



Bluebird 1.6 (T72)	1988 to 1990
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Type	CA 16S SOHC	
Capacity (cm ³) / number of cylinders	1598 / 4	
Compression ratio / pressure	bar	9.0 / ≥9.0
Oil pressure	bar	1.0 [3.9]
Oil temperature	°C	
Valve clearance - inlet	mm	0.30 H
- exhaust	mm	0.30 H
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C 82	
Radiator cap pressure	bar	0.78 to 0.98

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Idle speed - manual [auto]	rpm	650±50
Fast idle speed - manual [auto]	rpm	2100 to 2400
CO @ idle speed [3000 rpm] - see page VI	%	1.0±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Nikki
Type / ref		21E304-A11
Main jet / needle		103, 180
Injection pressure	bar	
Pump pressure	bar	0.20 to 0.27
Octane rating	RON	97(R)

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Type		Electronic
Ignition coil		Hanshin STC-106
Primary resistance	ohms	1.3 to 1.7
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	
Distributor		Hilachi
Points gap (air gap)	mm	[0.30 to 0.50]
Dwell angle	° (μF)	
Condenser capacity	μF	—
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	5+1 BTDC @ 650±50
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	0 @ 1400
	° Crankshaft @ rpm	13 @ 2800
	° Crankshaft @ rpm	20 @ 4400
Vacuum range check	mbar	93 to 467
Maximum vacuum advance	° Crankshaft	15
Spark plugs		NGK/Champion
Type		BCPR5ES / RC7YC
Electrode gap	mm	0.80 to 0.90

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Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.7 / _ / 2500
Starter motor current / voltage - cranking	A / V	60 to 100 / 11.5 (no load)
- locked	A / V	-

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Brakes -			
Front (min. friction material thickness)	mm	2.0	
Rear (min. friction material thickness)	mm	1.5	
Tyres			
Saloon	Size	165x14: 185/70x14	
Estate / Van	Size		
Pressure - front / rear - Saloon	bar	1.8 / 1.8	
- Estate / Van	bar		

Toe-in (+) / Toe-out (-)	mm [°]	+1.0 to 3.0
Camber		-25' to +1°5'
Castor		+1°20' to 2°50'
King pin inclination		+14°15' to 15°45'

Toe-in (+) / Toe-out (-)	mm [°]	-2.0 to -6.0
Camber		-1°10' to +20'

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Cylinder head - stage 1	Nm	29
- stage 2	Nm	78, then loosen bolts
Cylinder head - stage 3	Nm	29
- stage 4	Nm	74 to 83
Big-end bearings	Nm	32 to 36
Main bearings	Nm	45 to 54
Clutch cover	Nm	18 to 22
Flywheel [driveplate]	Nm	98 to 108
Front hubs	Nm	235 to 314
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	98 to 118
Spark plugs	Nm	20 to 29

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Engine oil & filter	litres	3.6
Gearbox - 4-speed [5-speed]	litres	2.7
Automatic transmission - refill	litres	-
Final drive	litres	WT
Cooling system	litres	7.3
Fuel tank	litres	60

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A technical diagram of a 4-cylinder engine. A timing belt is shown at the top, connected to the camshaft. A crankshaft position sensor is indicated by a line pointing to a specific location on the crankshaft. The sensor is labeled with the part number 913002.

Nikki