

Automotive Technical DATA BOOK

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HELP

Engine and cooling system

Prairie 2.0 4x4 (M10)	1986 to 1989
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Type		CA20S SOHC
Capacity (cm ³) / number of cylinders		1974 / 4
Compression ratio / pressure	bar	9.4 / ≥9.0
Oil pressure	bar	[2.9 to 3.9]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.30 H
- exhaust	mm	0.30 H
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	0.78 to 0.98

Fuel system

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Idle speed - manual [auto]	rpm	750±100
Fast idle speed - manual [auto]	rpm	2500 to 2800
CO @ idle speed [3000 rpm] - see page VI	%	1.0±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Hitachi
Type / ref		DCR342-101
Main jet / needle		106, 160
Injection pressure	bar	
Pump pressure	bar	0.20 to 0.27
Octane rating	RON	97(R)

Ignition system

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Type		Electronic
Ignition coil		Hanshin, Hitachi
Primary resistance	ohms	0.8 to 1.0
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Hitachi
Points gap (air gap)	mm	[0.30 to 0.50]
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	5±1 BTDC @ 750
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	13±5 BTDC @ 750
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check,	° Crankshaft @ rpm	0 @ 1000
	° Crankshaft @ rpm	10 @ 2400 to 3000
	° Crankshaft @ rpm	19 to 23 @ 4800
	° Crankshaft @ rpm	147 to 440
Vacuum range check	mbar	21
Maximum vacuum advance	° Crankshaft	NG/Champion
Spark plugs		BP6RES / RN9YC
Type		0.80 to 0.90
Electrode gap	mm	

Electrical system

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Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		14.4 to 15.0 / 60 / 2500
Starter motor current / voltage - cranking	A / V	60 / 11.5
- locked	A / V	

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.5
Tyres		
Saloon	Size	-
Estate / Van	Size	165x14: 185/70x14
Pressure - front / rear - Saloon	bar	
- Estate / Van	bar	1.9 / 1.9
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-0.4 to +1.6
Camber		-28' to +12'
Castor		+35' to 2°5'
King pin inclination		+10°57' to 12°27'
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-4.0 to 0
Camber		0 to +1°30' N/A

Torque wrench settings

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Cylinder head - stage 1	Nm	39 to 44
- stage 2	Nm	74 to 83
Cylinder head - stage 3	Nm	–
- stage 4	Nm	–
Big-end bearings	Nm	32 to 36
Main bearings	Nm	44 to 54
Clutch cover	Nm	22 to 29
Flywheel (driveplate)	Nm	98 to 108
Front hubs	Nm	235 to 314
Rear hubs	Nm	235 to 314
Wheel nuts / bolts	Nm	98 to 118
Spark plugs	Nm	20 to 29

Capacities

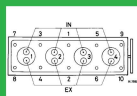
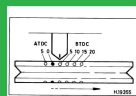
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Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	4.7. Transfer: 1.1
Automatic transmission - refill	litres	-
Final drive	litres	1.0
Cooling system	litres	6.7
Fuel tank	litres	50

Notes and Illustrations



1: Idle speed 2: CO / Mixture

1974 cm³1974 cm³

DCR342