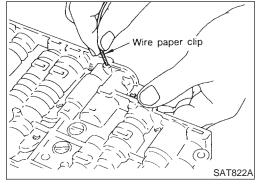
Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-283.

SAT834A

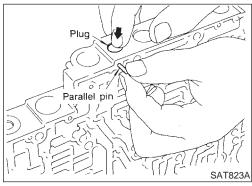
DISASSEMBLY

NEAT0121

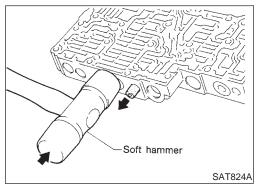
- Remove valves at parallel pins.
- Do not use a magnetic hand.



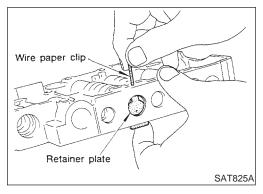
a. Use a wire paper clip to push out parallel pins.



- Remove parallel pins while pressing their corresponding plugs and sleeves.
- Remove plug slowly to prevent internal parts from jumping out.

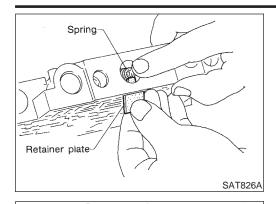


- c. Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, place valve body facedown and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.

Control Valve Upper Body (Cont'd)

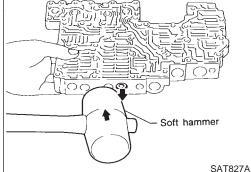


b. Remove retainer plates while holding spring.



MA

LC



Place mating surface of valve facedown, and remove internal



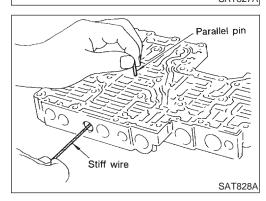
If a valve is hard to remove, lightly tap valve body with a soft hammer.



Be careful not to drop or damage valves, sleeves, etc.



MT



Outer

4-2 sequence valve and relay valve are located far back in upper body. If they are hard to remove, carefully push them out using stiff wire.



Be careful not to scratch sliding surface of valve with wire.





FA

INSPECTION

Valve Springs

RA

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.



Inspection standard:

Refer to SDS. AT-283.



Replace valve springs if deformed or fatigued.

ST

Control Valves

RS NEAT0122S02

Check sliding surfaces of valves, sleeves and plugs.

ASSEMBLY

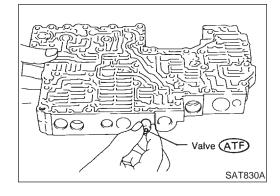
SAT829A

Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

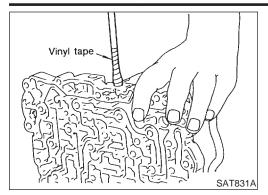
HA

Be careful not to scratch or damage valve body.

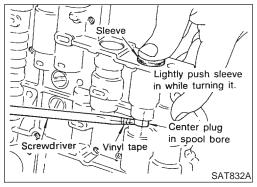
EL



Q: Free length

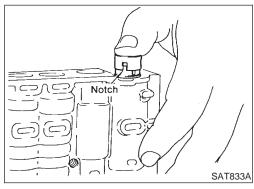


 Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.



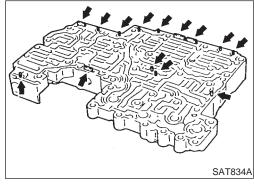
Pressure regulator valve

- If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body. If this happens, use vinyl tape wrapped screwdriver to center sleeve until it can be inserted.
- Turn sleeve slightly while installing.

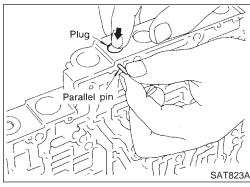


Accumulator control plug

- Align protrusion of accumulator control sleeve with notch in plug.
- Align parallel pin groove in plug with parallel pin, and install accumulator control valve.

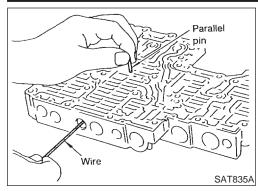


2. Install parallel pins and retainer plates.



While pushing plug, install parallel pin.

Control Valve Upper Body (Cont'd)



4-2 sequence valve and relay valve

Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.



MA

EM

LC

Insert retainer plate while pushing spring.



FE

GL

MT

AT

TF

PD

FA

RA

BR

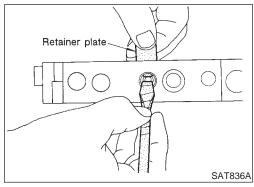
ST

RS

BT

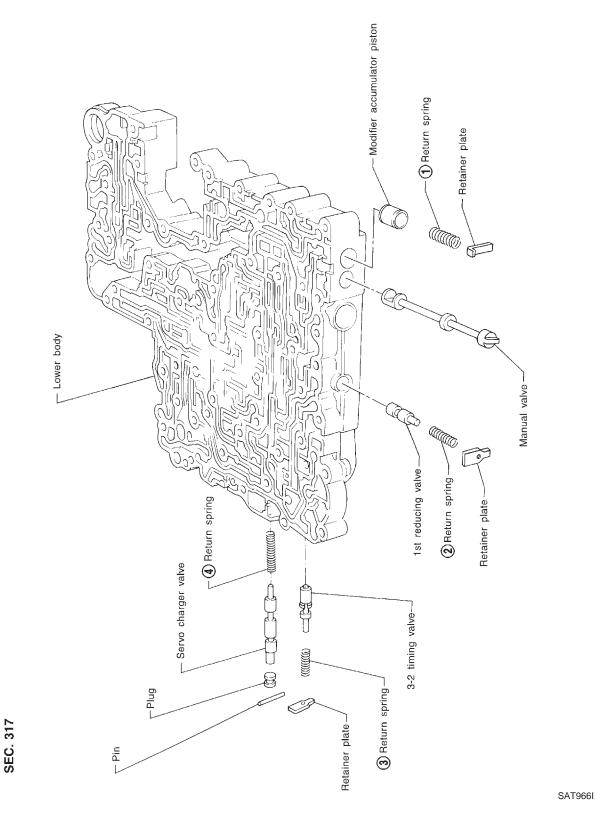
HA

EL



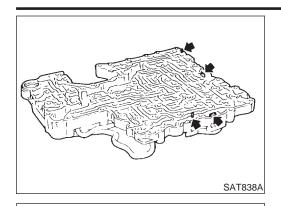
Control Valve Lower Body

COMPONENTS NEAT0124



Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-283.

Control Valve Lower Body (Cont'd)



D : Outer diameter

DISASSEMBLY

Remove valves at parallel pins.

NEAT0125

Remove valves at retainer plates.

For removal procedures, refer to "DISASSEMBLY" of Control Valve Upper Body.

MA

GI

LC

INSPECTION

Valve Springs

NEAT0126 EG

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

FE

Inspection standard:

Refer to SDS, AT-283.

Replace valve springs if deformed or fatigued.

GL

Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

MT

ASSEMBLY

Install control valves.

For installation procedures, refer to "ASSEMBLY" of Control

TF



Valve Upper Body, AT-233.

AT

NEAT0127

FA

PD

RA

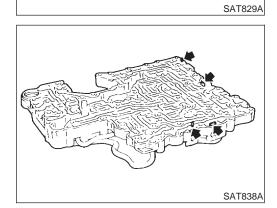
BR

ST

RS

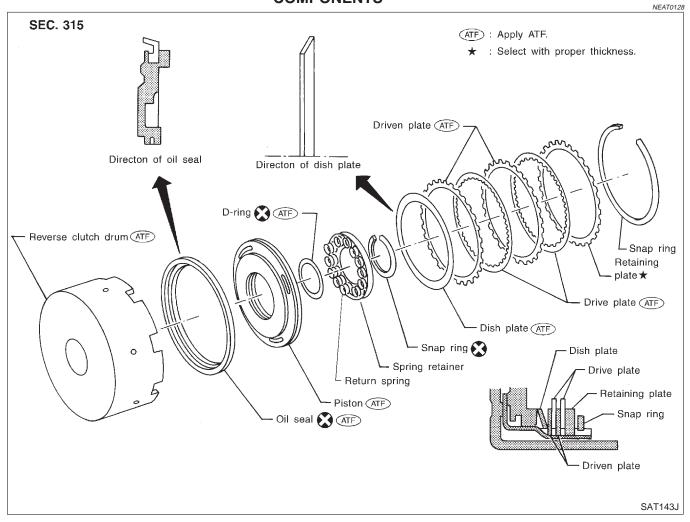
HA

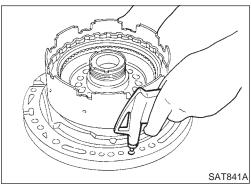
EL

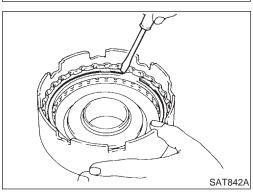


2 : Free length

Reverse Clutch COMPONENTS





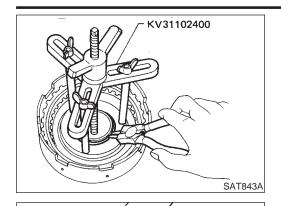


DISASSEMBLY

NEAT0129

- 1. Check operation of reverse clutch.
- a. Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove drive plates, driven plates, retaining plate, dish plate and snap ring.

Reverse Clutch (Cont'd)



Remove snap ring from clutch drum while compressing clutch 3. springs.

Do not expand snap ring excessively.

Remove spring retainer and return spring.



MA

LC

Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.



6. Remove D-ring and oil seal from piston.



GL

MIT



SAT844A

SAT829A

Reverse Clutch Snap Ring and Spring Retainer

Check for deformation, fatigue or damage.

NEAT0130

NEAT0130S01

AT

FA

Reverse Clutch Return Springs

Check for deformation or damage. Also measure free length and outside diameter.

RA

Inspection standard:

Refer to SDS, AT-283.

RS

Reverse Clutch Drive Plates

NEAT0130S03

Measure thickness of facing.

HA

Thickness of drive plate:

Check facing for burns, cracks or damage.

Standard value: 1.90 - 2.05 mm (0.0748 - 0.0807 in) Wear limit: 1.80 mm (0.0709 in)

EL

If not within wear limit, replace.

Reverse Clutch Dish Plate

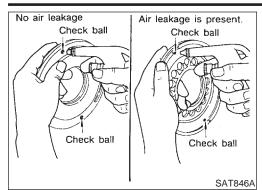
NEAT0130S04

Check for deformation or damage.

Thickness Facing Core plate SAT845A

2 : Free length

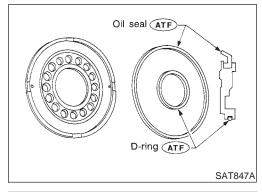
Outer



Reverse Clutch Piston

NEAT0130S05

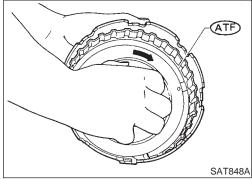
- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.



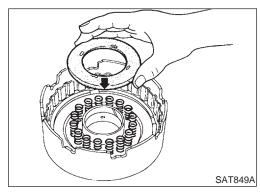
ASSEMBLY

NEAT0131

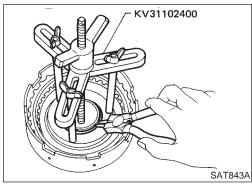
- 1. Install D-ring and oil seal on piston.
- Apply ATF to both parts.



- 2. Install piston assembly by turning it slowly and evenly.
- Apply ATF to inner surface of drum.

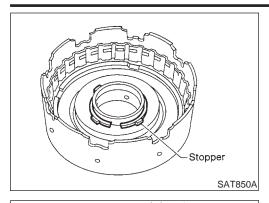


3. Install return springs and spring retainer.



4. Install snap ring while compressing clutch springs.

Reverse Clutch (Cont'd)

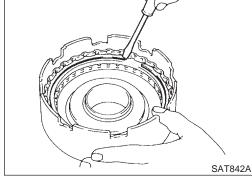


Do not align snap ring gap with spring retainer stopper.



MA

LC



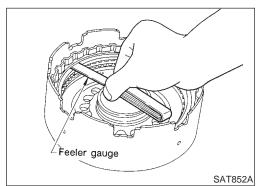
Install drive plates, driven plates, retaining plate and dish plate.

Install snap ring.



GL

MT



Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

TF

AT

Specified clearance:

Standard

0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit

1.2 mm (0.047 in)

Retaining plate:

Refer to SDS, AT-284.

PD

FA

8. Check operation of reverse clutch. Refer to "DISASSEMBLY" of Reverse Clutch, AT-238.

RA

BR

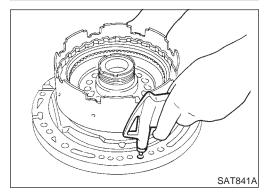
ST

RS

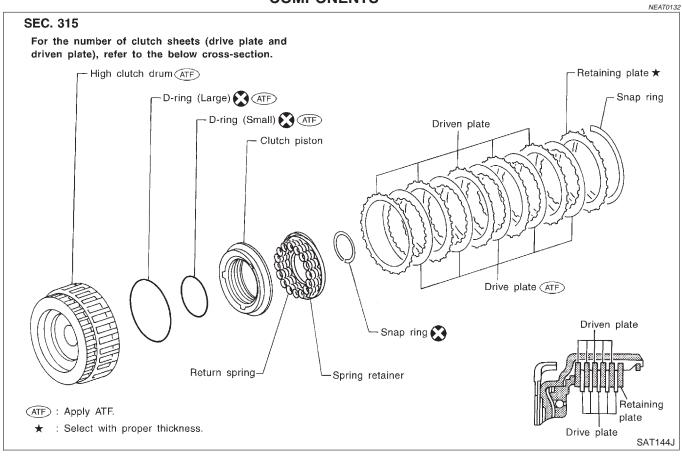
BT

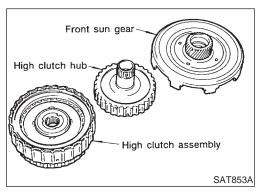
HA

EL



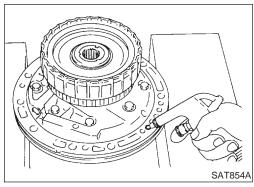
High Clutch COMPONENTS





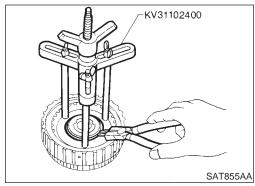
DISASSEMBLY AND ASSEMBLY

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:

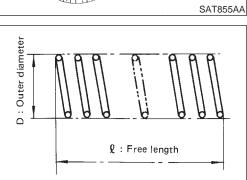


Check of high clutch operation

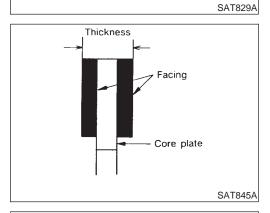
High Clutch (Cont'd)



Removal and installation of return spring



Inspection of high clutch return springs
 Inspection standard:
 Refer to SDS, AT-283.



Inspection of high clutch drive plate

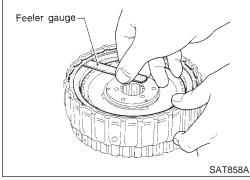
Thickness of drive plate:

Standard

1.52 - 1.67 mm (0.0598 - 0.0657 in)

Wear limit

1.40 mm (0.0551 in)



Measurement of clearance between retaining plate and snap ring

Specified clearance:

Standard
1.8 - 2.2 mm (0.071 - 0.087 in)
Allowable limit
3.2 mm (0.126 in)
Retaining plate:
Refer to SDS, AT-284.

MA

LC

EG

FE

CL

MT

AT

TF

PD

FA

RA

BR

ST

RS

BT

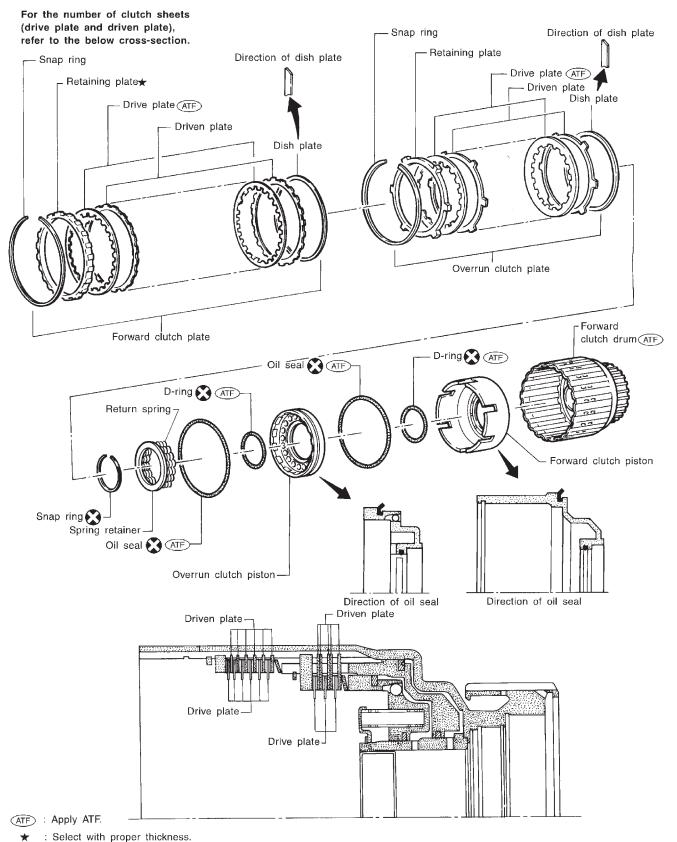
HA

EL

Forward and Overrun Clutches COMPONENTS

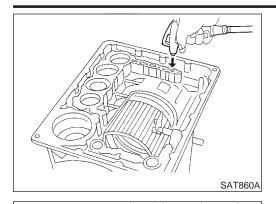
NEAT0134





SAT145J

Forward and Overrun Clutches (Cont'd)



DISASSEMBLY AND ASSEMBLY

Forward and overrun clutches are serviced essentially the same way as reverse clutch is serviced. However, note the following exceptions.

GI

Check of forward clutch operation

MA

LC

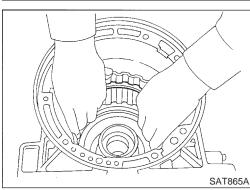
Check of overrun clutch operation

EC

FE

GL

MT



Paper rag

SAT861A

Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

Removal of forward clutch and overrun clutch pistons

AT

TF

PD

FA

RA

While holding overrun clutch piston, gradually apply com-

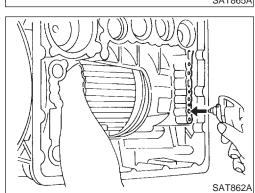
BR

RS

BT

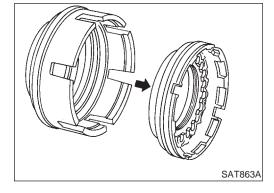
HA

EL

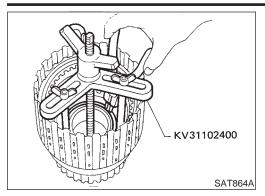


Remove overrun clutch from forward clutch.

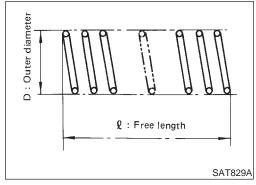
pressed air to oil hole.



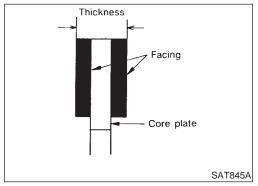
Forward and Overrun Clutches (Cont'd)



Removal and installation of return springs

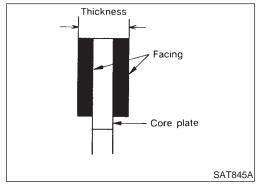


Inspection of forward clutch and overrun clutch return springs
 Inspection standard:
 Refer to SDS, AT-283.

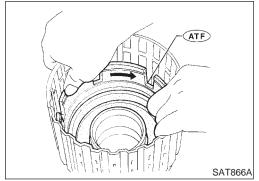


Inspection of forward clutch drive plates
 Thickness of drive plate:
 Standard
 1.52 - 1.67 mm (0.0598 - 0.0657 in)
 Wear limit

1.40 mm (0.0551 in)

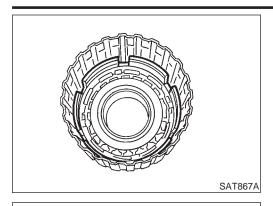


Inspection of overrun clutch drive plates
Thickness of drive plate:
Standard
1.90 - 2.05 mm (0.0748 - 0.0807 in)
Wear limit
1.80 mm (0.0709 in)



- Installation of forward clutch piston and overrun clutch piston
- a) Install forward clutch piston by turning it slowly and evenly.
- Apply ATF to inner surface of clutch drum.

Forward and Overrun Clutches (Cont'd)

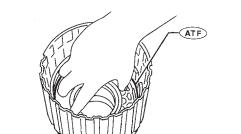


Align notch in forward clutch piston with groove in forward clutch drum.



MA

LC



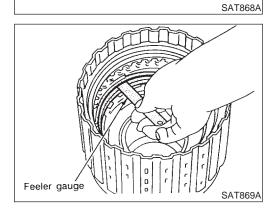
Install overrun clutch by turning it slowly and evenly.

EC Apply ATF to inner surface of forward clutch piston.



GL

MT



Measurement of clearance between retaining plate and snap ring of overrun clutch

Specified clearance:

TF

PD

AT

Standard

1.0 - 1.4 mm (0.039 - 0.055 in)

Allowable limit

2.0 mm (0.079 in)

Retaining plate:

Refer to SDS, AT-285.



Measurement of clearance between retaining plate and snap ring of forward clutch

RA

ST

Specified clearance:

Standard

Retaining plate:

BR

0.35 - 0.75 mm (0.0138 - 0.0295 in)

Allowable limit

1.95 mm (0.0768 in)

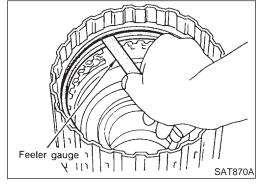
Refer to SDS, AT-285.

RS

BT

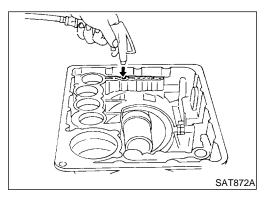
HA

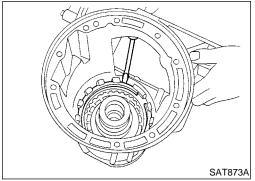
EL



Low & Reverse Brake COMPONENTS

Low one-way **SEC. 315** Low & reverse brake piston clutch inner race For the number of clutch sheets (drive Oil seal (ATF) plate and driven plate), refer to the below Spring retainer Dish plate cross-section. Needle bearing **€ □** (P) Snap ring Driven plate Retaining plate * D-ring Return spring **€** ATF Seal ring 🐼 🚾 🕑 21 - 26 N•m (2.1 - 2.7 kg-m, 15 - 20 ft-lb) Drive plate ATF Driven plate Direction of oil seal \mathbf{L} Direction of dish plate (ATF) : Apply ATF. (P): Apply petroleum jelly. Dish plate : Select with proper thickness. Drive plate SAT835J



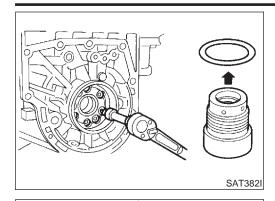


DISASSEMBLY

NEAT013

- 1. Check operation of low and reverse brake.
- a. Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove snap ring, low and reverse brake drive plates, driven plates and dish plate.

Low & Reverse Brake (Cont'd)



3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.

Remove seal rings from low one-way clutch inner race. 4.

Remove needle bearing from low one-way clutch inner race.



GI

LC

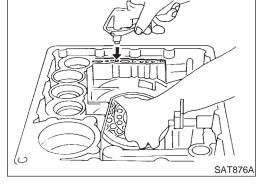
- Remove low and reverse brake piston using compressed air.
- Remove oil seal and D-ring from piston.











INSPECTION

Low and Reverse Brake Snap Ring and Spring Retainer



Check for deformation, or damage.



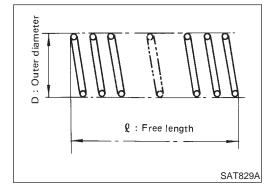




FA

RA





Low and Reverse Brake Return Springs

Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard: Refer to SDS, AT-283.

RS

Low and Reverse Brake Drive Plates

NEAT0138S03

Check facing for burns, cracks or damage.

HA

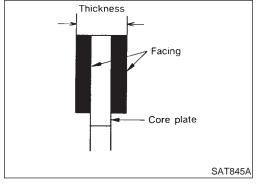
Measure thickness of facing. Thickness of drive plate:

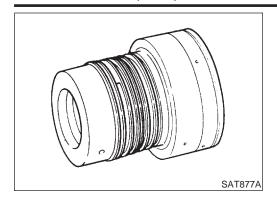
Standard value

EL

1.52 - 1.67 mm (0.0598 - 0.0657 in) **Wear limit**

1.40 mm (0.0551 in) If not within wear limit, replace.

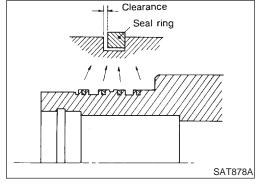




Low One-way Clutch Inner Race

NEAT0138S0

Check frictional surface of inner race for wear or damage.

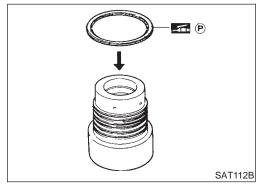


- Install a new seal rings onto low one-way clutch inner race.
- Be careful not to expand seal ring gap excessively.
- Measure seal ring-to-groove clearance.

Inspection standard:

Standard value: 0.10 - 0.25 mm (0.0039 - 0.0098 in) Allowable limit: 0.25 mm (0.0098 in)

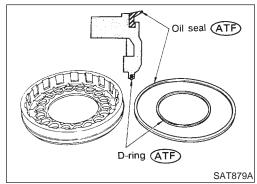
 If not within allowable limit, replace low one-way clutch inner race.



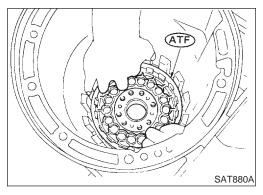
ASSEMBLY

NEAT0139

- 1. Install needle bearing onto one-way clutch inner race.
- Pay attention to its direction Black surface goes to rear side
- Apply petroleum jelly to needle bearing.

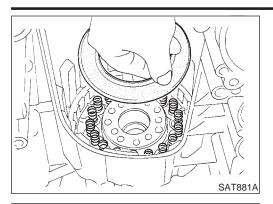


- 2. Install oil seal and D-ring onto piston.
- Apply ATF to oil seal and D-ring.



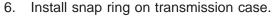
- 3. Install piston by rotating it slowly and evenly.
- Apply ATF to inner surface of transmission case.

Low & Reverse Brake (Cont'd)



Install return springs, spring retainer and low one-way clutch inner race onto transmission case.

Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.





MA

LC

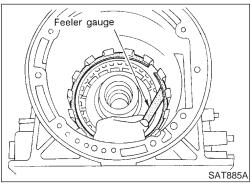
Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-248.



FE

GL

MT



SAT872A

Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard

0.8 - 1.1 mm (0.031 - 0.043 in)

Allowable limit

2.3 mm (0.091 in)

Retaining plate:

Refer to SDS, AT-286.



AT

PD

FA

RA

Install low one-way clutch inner race seal ring.



Apply petroleum jelly to seal ring.



Make sure seal rings are pressed firmly into place and held by petroleum jelly.

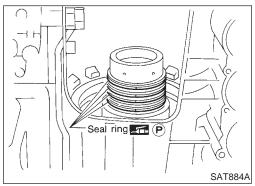




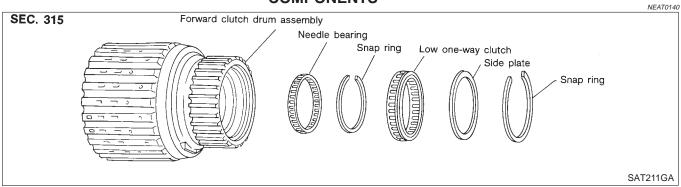


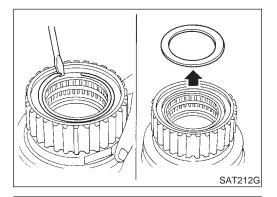






Forward Clutch Drum Assembly COMPONENTS

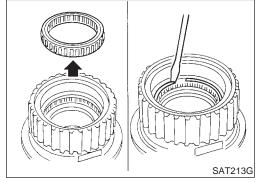




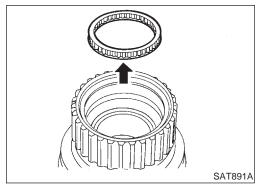
DISASSEMBLY

NEAT0141

- 1. Remove snap ring from forward clutch drum.
- 2. Remove side plate from forward clutch drum.

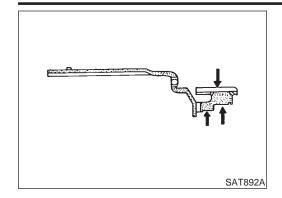


- 3. Remove low one-way clutch from forward clutch drum.
- 4. Remove snap ring from forward clutch drum.



5. Remove needle bearing from forward clutch drum.

Forward Clutch Drum Assembly (Cont'd)



INSPECTION

Forward Clutch Drum

NEATU142

NEAT0142S01

Check spline portion for wear or damage.

 Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.

MA

EM

LC

Needle Bearing and Low One-way Clutch

Check frictional surface for wear or damage.

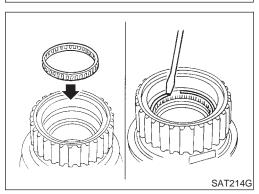
NEAT0142S02



FE

GL

MT



ASSEMBLY

SAT893A

1. Install needle bearing in forward clutch drum.

2. Install snap ring onto forward clutch drum.

NEAT0143



AT

PD

FA

3. Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

BR

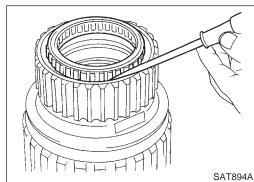
ST

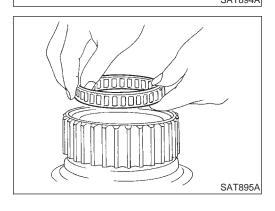
RS

Install low one-way clutch with flange facing rearward.

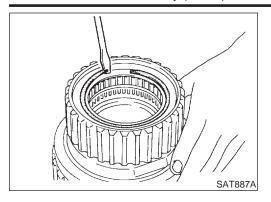
HA

EL





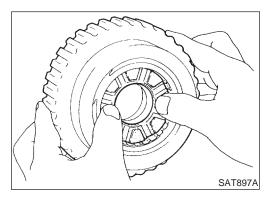
Forward Clutch Drum Assembly (Cont'd)



- 4. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

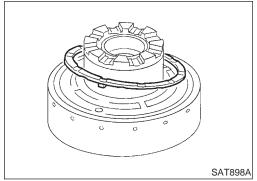
Rear Internal Gear and Forward Clutch Hub **COMPONENTS**

SEC. 315 - Rear internal gear (with forward one-way clutch inner race) – Thrust washer 📶 🕑 Forward clutch hub (with forward one-way clutch outer race) Snap ring Forward one-way clutch Snap ring P: Apply petroleum jelly. End bearing SAT896AA



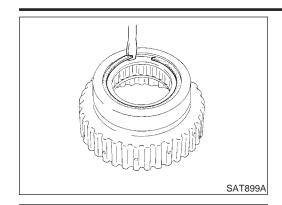
DISASSEMBLY

Remove rear internal gear by pushing forward clutch hub forward.



2. Remove thrust washer from rear internal gear.

Rear Internal Gear and Forward Clutch Hub (Cont'd)



3. Remove snap ring from forward clutch hub.



MA

LC

Remove end bearing.

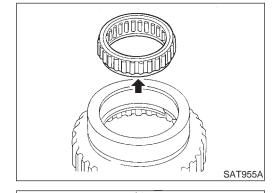




GL







SAT900A

SAT901A

Remove forward one-way clutch and end bearing as a unit from forward clutch hub.



AT



































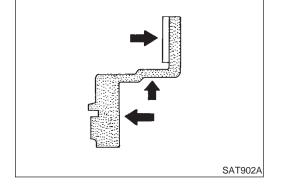










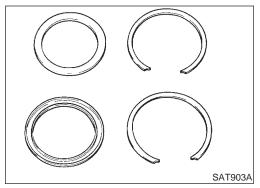


6. Remove snap ring from forward clutch hub.

INSPECTION

Rear Internal Gear and Forward Clutch Hub

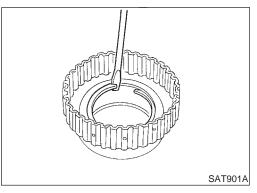
- Check gear for excessive wear, chips or cracks.
 - Check frictional surfaces of forward one-way clutch and thrust
- washer for wear or damage. Check spline for wear or damage.



Snap Ring and End Bearing

Check for deformation or damage.

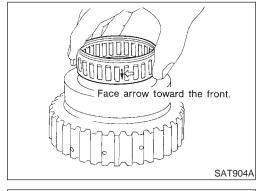
NEAT0146S02



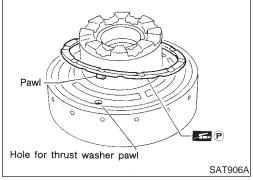
ASSEMBLY

NEAT0147

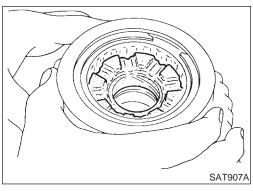
- 1. Install snap ring onto forward clutch hub.
- 2. Install end bearing.



- 3. Install forward one-way clutch onto clutch hub.
- Install forward one-way clutch with flange facing rearward.
- 4. Install end bearing.
- 5. Install snap ring onto forward clutch hub.

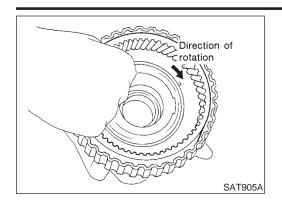


- 6. Install thrust washer onto rear internal gear.
- Apply petroleum jelly to thrust washer.
- Securely insert pawls of thrust washer into holes in rear internal gear.



7. Position forward clutch hub in rear internal gear.

Rear Internal Gear and Forward Clutch Hub (Cont'd)



After installing, check to assure that forward clutch hub rotates clockwise.

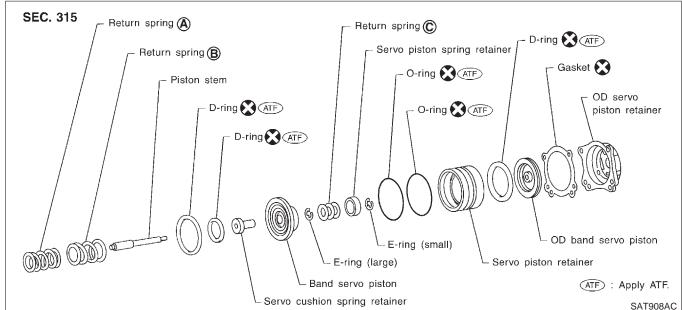
GI

MA

LC

Band Servo Piston Assembly COMPONENTS

NEAT0148



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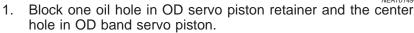
TF

PD

FA









Apply compressed air to the other oil hole in piston retainer to remove OD band servo piston from retainer.



Remove D-ring from OD band servo piston.

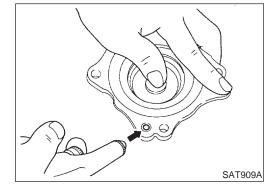


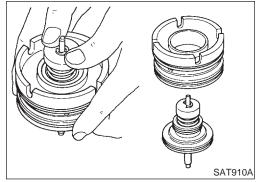






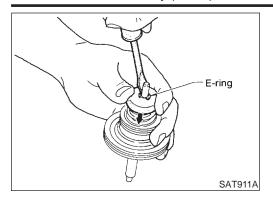




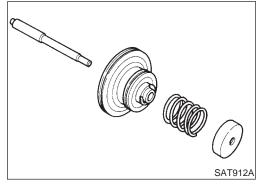


Remove band servo piston assembly from servo piston retainer by pushing it forward.

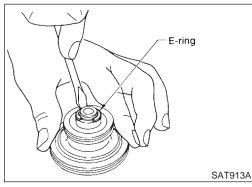
Band Servo Piston Assembly (Cont'd)



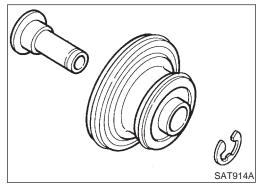
5. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



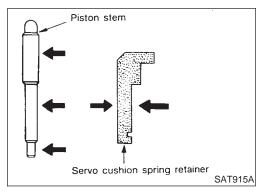
6. Remove servo piston spring retainer, return spring C and piston stem from band servo piston.



7. Remove E-ring from band servo piston.



- 8. Remove servo cushion spring retainer from band servo piston.
- 9. Remove D-rings from band servo piston.
- 10. Remove O-rings from servo piston retainer.



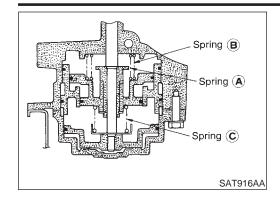
INSPECTION

Pistons, Retainers and Piston Stem

NEAT0150

Check frictional surfaces for abnormal wear or damage.

Band Servo Piston Assembly (Cont'd)



Return Springs

Check for deformation or damage. Measure free length and outer diameter.

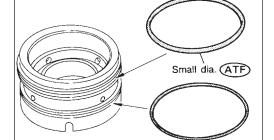
Inspection standard:

Refer to SDS, AT-283.



GI

LC



Large dia. ATF

SAT917A

ASSEMBLY

Install O-rings onto servo piston retainer.

NEAT0151 EC

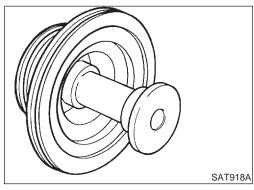
Apply ATF to O-rings.

Pay attention to position of each O-ring.

FE

GL

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2. Install servo cushion spring retainer onto band servo piston.

TF

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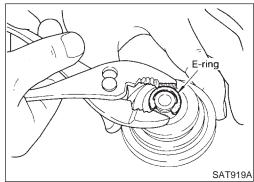
ST

RS

BT

HA

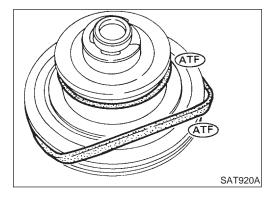
EL

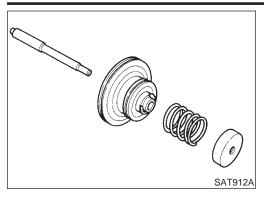


Install D-rings onto band servo piston.

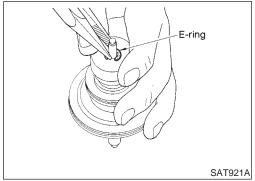
3. Install E-ring onto servo cushion spring retainer.

Apply ATF to D-rings.

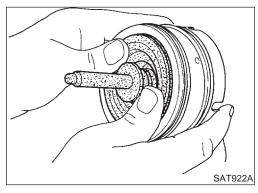




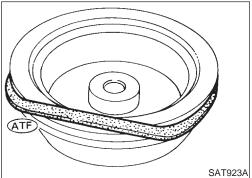
5. Install servo piston spring retainer, return spring C and piston stem onto band servo piston.



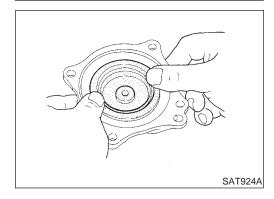
6. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



7. Install band servo piston assembly onto servo piston retainer by pushing it inward.

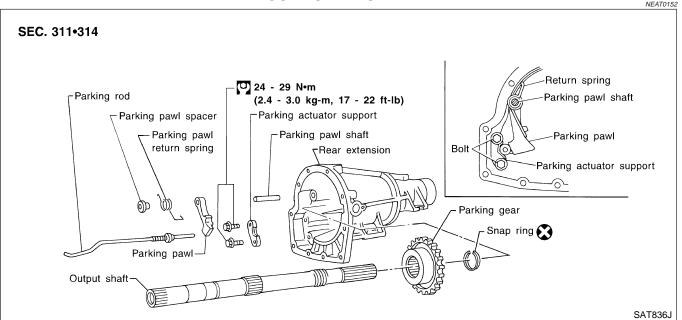


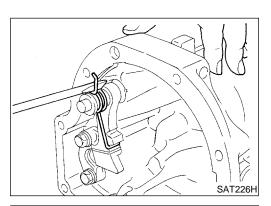
- 8. Install D-ring on OD band servo piston.
- Apply ATF to D-ring.



9. Install OD band servo piston onto servo piston retainer by pushing it inward.

Parking Pawl Components COMPONENTS



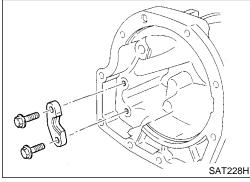




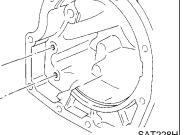
Slide return spring to the front of adapter case flange.

Remove return spring, parking pawl spacer and parking pawl from adapter case.

Remove parking pawl shaft from adapter case.



Remove parking actuator support from adapter case.



INSPECTION

Parking Pawl and Parking Actuator Support

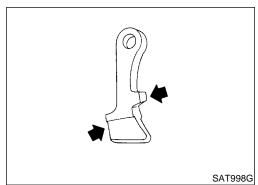
Check contact surface of parking rod for wear.

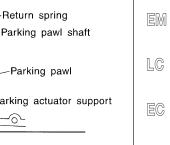
NEAT0209

NEAT0209S01

EL

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FE

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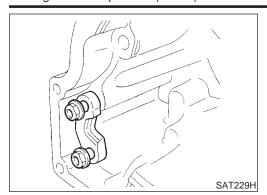








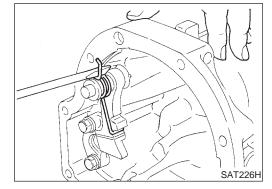
Parking Pawl Components (Cont'd)



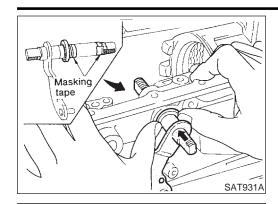
ASSEMBLY

NEAT0154

- 1. Install parking actuator support onto adapter case.
- 2. Insert parking pawl shaft into adapter case.
- 3. Install return spring, pawl spacer and parking pawl onto parking pawl shaft.



4. Bend return spring upward and install it onto adapter case.



SAT932A

Hammer

Assembly (1)

NEAT0155

- Install manual shaft components.
- Install oil seal onto manual shaft.
- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- Insert manual shaft and oil seal as a unit into transmission case.
- Remove masking tape. C.



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LC

Push oil seal evenly and install it onto transmission case.

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Align groove in shaft with retaining pin hole, then retaining pin into position as shown in figure at left.

AT

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FA

Install detent spring and spacer. f.

RA

While pushing detent spring down, install manual plate onto manual shaft.

BR

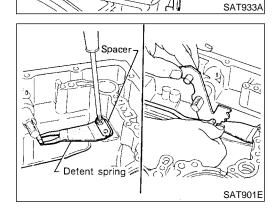
ST

RS

BT

HA

EL

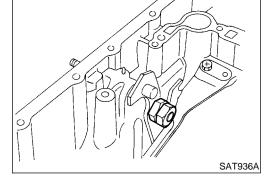


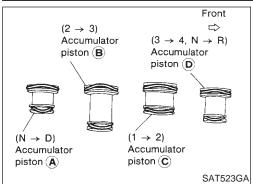
5 mm (0.20 in) 7

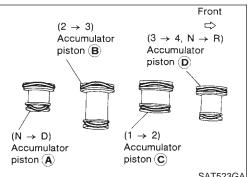
Install lock nuts onto manual shaft.

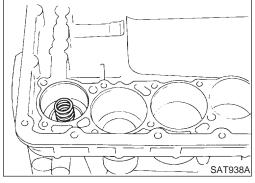


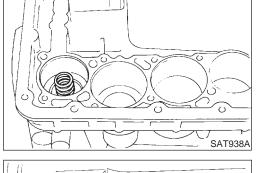




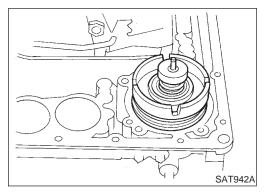








- Accumulator Accumulator Accumulator piston © piston (A) Accumulator piston (D) piston (B) SAT939AA
- SAT941A



- 2. Install accumulator piston.
- Install O-rings onto accumulator piston.
- Apply ATF to O-rings.

Accumulator piston O-rings

Unit: mm (in)

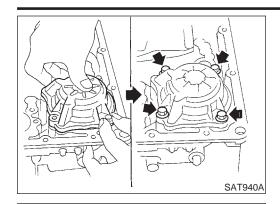
Accumulator	А	В	С	D
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

Install return spring for accumulator A onto transmission case. Free length of return spring: Refer to SDS, AT-283.

- Install accumulator pistons A, B, C and D. C.
- Apply ATF to transmission case.

- Install band servo piston.
- Install return springs onto servo piston.

- Install band servo piston onto transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.
- Install gasket for band servo onto transmission case.



d. Install band servo retainer onto transmission case.



MA

LC

Install rear side clutch and gear components.



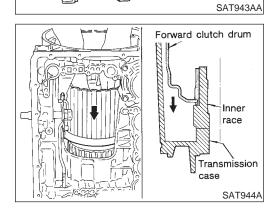
Place transmission case in vertical position.





MT





ST07870000

Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.



PD



FA

Check to be sure that rotation direction of forward clutch RA assembly is correct.





RS





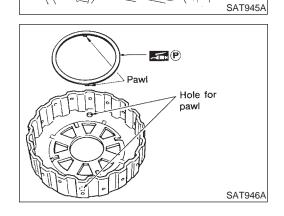
Install thrust washer onto front of overrun clutch hub.



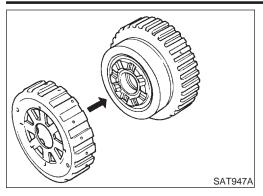
Apply petroleum jelly to the thrust washer. Insert pawls of thrust washer securely into holes in over-



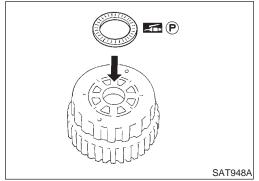




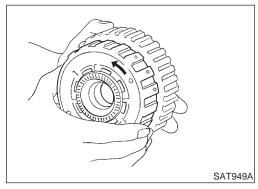
run clutch hub.



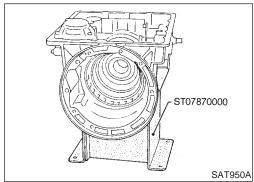
e. Install overrun clutch hub onto rear internal gear assembly.



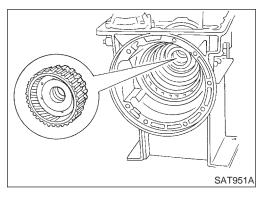
- f. Install needle bearing onto rear of overrun clutch hub.
- Apply petroleum jelly to needle bearing.



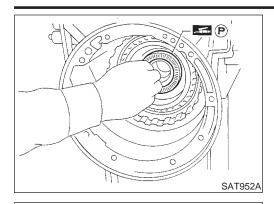
g. Check that overrun clutch hub rotates as shown while holding forward clutch hub.



h. Place transmission case into horizontal position.



i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.



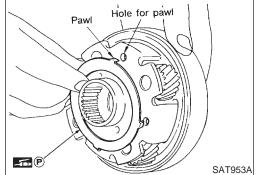
- Install needle bearing onto rear internal gear. j.
- Apply petroleum jelly to needle bearing.







LC



Install bearing race onto rear of front internal gear.

Apply petroleum jelly to bearing race.

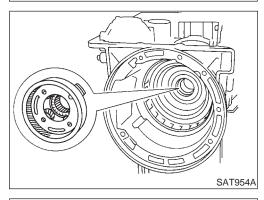
Securely engage pawls of bearing race with holes in front internal gear.



FE



MT



Install front internal gear on transmission case.

Install output shaft and parking gear.

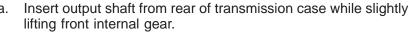


TF





RA





Do not force output shaft against front of transmission case.



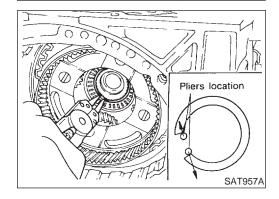
ST



Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.

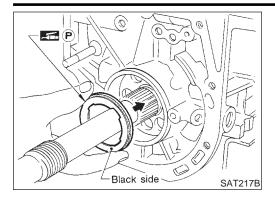
HA



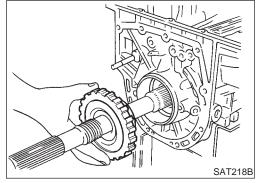


SAT216B

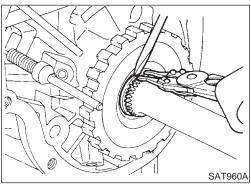
Check to be sure output shaft cannot be removed in rear direction.



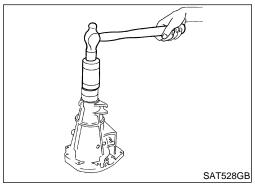
- c. Install needle bearing on transmission case.
- Pay attention to its direction Black side goes to rear.
- Apply petroleum jelly to needle bearing.



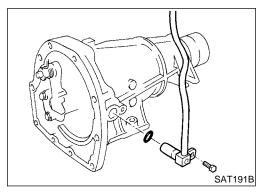
d. Install parking gear on transmission case.



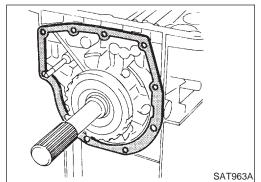
- e. Install snap ring on rear of output shaft.
- Check to be sure output shaft cannot be removed in forward direction.



- 6. Install rear extension.
- a. Install oil seal on rear extension.
- Apply ATF to oil seal.



- b. Install O-ring on revolution sensor.
- Apply ATF to O-ring.
- c. Install revolution sensor on adapter case.



Install adapter case gasket on transmission case.



MA

LC

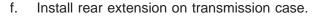
Install parking rod on transmission case.



FE

GL

MT





TF

PD

FA

RA

- Install front side clutch and gear components.
- Install rear sun gear on transmission case.
- Pay attention to its direction.



BR



RS



Make sure needle bearing is on front of front planetary carrier. b. Apply petroleum jelly to needle bearing.

Make sure needle bearing is on rear of front planetary carrier. C.

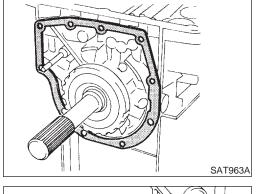
HA

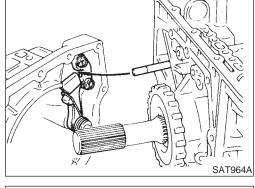
Apply petroleum jelly to bearing.

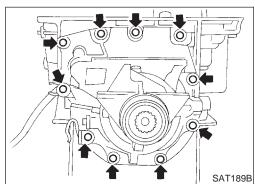
Pay attention to its direction — Black side goes to front.

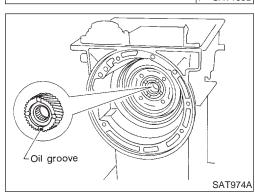


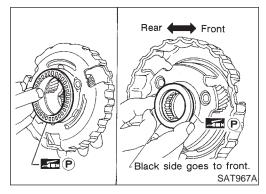
[DX

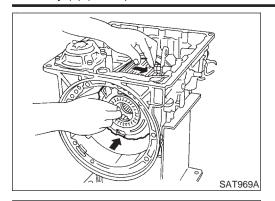




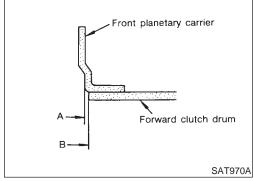




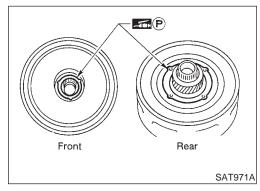




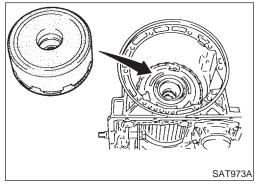
d. While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.



 Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.



- e. Make sure bearing races are on front and rear of clutch pack.
- Apply petroleum jelly to bearing races.
- Securely engage pawls of bearing races with holes in clutch pack.



f. Install clutch pack into transmission case.

Adjustment

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•



MA

LC



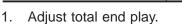


FE



GL





Install new oil pump gasket on transmission case.



AT



PD

FA



RA





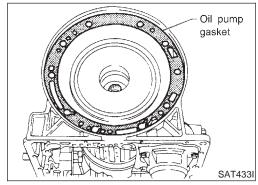


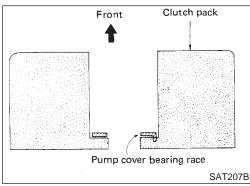


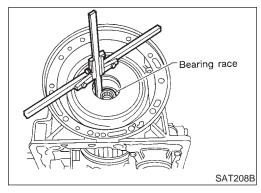






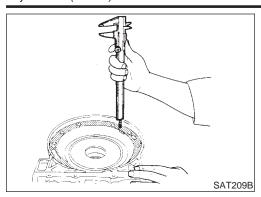




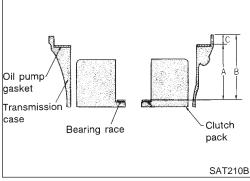


b. Install pump cover bearing race on clutch pack.

Measure distance "B" between front end of transmission case and oil pump cover bearing race.

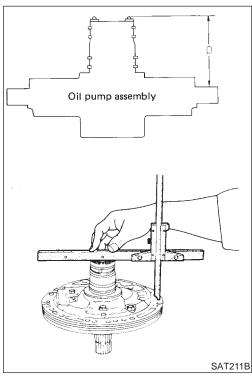


d. Measure distance "C" between front end of transmission case and oil pump gasket.

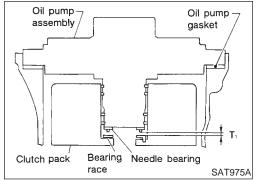


e. Determine dimension "A" by using the following equation.

$$A = B - C$$



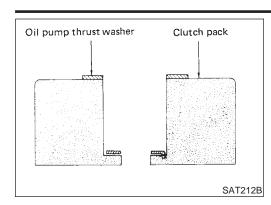
- f. Install needle bearing on oil pump assembly.
- g. Measure distance "D" between needle bearing and machined surface of oil pump cover assembly.



h. Determine total end play "T₁" by using the following equation.

 If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

Available oil pump cover bearing race: Refer to SDS, AT-286.



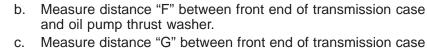
- 2. Adjust reverse clutch drum end play.
- Install oil pump thrust washer on clutch pack. a.













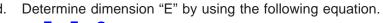












AT





PD



RA

BR

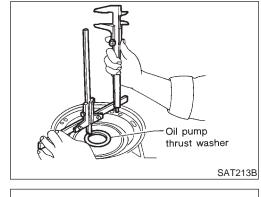




BT

HA

EL



Oil pump thrust washer

Clutch pack

SAT214B

E = F - G

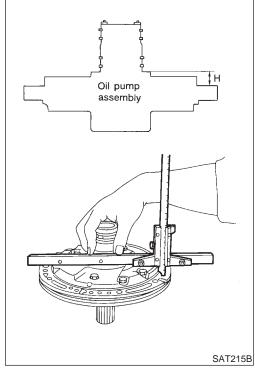
and gasket.

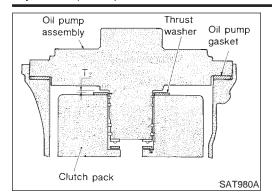


pump gasket

Transmission case

Measure distance "H".





f. Determine reverse clutch drum end play "T₂" by using the following equation.

$$T_2 = E - H - 0.1$$

Reverse clutch drum end play "T2":

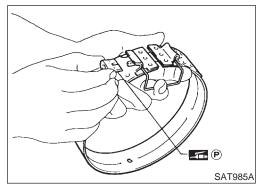
0.55 - 0.90 mm (0.0217 - 0.0354 in)

 If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

Available oil pump thrust washer:

Refer to SDS, AT-287.

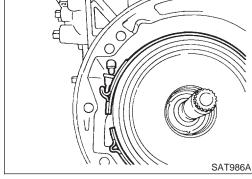
3. Remove any part installed to adjust end plays.



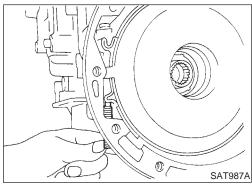
Assembly (2)

NEAT0157

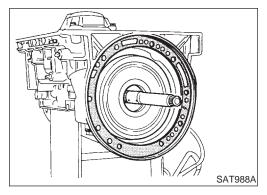
- 1. Install brake band and band strut.
- a. Install band strut on brake band.
- Apply petroleum jelly to band strut.



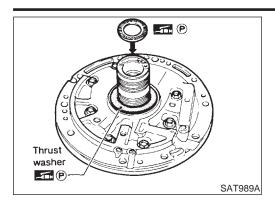
b. Place brake band on periphery of reverse clutch drum, and insert band strut into end of band servo piston stem.



c. Install anchor end bolt on transmission case. Then, tighten anchor end bolt just enough so that reverse clutch drum (clutch pack) will not tilt forward.



- 2. Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front.
- 3. Install gasket on transmission case.

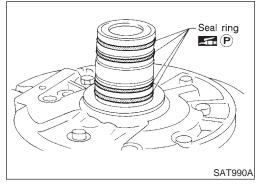


- 4. Install oil pump assembly.
- Install needle bearing on oil pump assembly. a.
- Apply petroleum jelly to the needle bearing. •
- Install selected thrust washer on oil pump assembly. b.
- Apply petroleum jelly to thrust washer.



GI

LC



Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.



EC

GL

MT

- Install O-ring on oil pump assembly.
- Apply petroleum jelly to O-ring.



TF



FA

Apply petroleum jelly to mating surface of transmission case RA



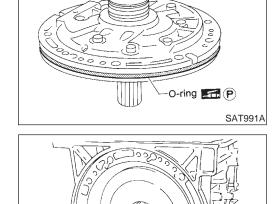


RS

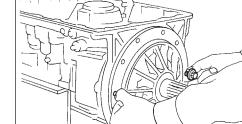
BT

HA

EL



and oil pump assembly.

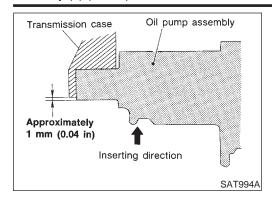


Install oil pump assembly. f.

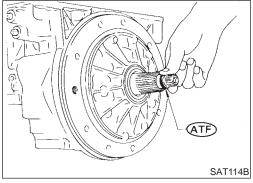
SAT992A

SAT993A

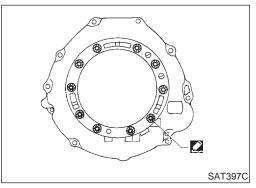
Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.



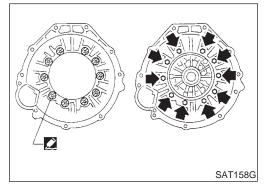
 Insert oil pump assembly to the specified position in transmission, as shown at left.



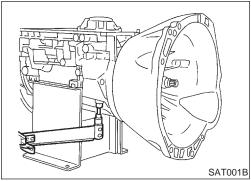
- 5. Install O-ring on input shaft.
- Apply ATF to O-rings.



- 6. Install converter housing.
- Apply recommended sealant (Nissan genuine part: KP610-00250 or equivalent) to outer periphery of bolt holes in converter housing.
- Do not apply too much sealant.



- b. Apply recommended sealant (Nissan genuine part: KP610-00250 or equivalent) to seating surfaces of bolts that secure front of converter housing.
- c. Install converter housing on transmission case.

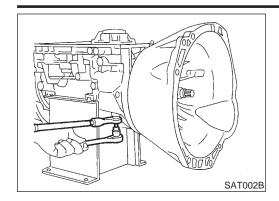


- 7. Adjust brake band.
- a. Tighten anchor end bolt to specified torque.

Anchor end bolt:

(0.4 - 0.6 kg-m, 35 - 52 in-lb)

b. Back off anchor end bolt two and a half turns.



C. While holding anchor end bolt, tighten lock nut.

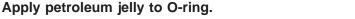


MA

LC

EC

- Install terminal cord assembly.
- Install O-ring on terminal cord assembly.



- Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.
- GL

FE

MT

- Install control valve assembly.
- Install accumulator piston return springs B, C and D.

Free length of return springs: Refer to SDS, AT-283.



TF

PD

FA

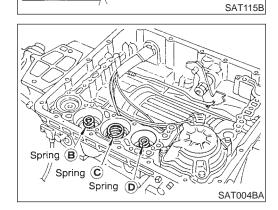
RA

BR

RS

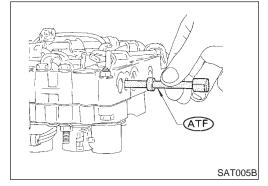
- - HA

EL

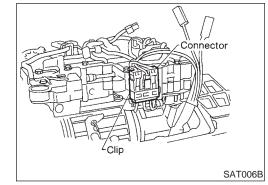


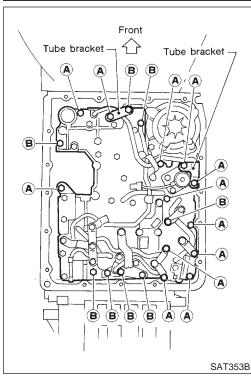
Install manual valve on control valve.

Apply ATF to manual valve.



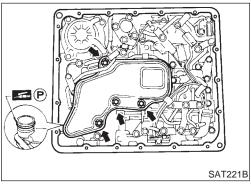
Place control valve assembly on transmission case. Connect solenoid connector for upper body. Install connector clip.



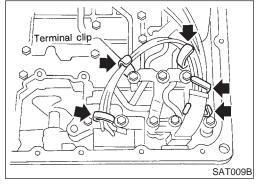


- e. Install control valve assembly on transmission case.
- f. Install connector tube brackets and tighten bolts A and B.
- Check that terminal assembly does not catch.

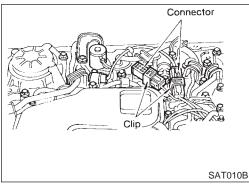
Bolt symbol	ℓ mm (in) 🖳 ℓ
A	33 (1.30)
В	45 (1.77)



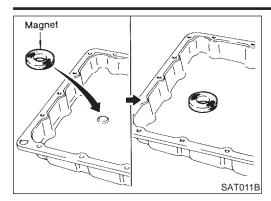
- g. Install O-ring on oil strainer.
- Apply petroleum jelly to O-ring.
- h. Install oil strainer on control valve.



i. Securely fasten terminal harness with clips.



 Install torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.



- 10. Install oil pan.
- Attach a magnet to oil pan.



MA

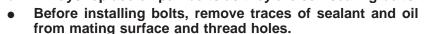


LC

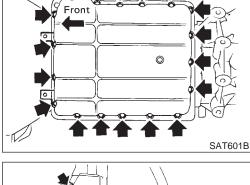
FE

GL

- Install new oil pan gasket on transmission case.
- Install oil pan and bracket on transmission case. Always replace oil pan bolts as they are self-sealing bolts.



- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- Tighten drain plug.





- Check that manual shaft is in "1" position.
- Temporarily install PNP switch on manual shaft.
- Move manual shaft to "N".



MT

TF

FA







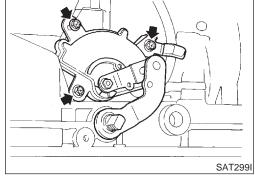


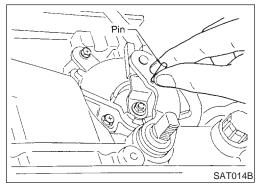


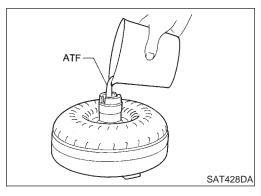
HA

When reusing old torque converter, add the same amount

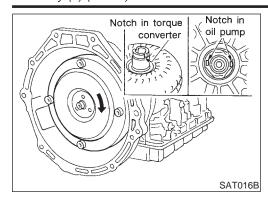




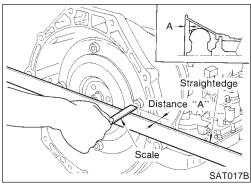




- Pour ATF into torque converter.
- Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.



b. Install torque converter while aligning notches and oil pump.



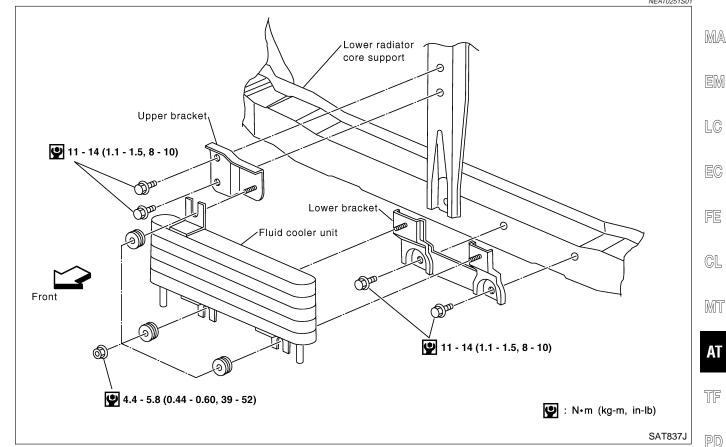
 Measure distance A to check that torque converter is in proper position.

Distance "A": 26.0 mm (1.024 in) or more

A/T Fluid Cooler COMPONENTS

NEAT0251

NEAT0251S01



REMOVAL AND INSTALLATION

NEAT0251S02

1. Disconnect fluid hoses from fluid cooler unit.

2. Remove fluid cooler unit.

3. Remove fluid cooler bracket.

- Remove clips securing fluid hose (cooler unit to radiator) and loosen hose clamps, then remove the fluid hose.
- 5. Loosen clamps securing fluid hose (A/T assembly to fluid cooler), then remove the fluid hose.
- Reverse the removal procedure to install the A/T fluid cooler unit. Refer to the component drawing and specified tightening torque.
- Check A/T fluid level and refill if necessary. Refer to MA section ("CHASSIS AND BODY MAINTENANCE").

, ,

FA

RS

HA

BT

EL

	Ge	neral Specifications	NEATO160	
		RHD	LHD	
Applied model		KA24	4DE	
		2WD		
Automatic transmission model		RE4R	R01A	
Transmission model code num	n model code number 4EX09 4EX		4EX10	
Stall torque ratio		2.0 : 1		
	1st	2.785		
	2nd	1.545		
Transmission gear ratio	Тор	1.000		
	OD	0.694		
	Reverse	2.272		
Recommended fluid		Genuine Nissan ATF or equivalent*1		
Fluid capacity 8.1ℓ (7-1/8 Imp qt)		8 Imp qt)		

^{*1:} Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NEAT0178

NEAT0178S01

Throttle position	Vehicle speed km/h (MPH)						
mottle position	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 ₂ → 1 ₁
Full throttle	46 - 50	87 - 95	145 - 150	136 - 146	79 - 87	43 - 47	44 - 48
	(29 - 31)	(54 - 59)	(90 - 93)	(85 - 91)	(49 - 54)	(27 - 29)	(27 - 30)
Half throttle	37 - 41	68 - 74	145 - 150	86 - 94	38 - 44	7 - 11	44 - 48
	(23 - 25)	(42 - 46)	(90 - 93)	(53 - 58)	(24 - 27)	(4 - 7)	(27 - 30)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

NEAT0178S02

Thurstille manifest	Overdrive control switch [Shift posi-	Vehicle speed km/h (MPH)		
Throttle position	tion]	Lock-up "ON"	Lock-up "OFF"	
Full throttle	ON [D ₄]	141 - 149 (88 - 93)	137 - 145 (85 - 90)	
	OFF [D ₃]*1	86 - 94 (53 - 58)	83 - 91 (52 - 57)	
Light throttle	ON [D ₄]	141 - 149 (88 - 93)	112 - 120 (70 - 75)	
Half throttle	OFF [D ₃]*1	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

^{*1:} RHD model only

Stall Revolution

NEAT0163

Stall revolution	rpm	2,090 - 2,290
------------------	-----	---------------

Line Pressure

NEAT0164

Engine speed	Line pressure kPa (kg/cm², psi)			
rpm	D, 2 and 1 positions	R position		
Idle	422 - 461 (4.3 - 4.7, 61 - 67)	667 - 706 (6.8 - 7.2, 97 - 102)		
Stall	1,020 - 1,098 (10.4 - 11.2, 148 - 159)	1,422 - 1,500 (14.5 - 15.3, 206 - 218)		

Return Springs

Return Springs

Unit: mm (in)

G[

Parts			Item		
		Part No.*	Free length	Outer diameter	
		Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)
	Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)	
		Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)
		Accumulator control valve spring	_	_	_
		Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
		4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
	l	Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
	Upper body	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
ontrol		Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
lve		Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)
		Overrun clutch reducing valve spring	31742-41X20	32.5 (1.280)	7.0 (0.276)
	Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)	
	Pilot valve spring	31742-41X13	25.7 (1.012)	9.0 (0.354)	
		Torque converter clutch control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)
		Modifier accumulator valve spring	31742-27X70	31.4 (1.236)	9.8 (0.386)
		1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.2657)
	Lower body	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
		Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
everse clu	tch	16 p	16 pcs 31521-41X02 (Assembly) 19.7 (0.7756) 11.6 (0.457)		11.6 (0.457)
gh clutch		10 p	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)
orward clu utch)	tch (Overrun	20 р	31521-41X04 (Assembly)	35.77 (1.4083)	9.7 (0.382)
w & rever	se brake	18 p	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)
		Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)
Band servo		Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)
		Spring C	31605-41X01 29.7 (1.169) 27		27.6 (1.087)
		Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)
	_	Accumulator B	31605-41X10	66.0 (2.598)	20.0 (0.787)
ccumulato	I	Accumulator C	31605-41X09	45.0 (1.772)	29.3 (1.154)
		Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)

^{*:} Always check with the Parts Department for the latest parts information.



 $\mathbb{D}\mathbb{X}$

Accumulator O-ring						
Assumedates	Diameter mm (in)					
Accumulator	А	В	С	D		
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)		
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)		

Clutches and Brakes

NEAT0167

REVERSE CLUTCH

NEATO167501				
Code number		4EX09	4EX10	
Number of drive plates	Number of drive plates		2	
Number of driven plates		2	2	
This was a fide in a plate many (in)	Standard	1.90 - 2.05 (0.0	0748 - 0.0807)	
Thickness of drive plate mm (in)	Wear limit	1.80 (0	0.0709)	
Oleannes and (in)	Standard	0.5 - 0.8 (0.0	020 - 0.031)	
Clearance mm (in)	Allowable limit	1.2 (0	0.047)	
		Thickness mm (in)	Part number*	
Thickness of retaining plate		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220)	31537-42X02 31537-42X03 31537-42X04 31537-42X05 31537-42X06	

^{*:} Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

NEAT0167S02 Code number 4EX09 4EX10 Number of drive plates 5 Number of driven plates 5 Standard 1.52 - 1.67 (0.0598 - 0.0657) Thickness of drive plate mm (in) Wear limit 1.40 (0.0551) Standard 1.8 - 2.2 (0.071 - 0.087) Clearance mm (in) Allowable limit 3.2 (0.126) Thickness mm (in) Part number* 3.4 (0.134) 31537-41X71 3.6 (0.142) 31537-41X61 3.8 (0.150) 31537-41X62 Thickness of retaining plate 4.0 (0.157) 31537-41X63 4.2 (0.165) 31537-41X64 4.4 (0.173) 31537-41X65 4.6 (0.181) 31537-41X66 4.8 (0.189) 31537-41X67

^{*:} Always check with the Parts Department for the latest parts information.

Clutches and Brakes (Cont'd)

	6	
		- 1
	6	
1.52 - 1.67	(0.0598 - 0.0657)	
1.4	0 (0.0551)	
0.35 - 0.75	(0.0138 - 0.0295)	
t 1.9	5 (0.0768)	— L(
Thickness mm (in)	Part number*	_
8.0 (0.315) 8.1 (0.319)	31537-41X00 31537-42X60	
8.2 (0.323) 8.3 (0.327) 8.4 (0.331)	31537-41X01 31537-42X61 31537-41X02	
8.5 (0.335) 8.6 (0.339) 8.7 (0.343)	31537-42X62 31537-41X03 31537-42X63	(
8.8 (0.346) 8.9 (0.350) 9.0 (0.354) 9.1 (0.358)	31537-41X04 31537-42X64 31537-41X05 31537-42X65	
ni	1.40 0.35 - 0.75 nit 1.98 Thickness mm (in) 8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.8 (0.346) 8.9 (0.350) 9.0 (0.354)	1.40 (0.0551) 0.35 - 0.75 (0.0138 - 0.0295) 1.95 (0.0768) Thickness mm (in) 8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.2 (0.323) 8.3 (0.327) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.7 (0.343) 8.8 (0.346) 8.8 (0.346) 8.9 (0.350) 9.1 (0.358) 11537-42X64 9.0 (0.358) 31537-42X65

^{*:} Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

Code number		4EX09	4EX10	
Number of drive plates		3	3	
Number of driven plates		5		
This law are of drive what are (in)	Standard	1.90 - 2.05 (0.07	1.90 - 2.05 (0.0748 - 0.0807)	
Thickness of drive plate mm (in)	Wear limit	1.80 (0.0	0709)	
Classes as man (in)	Standard	1.0 - 1.4 (0.03	1.0 - 1.4 (0.039 - 0.055)	
Clearance mm (in)	Allowable limit	2.0 (0.0	2.0 (0.079)	
		Thickness mm (in)	Part number*	
Thickness of retaining plate		4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)	31537-41X80 31537-41X81 31537-41X82 31537-41X83 31537-41X84	

^{*:} Always check with the Parts Department for the latest parts information.











































Clutches and Brakes (Cont'd)

LOW & REVERSE BRA	AKE		NEAT0167S05	
Code number		4EX09	4EX10	
Number of drive plates		6		
Number of driven plates		6		
	Standard	1.52 - 1.67 (0.0598 - 0.0657)		
Thickness of drive plate mm (in)	Wear limit	1.40 (0.0551)		
	Standard	0.8 - 1.1 (0.031 - 0.043)		
Clearance mm (in)	Allowable limit	2.3 (0	0.091)	
Thickness of retaining plate		Thickness mm (in)	Part number*	
		7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339) 8.8 (0.346) 9.0 (0.354) 9.2 (0.362)	31667-41X12 31667-41X13 31667-41X14 31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03 31667-41X04 31667-41X05 31667-41X06	

^{*:} Always check with the Parts Department for the latest parts information.

BRAKE BAND

NEAT0167S06

	112,110,10,000
Anchor end bolt nut tightening torque	40 - 51 N·m (4.1 - 5.2 kg-m, 30 - 38 ft-lb)
Anchor end bolt tightening torque	4 - 6 N·m (0.4 - 0.6 kg-m, 35 - 52 in-lb)
Number of returning revolution for anchor end bolt	2.5

Oil Pump and Low One-way Clutch

Unit: mm (in)

	Cam ring — oil pump housing	Standard	0.01 - 0.024 (0.0004 - 0.0009)
Oil pump clearance	Rotor, vanes and control piston — oil pump housing	Standard	0.03 - 0.044 (0.0012 - 0.0017)
Seal ring clearance		Standard	0.10 - 0.25 (0.0039 - 0.0098)
		Allowable limit	0.25 (0.0098)

Total End Play

NEAT0169

Total end play "T ₁ "	0.25 - 0.55 mm (0.0098 - 0.0217 in)		
	Thickness mm (in)	Part number*	
	0.8 (0.031)	31435-41X01	
	1.0 (0.039)	31435-41X02	
Thickness of oil pump cover bearing race	1.2 (0.047)	31435-41X03	
	1.4 (0.055)	31435-41X04	
	1.6 (0.063)	31435-41X05	
	1.8 (0.071)	31435-41X06	
	2.0 (0.079)	31435-41X07	

^{*:} Always check with the Parts Department for the latest parts information.

Reverse Clutch Drum End Play

	Reverse Clutch Drum End Play		NEAT0170
Reverse clutch drum end play "T ₂ "	0.55 - 0.90 mm (0.0217 - 0.0354 in)		
	Thickness mm (in)	Part number*	
	0.9 (0.035)	31528-21X01	
TI: 1	1.1 (0.043)	31528-21X02	
Thickness of oil pump thrust washer	1.3 (0.051)	31528-21X03	
	1.5 (0.059)	31528-21X04	
	1.7 (0.067)	31528-21X05	
	1.9 (0.075)	31528-21X06	

^{*:} Always check with the Parts Department for the latest parts information.

Removal and Installation

			NEA10171
Manual control linkage	Number of returning revolutions for lock nut	RHD	LHD
		1	2
	Lock nut tightening torque	11 - 14 N·m (1.1 - 1.5 kg-m, 8 - 10 ft-lb)	
Distance between end of converter housing and torque converter		26.0 mm (1.0	24 in) or more



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